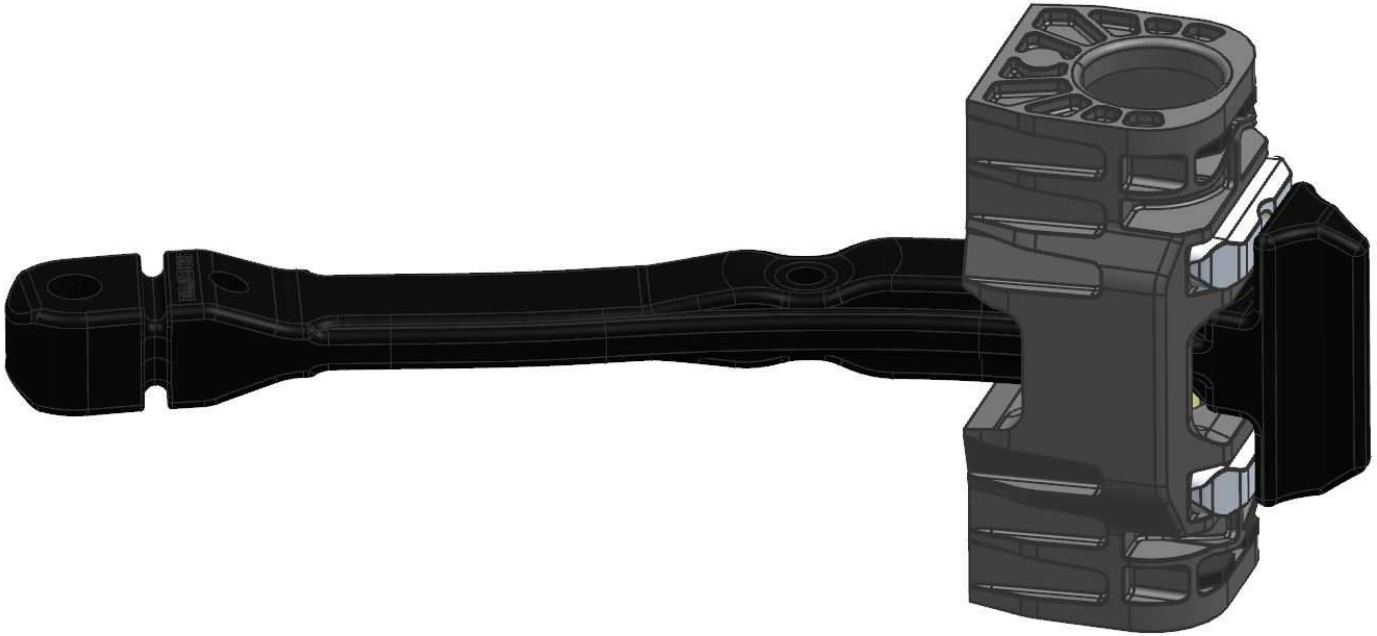
BRABUS®

BRABUS door holder 90° aperture angle for W463A – up from 2019,
order number 464-500-00



Installation manual

The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation.
Therefore you have to read and completely understand these instructions.
Before you start please check the content of the supplied parts as detailed below.

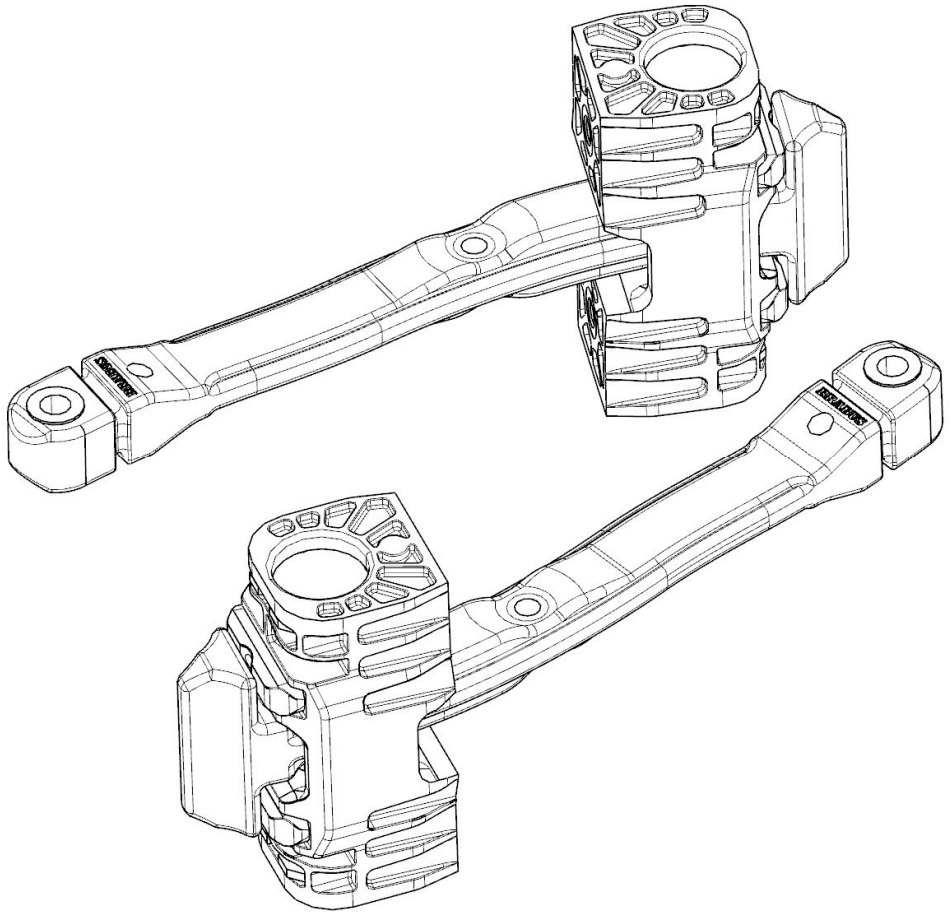
Shipment BRABUS:

1x Set door holders 464-500-00

contained:

1x door holder BRABUS left *464-500-01*

1x door holder BRABUS right *464-500-02*

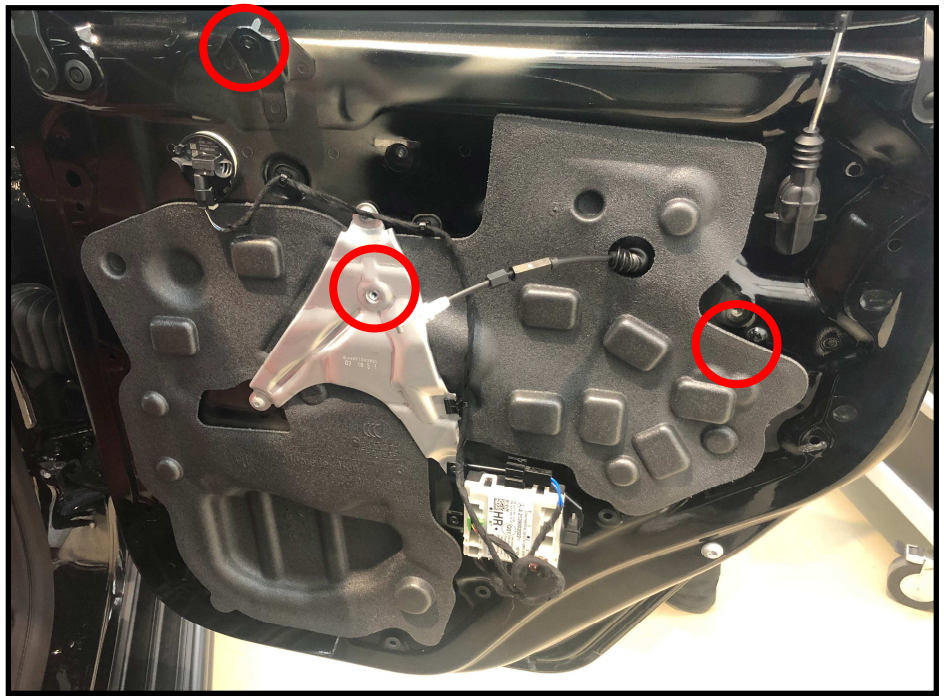


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Information:

- The BRABUS-door holders replace the original door holders without changing any other part or component of the car.
- The assembly of the BRABUS door holders and the disassembly of the original parts is according to the Mercedes-Benz workshop information system (WIS).
- The left rear and the right rear door panel have to be removed for the exchange of the door holders. Therefor the three covers of the panel (green markers) have to be removed and the three screws (red markers) behind them have to be disassembled.

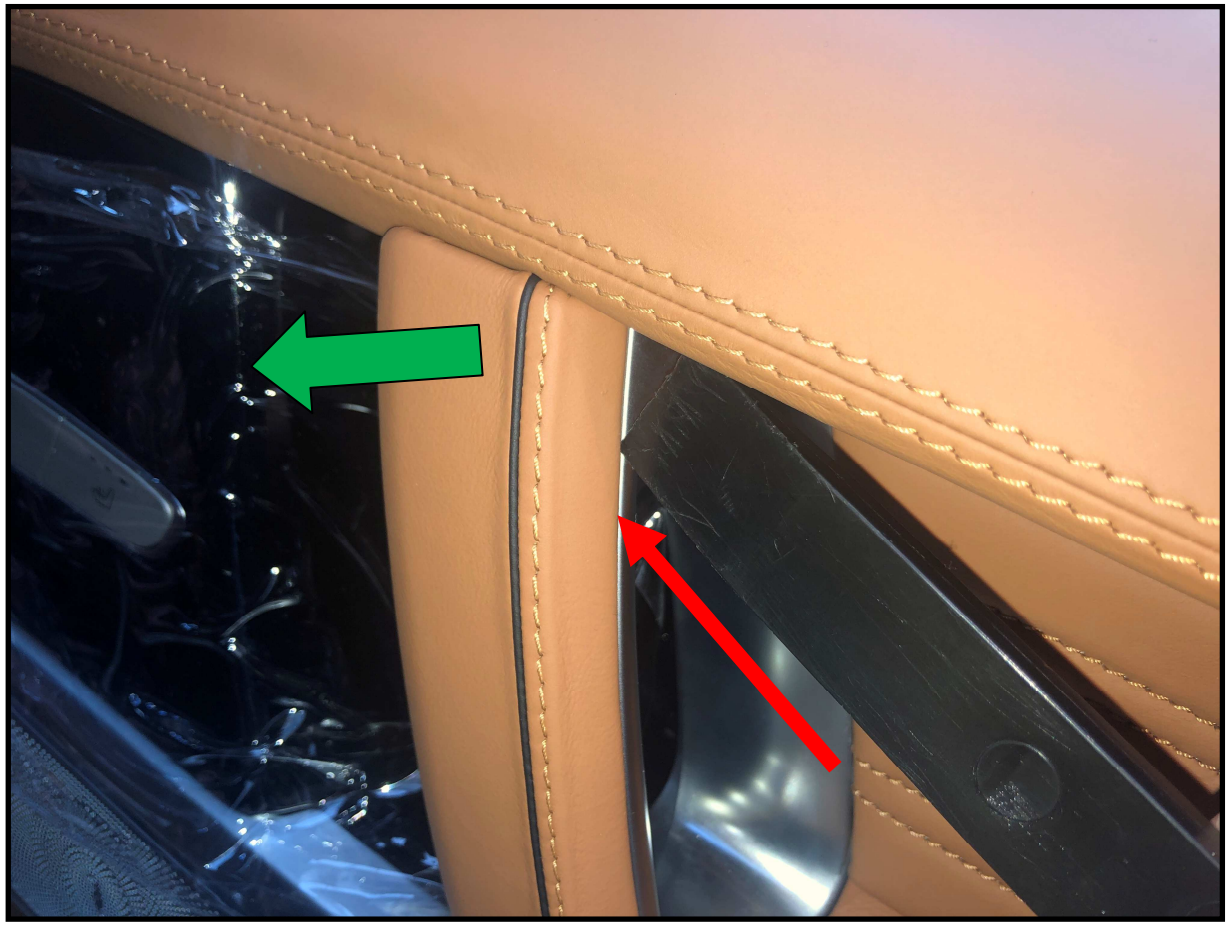




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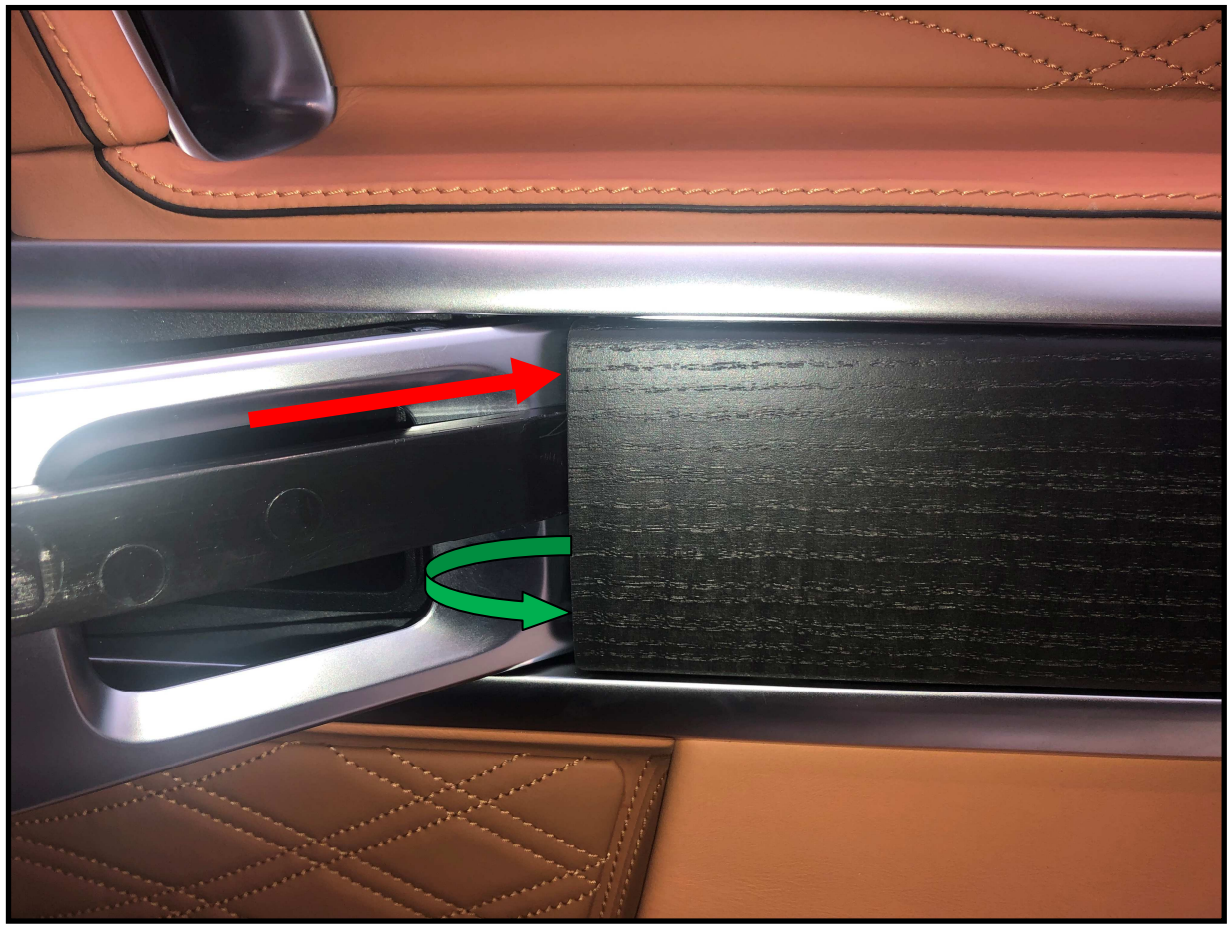
Disassembly of the door panels:

- The cover of the door handle has to be removed by using a plastic chock, witch is pushed between the two components. Pull the cover in direction of the green marker.
- The screw in the upper area of the door handle has to be removed.



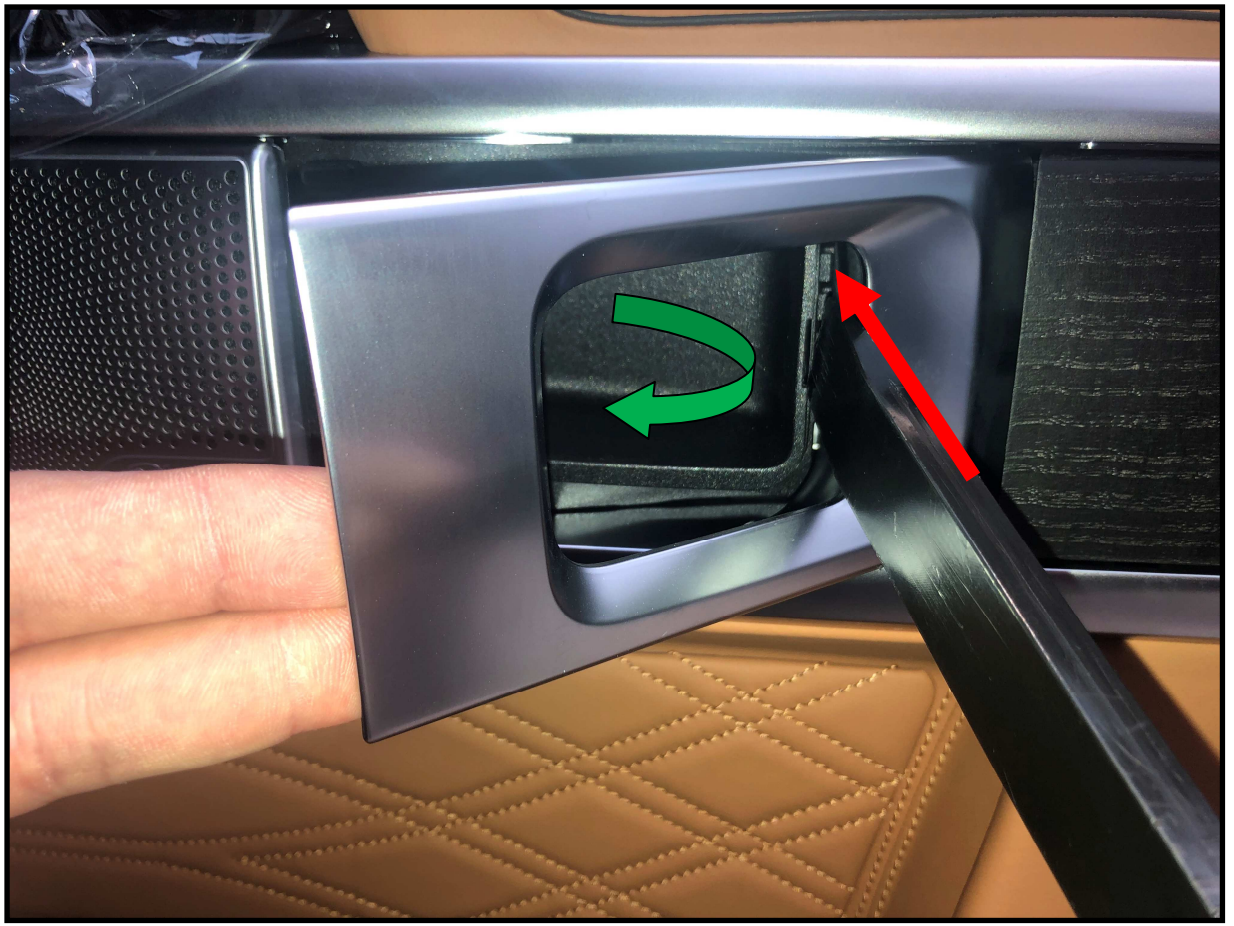
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- The cover of the door panel has to be removed by using a plastic chock, which is pushed between the two components. Pull the cover in direction of the green marker.
- The screw in the rear area of the door cover has to be removed.



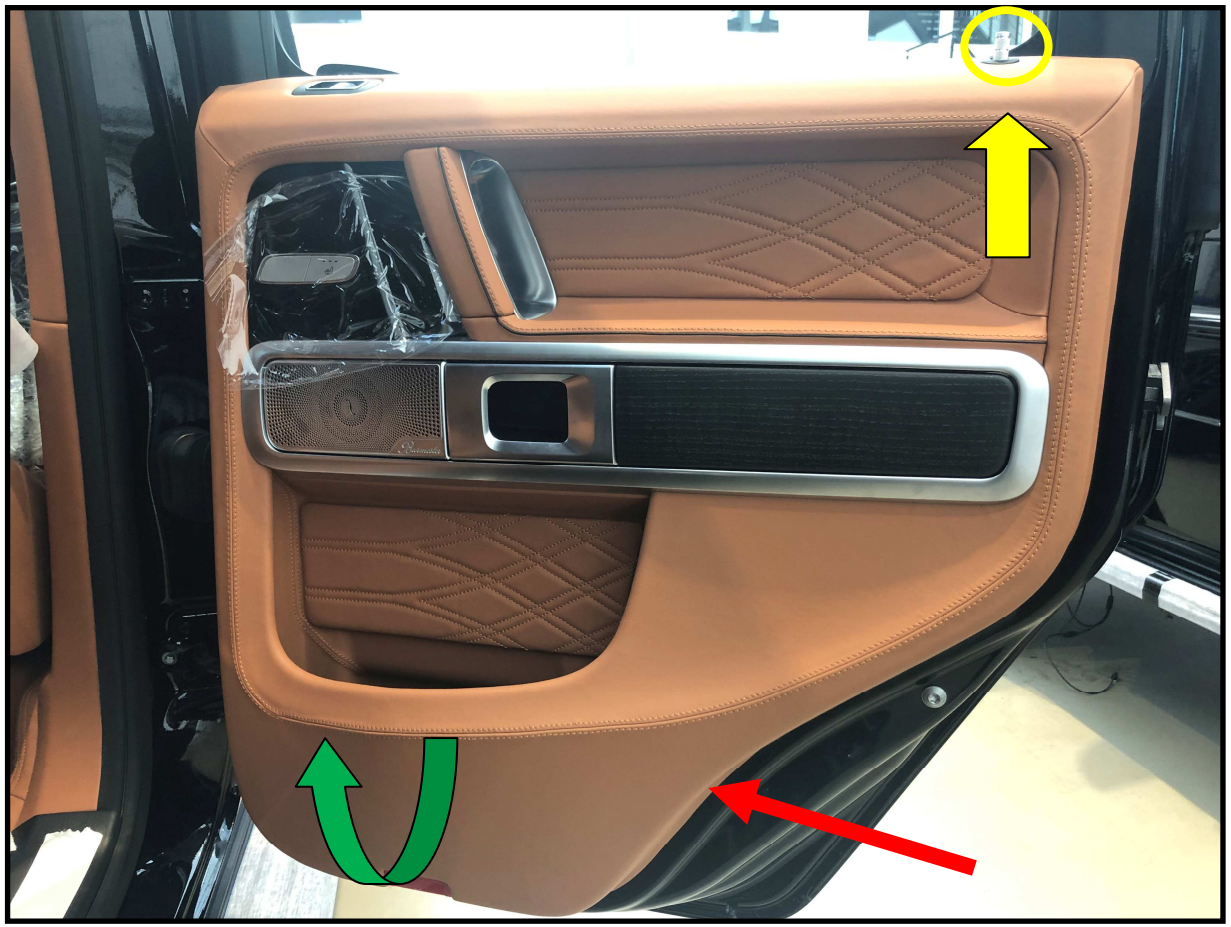
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- The cover behind the door opener has to be removed by using a plastic chock, which is pushed between the two components. Pull the cover in direction of the green marker.
- The screw behind the cover has to be removed.



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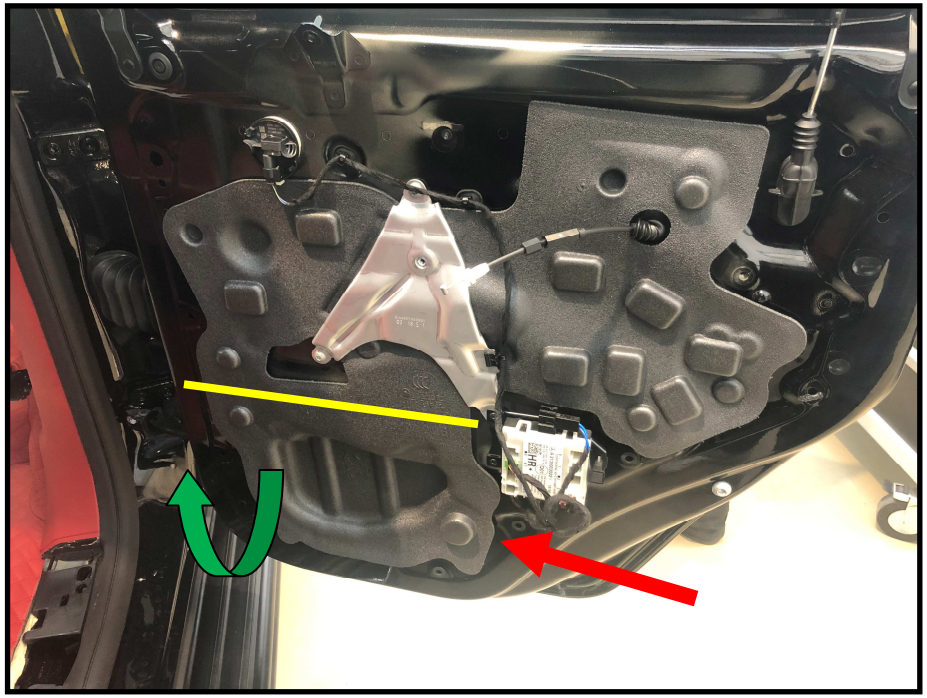
- The cover of the door panel has to be lifted by using a plastic chock, which is pushed between the two components. Pull the cover in direction of the green marker until the clips moved out of the borehole.
- Pay attention to the door lock pin (yellow marker). Disassemble the electric wiring and the cable of the door latching device and take the cover off.

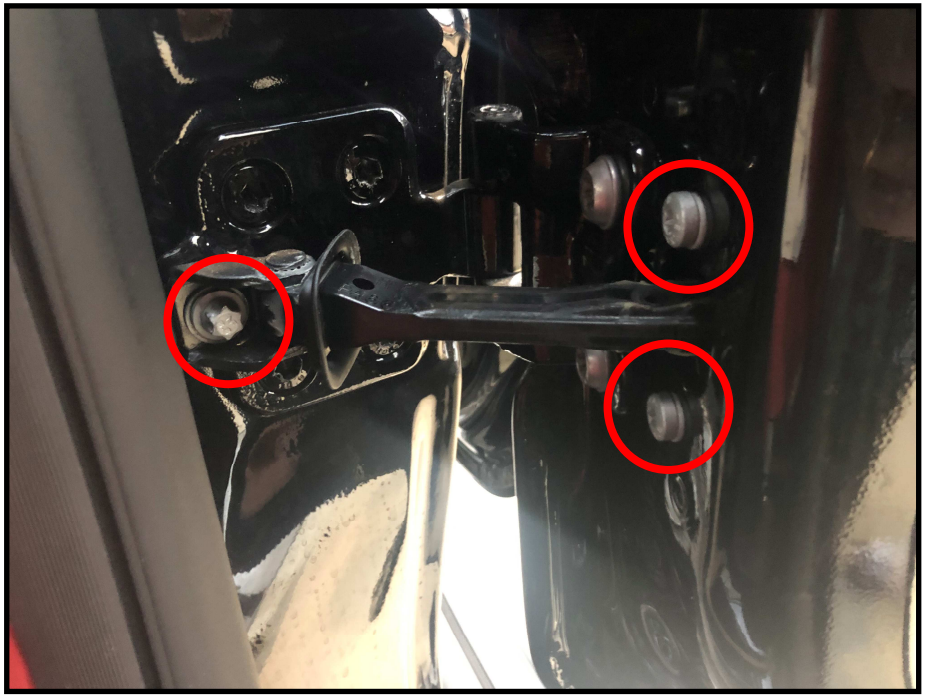


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Disassembly of the door holder:

- Lift up the foam panel till the yellow marker. Pay attention to the adhesive strip and that foam will not be ripped.
- The screws of the door holder have to be removed. After that the door holder can be taken out of the door.
  (screws door side: 2x M6 [torx T30] 10 Nm ; screw B-pillar: 1x M8 [E12] 15 Nm)





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- The assembling is in reversed order of the disassembling. Pay attention to the correct fit of the foam panel and the adhesive strip.
- The plugs have to be correctly clicked in the connectors. The cable of the door latching device has to be guided and fitted acceptably.
- The locking torque of the screws of the door cover and the screws of the door holder according to Mercedes-Benz WIS.

  (screws door side: 2x M6 [torx T30] 10 Nm ; screw B-pillar: 1x M8 [E12] 15 Nm)



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