Entrance panels, illuminated, for W 463-G63 and G65 463-350-00

The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation. Therefore you have to read and completely understand these instructions.

Preparation:

- Remove the standard entrance panels.



- Separate the stainless steel entrance panels from the plastic carriers using a suitable tool. Remove the adhesive rests.
  It may be easier to order new Mercedes-Benz spare plastic entrance panels because the adhesive rests do not need to be removed on these and the standard entrance panels will not be destroyed.



- Drill a hole for the illumination wire to the plastic entrance panel.



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- Clean and degrease the plastic entrance panels, remove the protection foil of the adhesive tape on the back of the Brabus entrance panels.
- Route the wires through the holes and attach the Brabus entrance panels to the plastic entrance panels.
- *In case that the car is not equipped with illuminated entrance panels from the factory, route the wires to the footwell illuminations (must be extended) and solder these parallel to the power supply of the footwell illumination. Take care for sufficient isolation of the soldered areas.*





- Solder the wires of the illumination to the wires of the standard entrance panels illumination. Take care for sufficient isolation.
- Attach the completed entrance panels back to the brackets within the entrance areas.

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