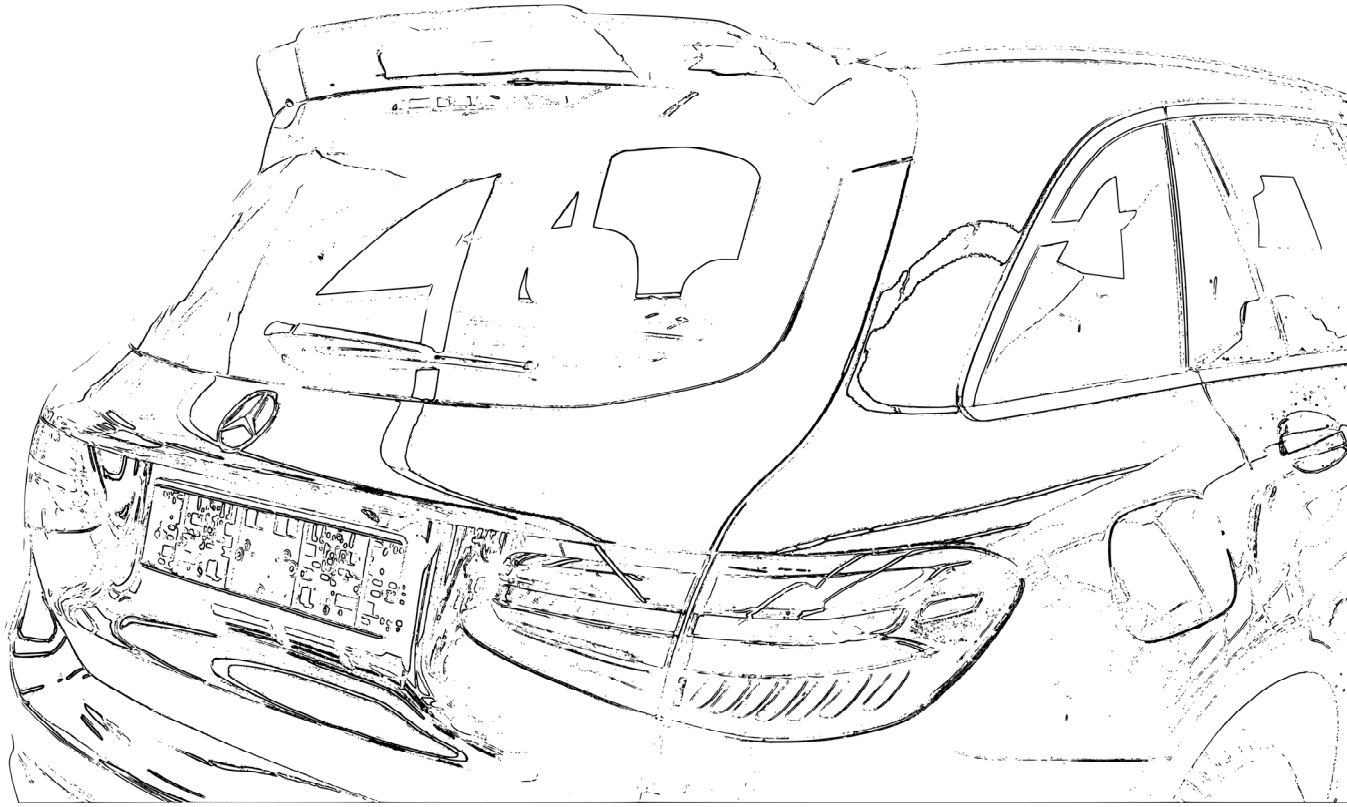
Brabus-bootlidspoiler for GLC-class, type X253
Article-no.: X253-450-00

BRABUS®



The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should make the installation.
Therefore you have to read and completely understand these instructions.
Check the content of the parts supplied prior to delivery.

Hints for adherence of body parts

The add on-parts for the car body can be bonded using the delivered adhesive, or using PU window adhesive in connection with appropriate primer .

When using the delivered adhesive all bonding areas (those of the car body and those of the add on parts) have to be sanded and properly cleaned and disgreased.

We recommend to use Würth window-adhesive (e.g. Würth, window adhesive „Classic“ or „Pro“, article-nos.: WU89002310, WU89002330), in connection with acetone cleaner (e.g. Würth, article-no.: WU893460) and primer (e.g. Würth, article-No.: WU890024101).
The primer gets attached to the bonding areas of the car body and the add on parts by using special primer brushes (e.g. Würth, article-no.: WU891650). Attach the primer only in one direction. After the primer has flashed off, apply an even line of adhesive and bond the part to the car. Remove excessive adhesive using suitable cleaner (e.g. Würth, article-no.: WU89010063).

For fixation of the parts until the adhesive is completely hardened,
we recommend to use assembly suckers, (e.g. Würth, article-no.: WU069155210 )

Remove paint fog prior to painting!

Take care not to apply the primer to areas which are still visible after bonding, apply up to 5mm away from the markings!

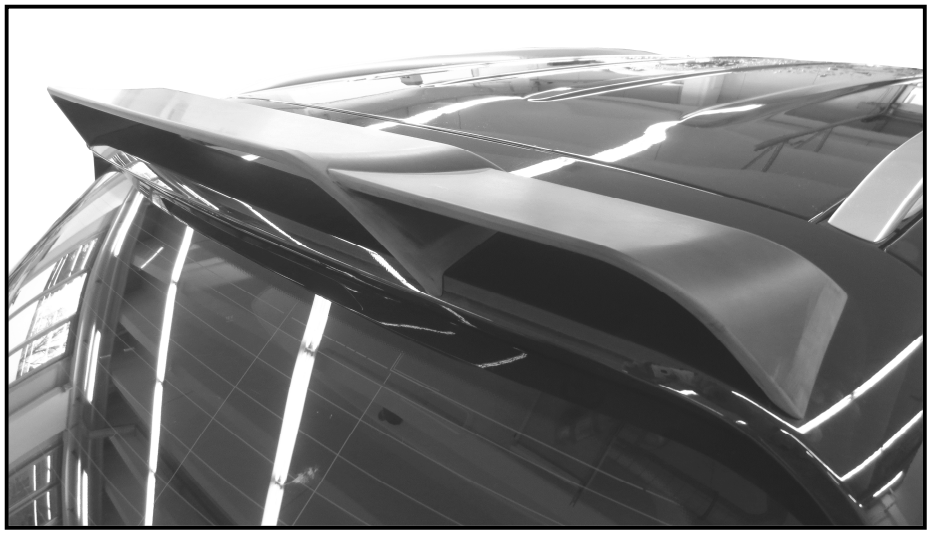
Regard to bonding hints and make sure the bonding areas are clean, free of grease and free of paint.

Included in delivery:

1x	Bootlidspoiler	253-450-01
1x	EC type approval	
1x	Adhesive kit	B28/008-00

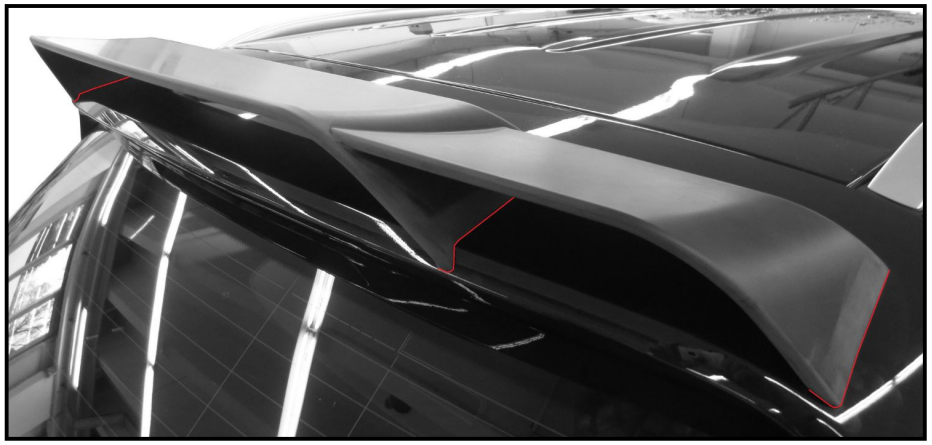
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- Hold the bootlidspoiler to the bootlid and align it.





- Mark the outer lines of the spoiler to the bootlid using a washable marker.

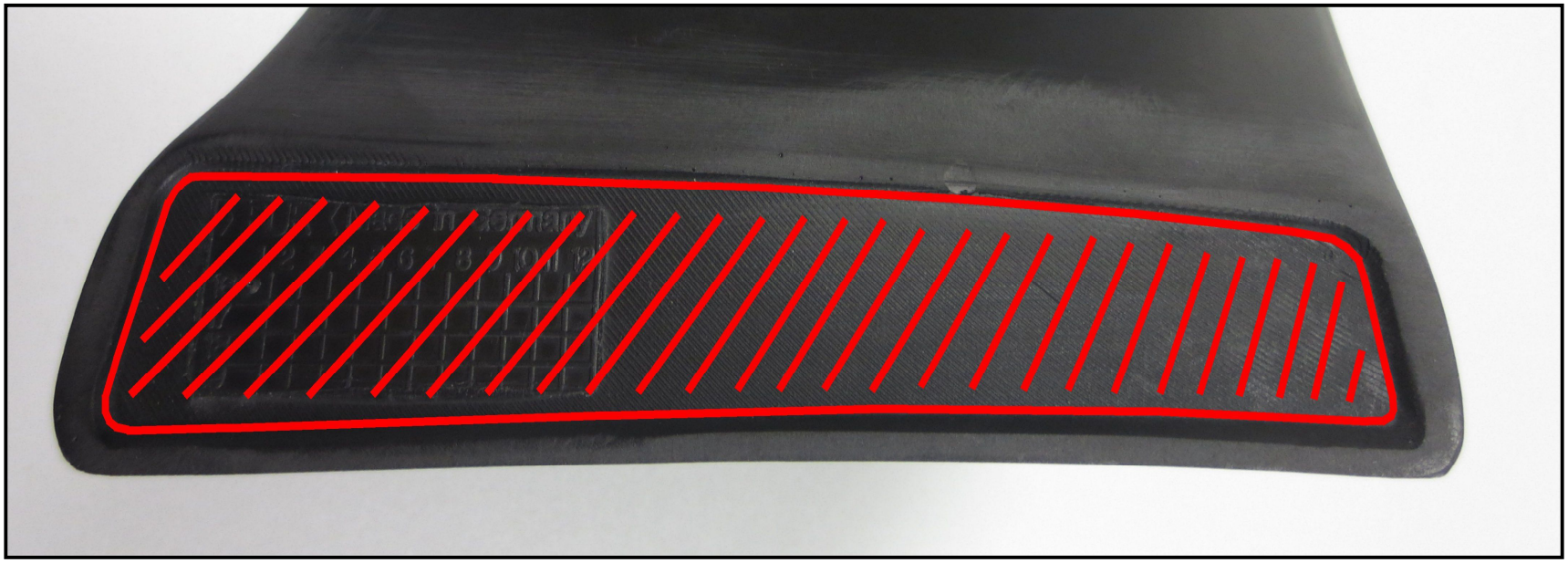




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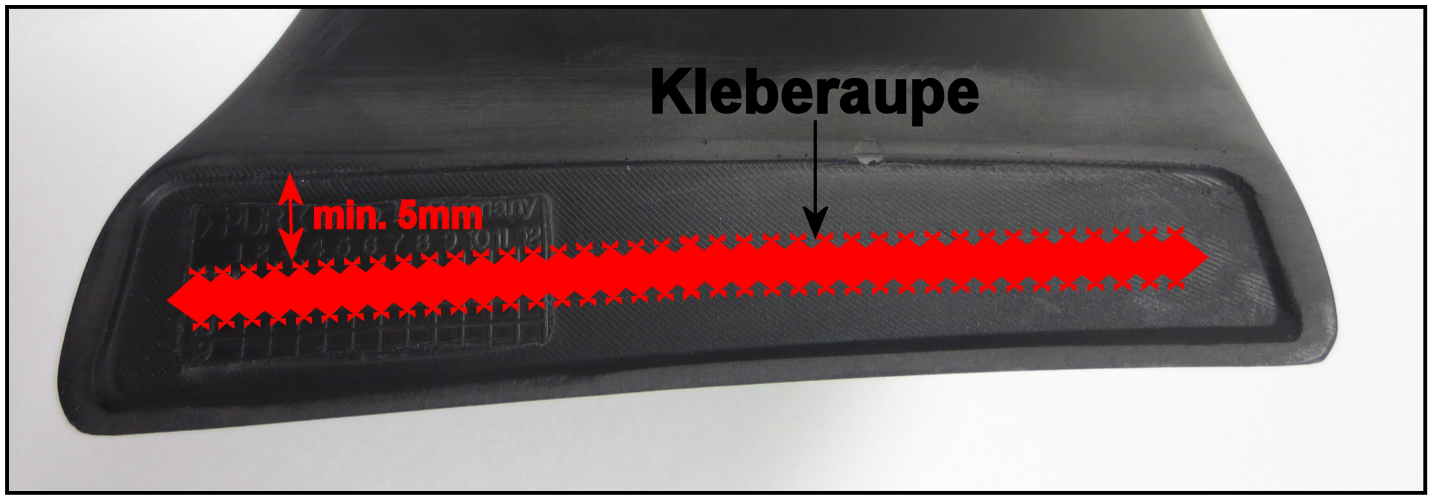
- Clean and degrease the bonding surfaces of the bootlid spoiler according to bonding hints on page 2 (z.B. Würth, article-no. 089 34 60).





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- Apply even lines of adhesive to the bonding edges of the bootlidspoiler (5mm away from the outer edges) and bond the spoiler flush to the bootlid. Align it according to marks.



- Remove excessive adhesive immediately and fixate the spoiler until the adhesive is finally hardened using appropriate adhesive tape!

Hinweis:

The adhesive hardens within 24 hours after bonding. Do not wash the vehicle within this time.



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