Frontbumper add-on 463-215-00
G63/G65

BRABUS®

The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation. Therefore you have to read and completely understand these instructions. Check the content of the supplied parts as detailed next page prior to assembly.

Hints for adherence of body parts

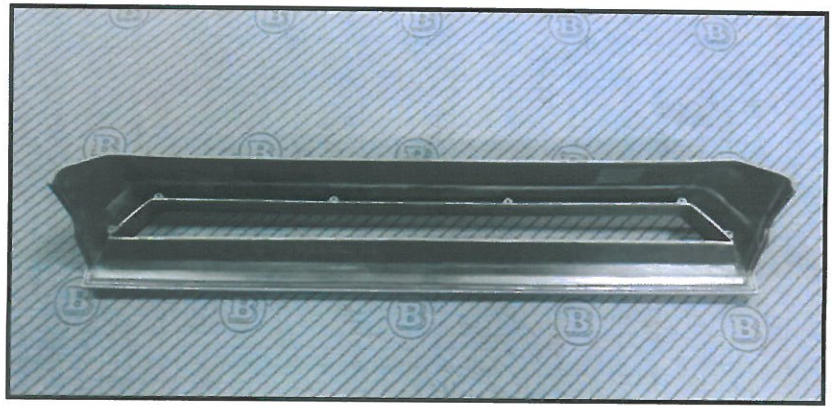
The add on-parts for the car body can be bonded using the delivered adhesive, or using PU window adhesive in connection with appropriate primer .
When using the delivered adhesive all bonding areas (those of the car body and those of the add on parts) have to be sanded and properly cleaned and disgreased.
We recommend to use Würth window-adhesive (e.g. Würth, window adhesive „Classic" or „Pro", article-nos.: WU89002310, WU89002330), in connection with acetone cleaner (e.g. Würth, article-no.: WU893460) and primer (e.g. Würth, article-No.: WU890024101).
The primer gets attached to the bonding areas of the car body and the add on parts by using special primer brushes (e.g. Würth, article-no.: WU891650).
Attach the primer only in one direction. After the primer has flashed off, apply an even line of adhesive and bond the part to the car. Remove excessive adhesive using suitable cleaner (e.g. Würth, article-no.: WU89010063).
For fixation of the parts until the adhesive is completely hardened,
we recommend to use assembly suckers, (e.g. Würth, article-no.: WU069155210 )

Remove paint fog prior to painting!
Take care not to apply the primer to areas which are still visible after bonding, apply up to 5mm away from the markings!
Regard to bonding hints and make sure the bonding areas are clean, free of grease and free of paint.

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Included in delivery:

1x	Frontbumper add-on	463-215-01
1x	ABS-cover plate	
1x	Trim grille	
6x	Screw	
2x	Washer	

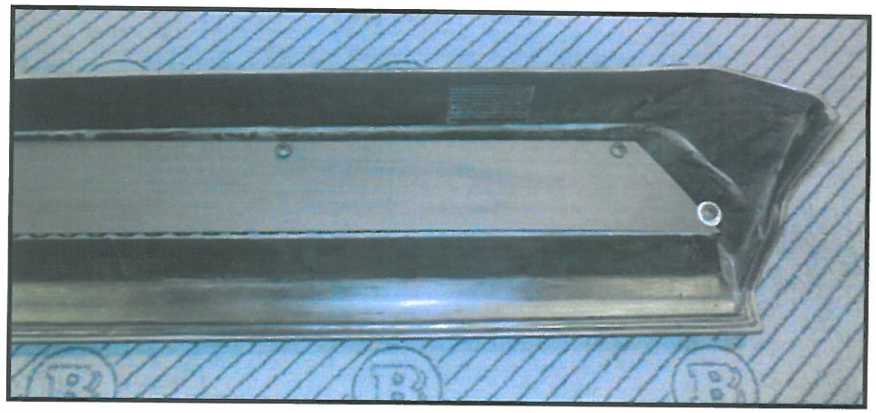


Hint: *Check the flush fit of the frontbumper add-on prior to assembly, re-work, if necessary.*

Preparation: *Remove the registration plate-bracket.*

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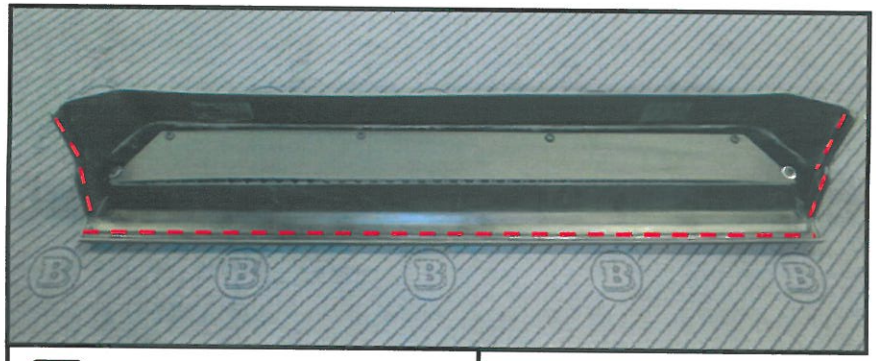
1. Bolt the trim grille and the ABS cover plate to the frontbumper add-on according to image beside. At the outer areas use the washers supplied.



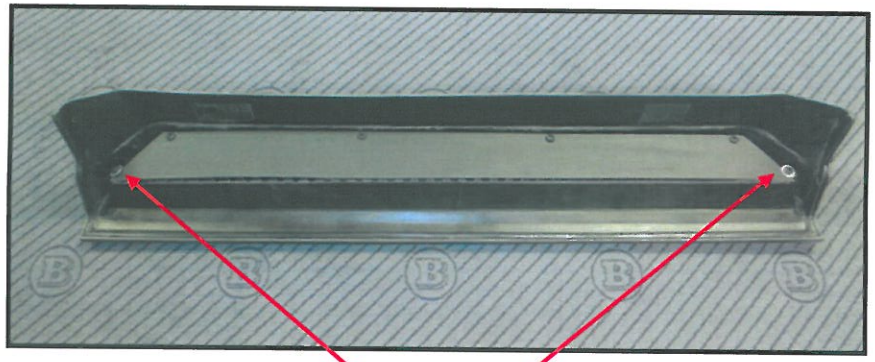
2. Hold the Brabus frontbumper add-on to the frontbumper and align it. Mark the outer lines of the part to the frontbumper using a washable marker.

3. Prepare the bonding areas of the frontbumper and those of the frontbumper add-on according to bonding hints

4. Attach an even line of adhesive to the bonding areas of the frontbumper add-on and bond the part to the frontbumper. Fixate it using adhesive tape until the adhesive is finally hardened. Remove excessive adhesive immediately.



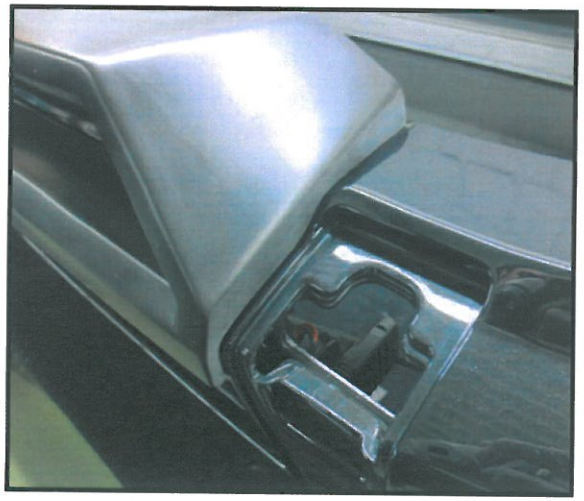
Attention!
Immediately remove excessive adhesive!

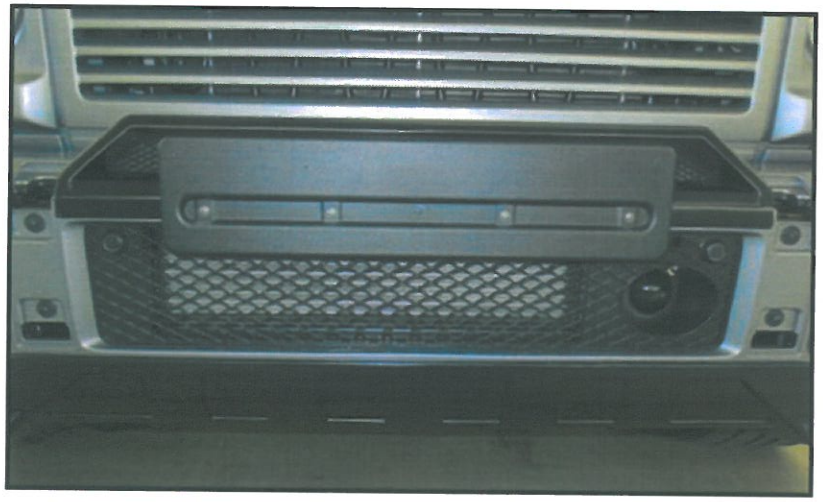


Attention!
Use the washers at the outer screw connections.

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5. Adapt the registration plate bracket to the frontbumper add-on and fixate it using the standard screws.





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