



**Sports exhaust S400d, built type 222
222-670-50**



BRABUS®

The product described in the instructions was developed, produced and checked considering the necessary safety requirements. In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately. Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation. Therefore you have to read and completely understand these instructions. Check the content of the supplied parts as detailed next page prior to assembly.

Attention: Only to be assembled in combination with Brabus rearbumper attachment, article-no. 222-400-00.

- Bolt the brackets supplied to the Brabus sports exhaust.



- Attach the connection pipe supplied to the standard exhaust system using the standard clamp.

- Pull the exhaust brackets to the standard exhaust rubber supports.



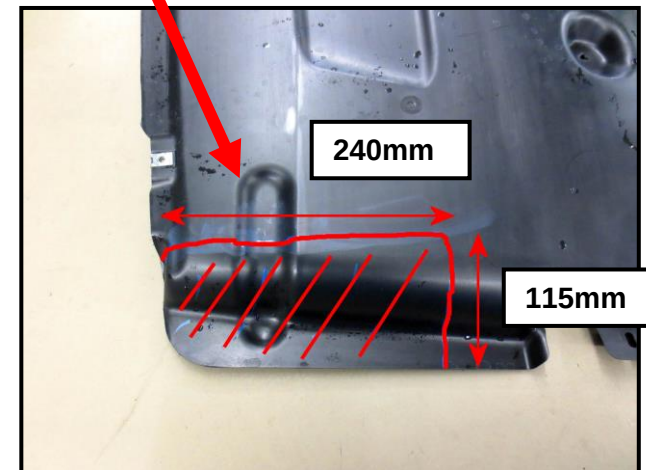
- Connect the Brabus sports exhaust to the connection and align it. Make sure the exhaust tailpipes are evenly aligned within the exhaust cut out of the rearbumper attachment.



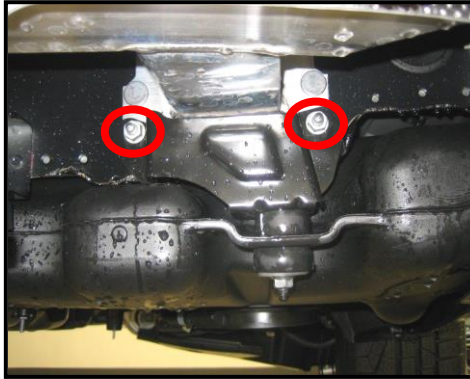
- Remove the plastic underbody trim shown.



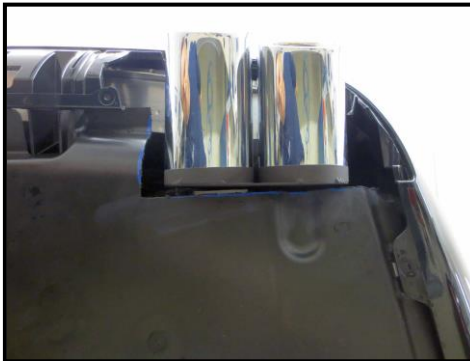
- Mark the area to be cut out according to measurements within illustration.



- Cut out the marked area using a suitable tool and deburr the cutting edges.
- Attach the tailpipe trim to the standard assembly areas shown within figure below.



- Re-attach the plastic underbody trim.



- Perform a test-drive and finally check if the exhaust still is properly aligned and that all screw connections were sufficiently made.