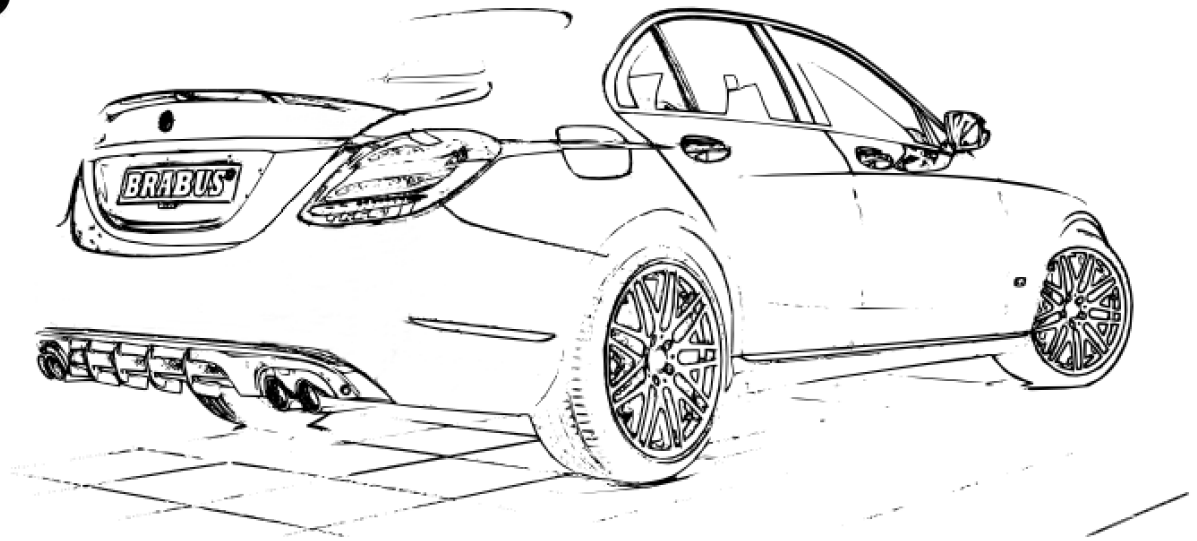
Stainless steel sports exhaust for W205 / 4-cylinder diesel engines
Article-no. 205-674-10 & 205-674-15

BRABUS®



The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation. Therefore you have to read and completely understand these instructions. Check the content of the supplied parts as detailed next page prior to assembly.

Included in delivery:

Quantity:	Description:	Part-no:
1x	Rear silencer	205-674-10-ESD, 205-674-15-ESD
1x	Connection pipe	
1x	Right tailpipe	
1x	Set of assembly material, consisting of clamps, nuts	

Attention:

Due to different tailpipe lengths the exhaust systems for sedan (W205) and station wagon (S205) cannot be interchanged.

The following assignment is valid:

205-674-10 → Sedan

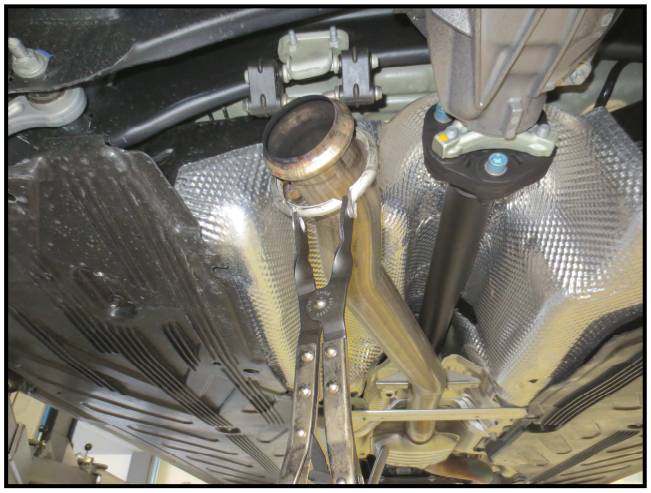
205-674-15 → Station wagon

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Assembly:

- Lift the car on a suitable platform at the Mercedes-Benz prescribed lifting positions with due regard to valid MB safety guidelines.
- Remove the standard rearbumper insert and attach the Brabus rearbumper insert according to installation guide supplied.
  Loosen the clamp of the standard rear silencer shown and remove the standard rear silencer.
  Remove the plastic trim shown.

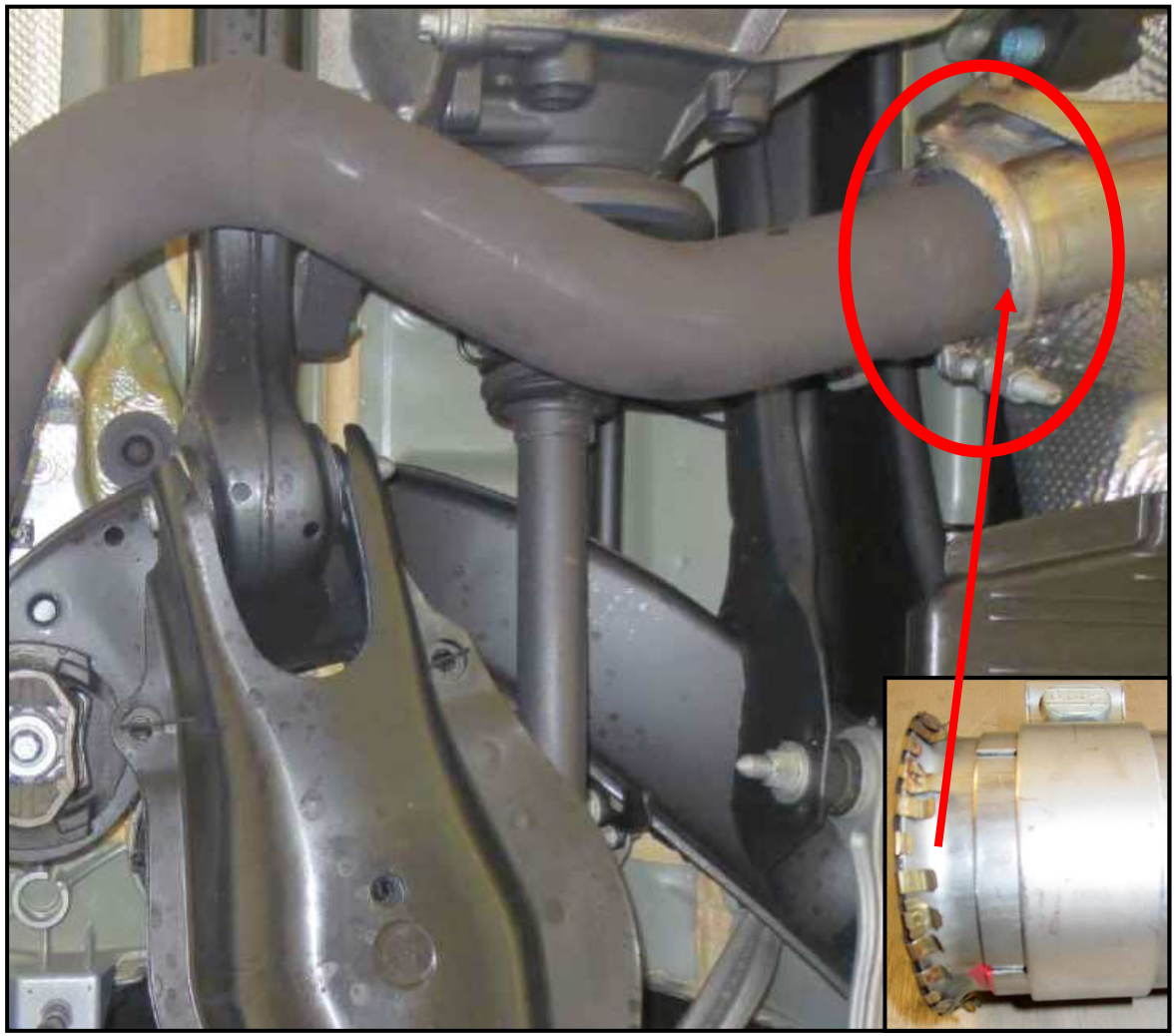






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- Bolt the connection pipe supplied to the standard exhaust using the standard clamp according to image below. Please be advised that the standard sealing ring is used furthermore.



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- Attach the exhaust bracket supplied to the rubber support according to image below.



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- Connect the Brabus rear silencer to the connection pipe and fixate it using clamp supplied. Bolt the exhaust bracket to the rear silencer using nut/ washer supplied. Align the sports exhaust centered within the Brabus rearbumper insert and take care for sufficient clearance. Make sure it has been attached free of tension.





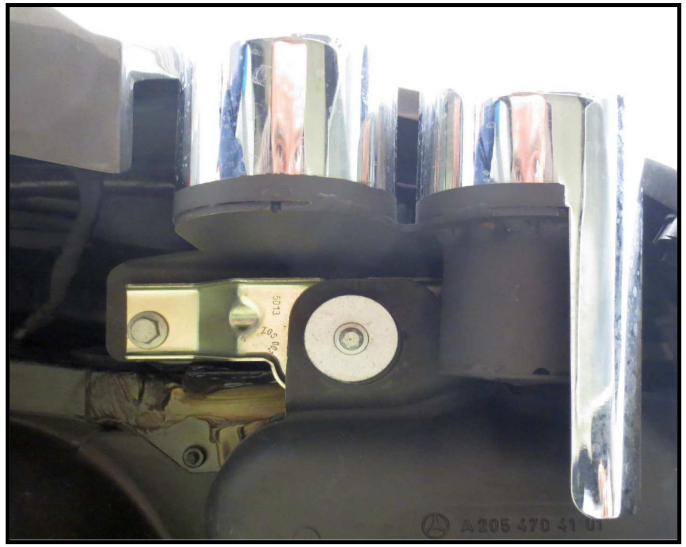
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- Attach the tailpipe for the right side according to images.



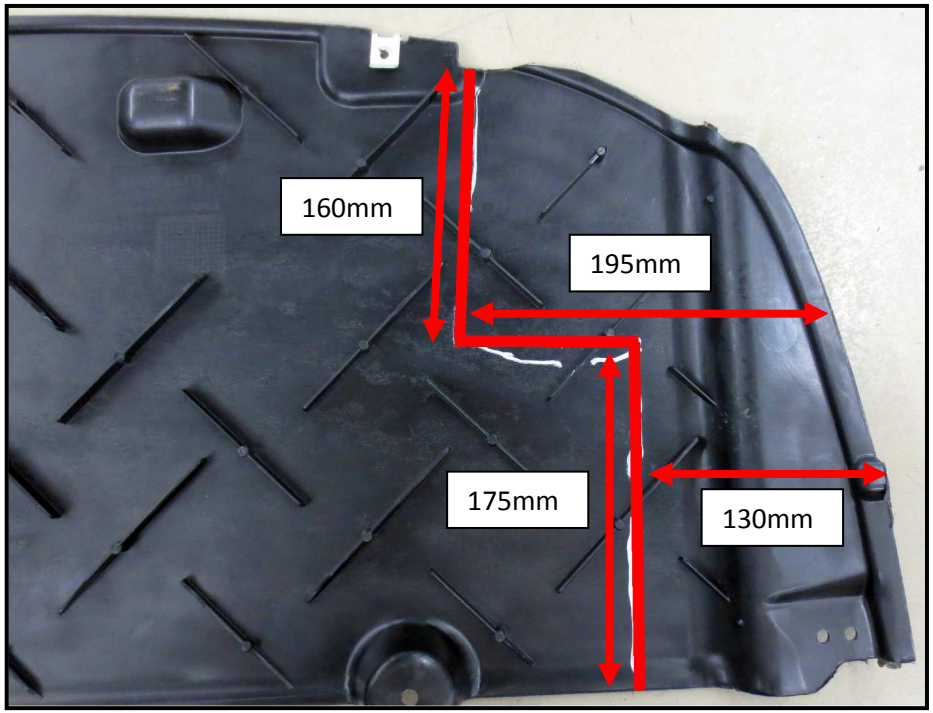






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- Cut the plastic trim according to measurements within illustration below and attach it to the car, re-work if necessary.



- Perform a test-drive and re-check the alignment of the exhaust system.

  Re-align, if necessary and check all screw connections have been securely made.

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