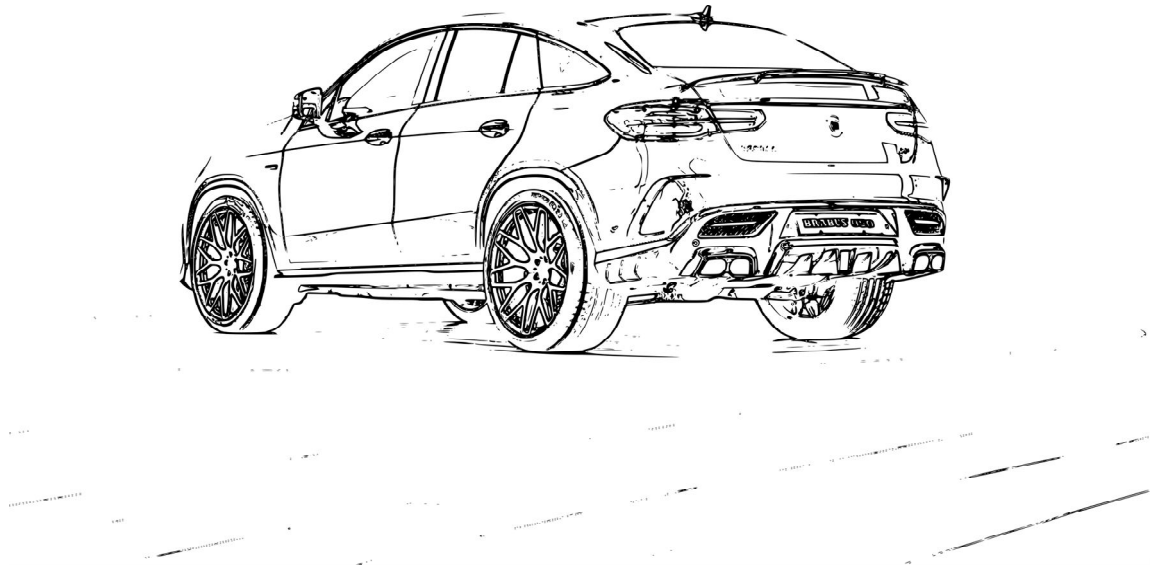
Carbon-fibre rearbumper attachments for GLE-63AMG-Coupé, type C 292
Article-no. 292-465-00_10

BRABUS®



The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should make the installation.
Therefore you have to read and completely understand these instructions.
Check the content of the parts supplied prior to installation.

Hints for adherence of body parts

The add on-parts for the car body can be bonded using the delivered adhesive, or using PU window adhesive in connection with appropriate primer .
When using the delivered adhesive all bonding areas (those of the car body and those of the add on parts) have to be sanded and properly cleaned and degreased.
We recommend to use Würth window-adhesive (e.g. Würth, window adhesive „Classic“ or „Pro“, article-nos.: WU89002310, WU89002330), in connection with acetone cleaner (e.g. Würth, article-no.: WU893460) and primer (e.g. Würth, article-No.: WU890024101).
The primer gets attached to the bonding areas of the car body and the add on parts by using special primer brushes (e.g. Würth, article-no.: WU891650).
Attach the primer only in one direction. After the primer has flashed off, apply an even line of adhesive and bond the part to the car. Remove excessive adhesive using suitable cleaner (e.g. Würth, article-no.: WU89010063).
For fixation of the parts until the adhesive is completely hardened,
we recommend to use assembly suckers, (e.g. Würth, article-no.: WU069155210 )

Remove paint fog prior to painting!
Take care not to apply the primer to areas which are still visible after bonding, apply up to 5mm away from the markings!
Regard to bonding hints and make sure the bonding areas are clean, free of grease and free of paint.

Included in delivery BRABUS:

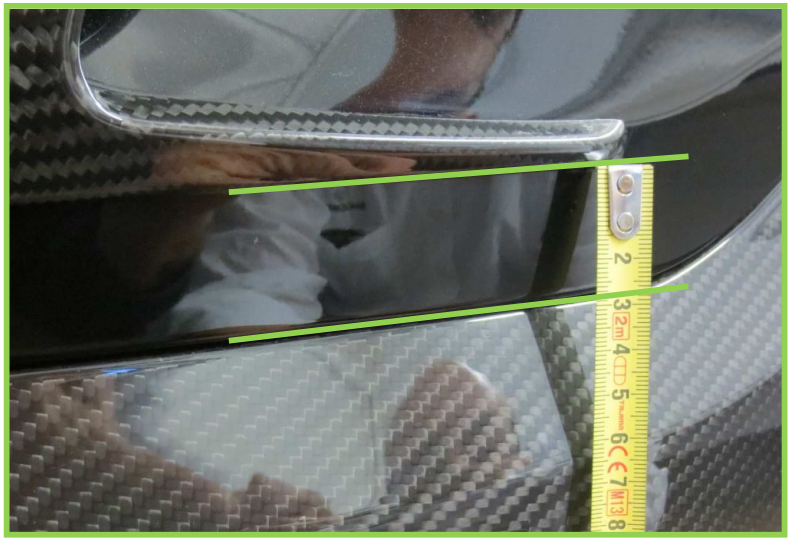
1x	Left attachment, glossy or matte	292-465-01
1x	Right attachment, glossy or matte	292-465-02
1x	Adhesive kit	B28/000-8

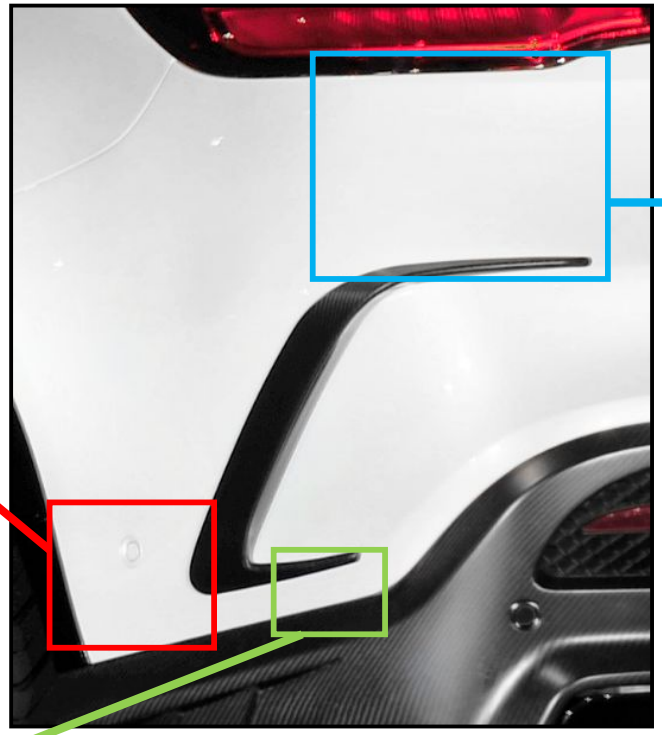
Official technology-partners PIRELLI BILSTEIN Continental MOTUL YOKOHAMA ADVAN Member of VDA

Montage:

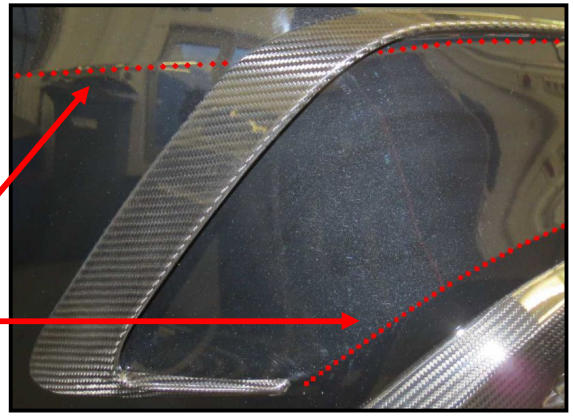
- Hold the carbon fibre attachments flush to the rearbumper trim according to image and measurements below and mark the outer lines to the rearbumper trim using a washable marker. Take care for correct alignment.











Standard rearbumper contour

- Prepare the bonding areas of the attachments and those of the rearbumper trim for bonding according to bonding hints on page 2.
- Apply thin and even lines of adhesive to the bonding edges of the Brabus carbon-fibre attachments.
- Bond the edges flush to the rearbumper trim and align them. Remove excessive adhesive immediately!
- Kepp the attachments in place until the adhesive is finally hardened (using tape, or assembly brackets mentioned on page 2).
- Avoid to wash the car within 24 hours after assembly of the parts!