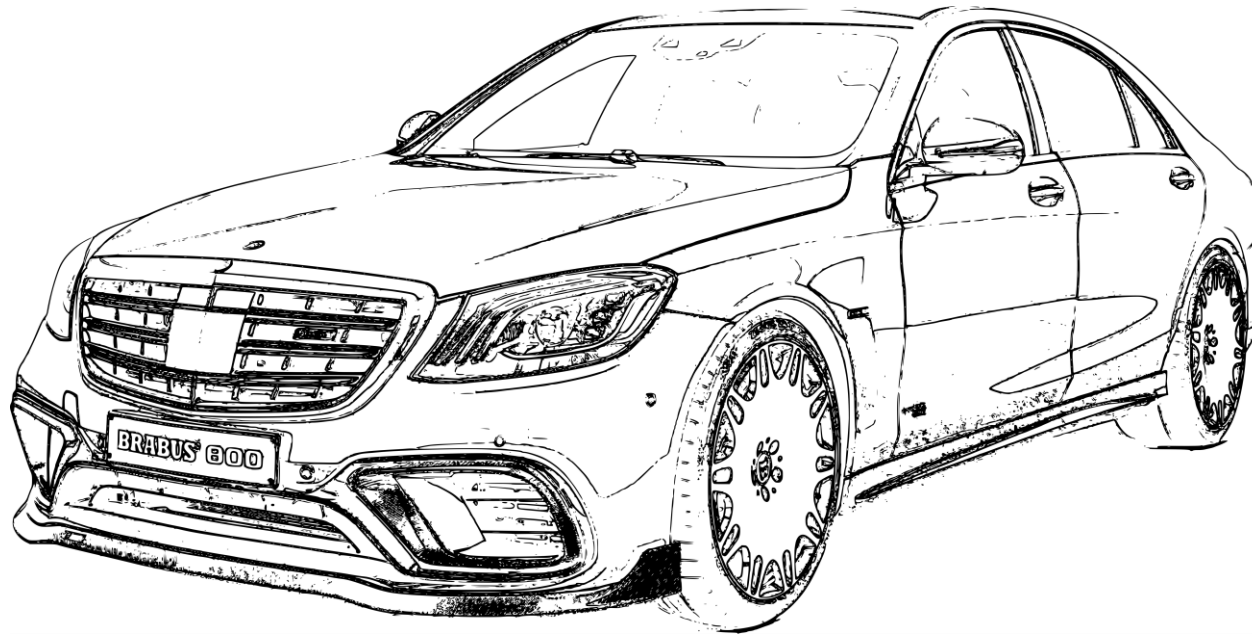




Carbon-fibre Frontspoiler and carbon-fibre frontbumper attachments for S-63AMG-type W/ V222
Artikelnummer 222-270-00_10 & 222-275-00_10

BRABUS®



The product described in the instructions was developed, produced and checked considering the necessary safety requirements. In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately. Only trained, qualified staff, having the necessary technical experience and tools, should make the installation. Therefore you have to read and completely understand these instructions. Check the content of the parts supplied prior to installation.

Hints for adherence of body parts

The add on-parts for the car body can be bonded using the delivered adhesive, or using PU window adhesive in connection with appropriate primer .

When using the delivered adhesive all bonding areas (those of the car body and those of the add on parts) have to be sanded and properly cleaned and disgreased.

We recommend to use Würth window-adhesive (e.g. Würth, window adhesive „Classic“ or „Pro“, article-nos.: WU89002310, WU89002330), in connection with acetone cleaner (e.g. Würth, article-no.: WU893460) and primer (e.g. Würth, article-No.: WU890024101).

The primer gets attached to the bonding areas of the car body and the add on parts by using special primer brushes (e.g. Würth, article-no.: WU891650). Attach the primer only in one direction. After the primer has flashed off, apply an even line of adhesive and bond the part to the car. Remove excessive adhesive using suitable cleaner (e.g. Würth, article-no.: WU89010063).

For fixation of the parts until the adhesive is completely hardened, we recommend to use assembly suckers, (e.g. Würth, article-no.: WU069155210 )

Remove paint fog prior to painting!

Take care not to apply the primer to areas which are still visible after bonding, apply up to 5mm away from the markings!

Regard to bonding hints and make sure the bonding areas are clean, free of grease and free of paint.

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Included in delivery of Brabus-frontspoiler:

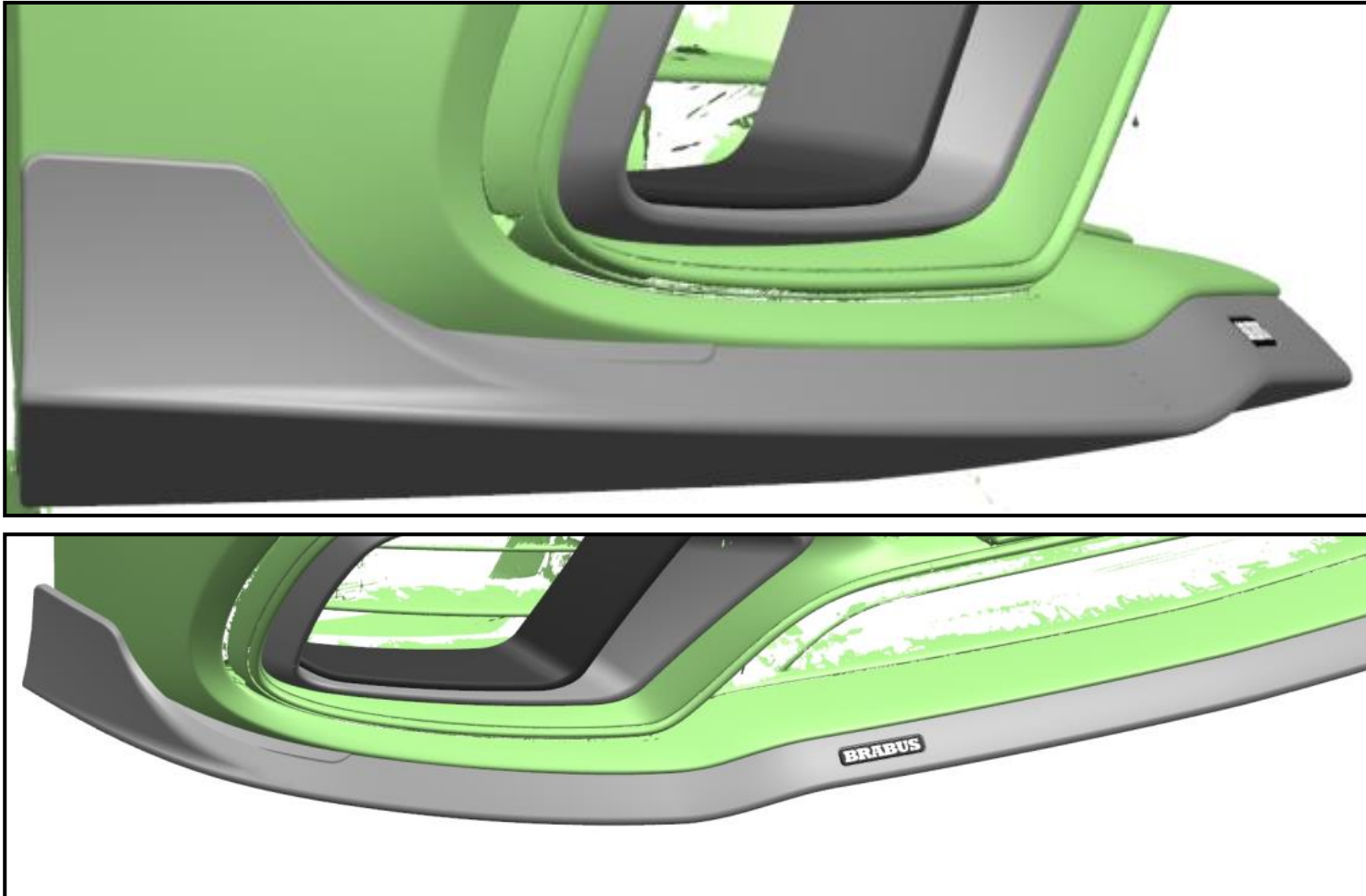
1x Frontspoiler glossy or matte	222-270-01
1x „Brabus“-typing Metal Tec	218-000-22
1x Adhesive kit	B28/000-8

Included in delivery of Brabus-frontbumper attachments:

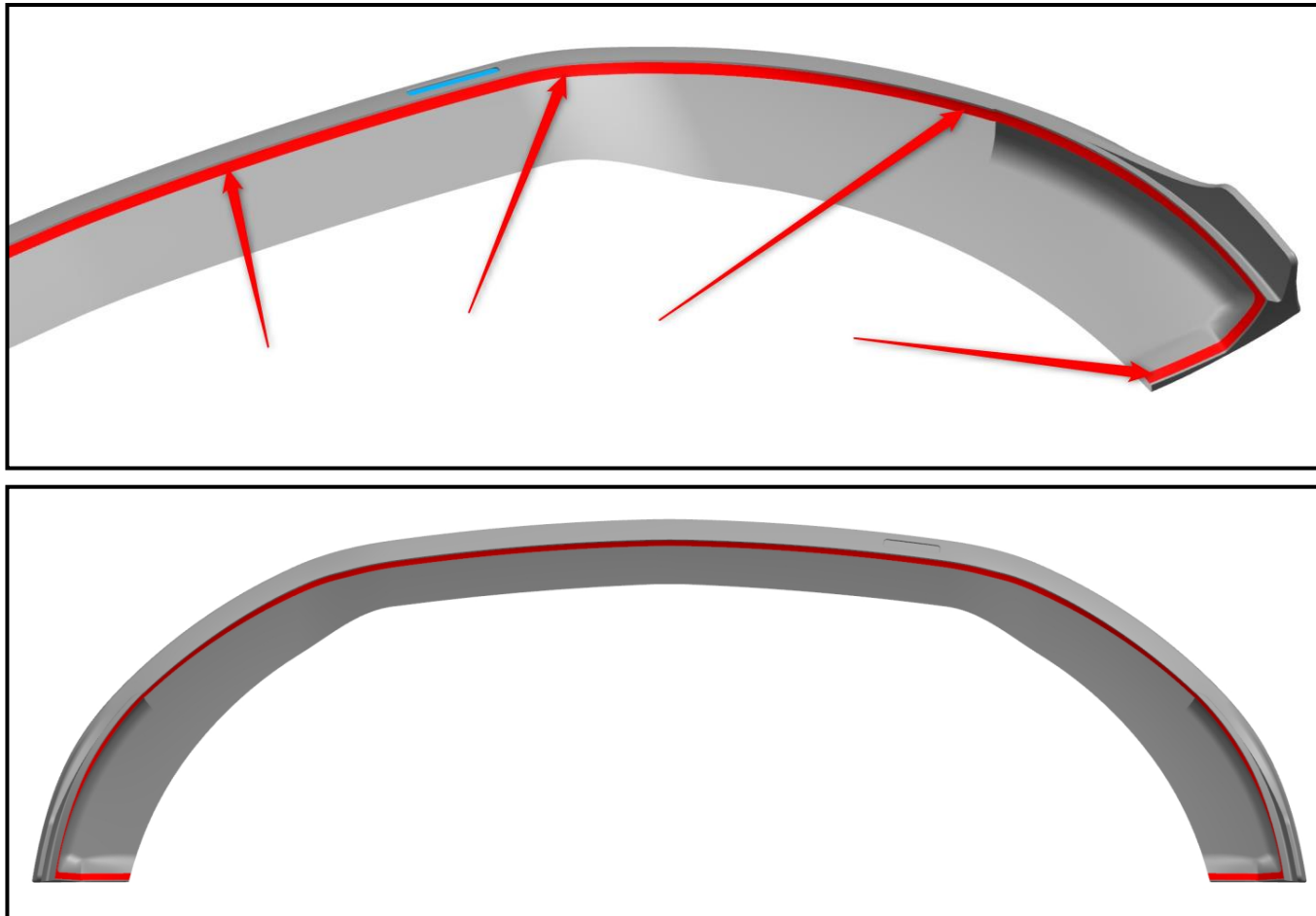
1x Front left bumper attachment	222-275-01
1x Front right bumper attachment	222-275-02_12
1x Left wing (pre-assembled)	222-275-13
1x Right wing (pre-assembled)	222-275-14
1x Adhesive kit	B28/000-8

Frontspoiler assembly:

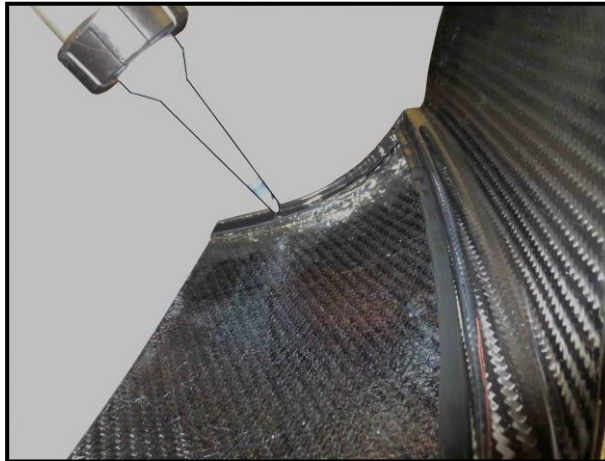
- Hold the Brabus carbon-fibre frontspoiler to the frontbumper.
- Mark the position of the Brabus frontspoiler to the frontbumper using a washable marker.



- Prepare the bonding areas of the frontspoiler and those of the frontbumper (red marked) for bonding according to bonding hints on page 2.

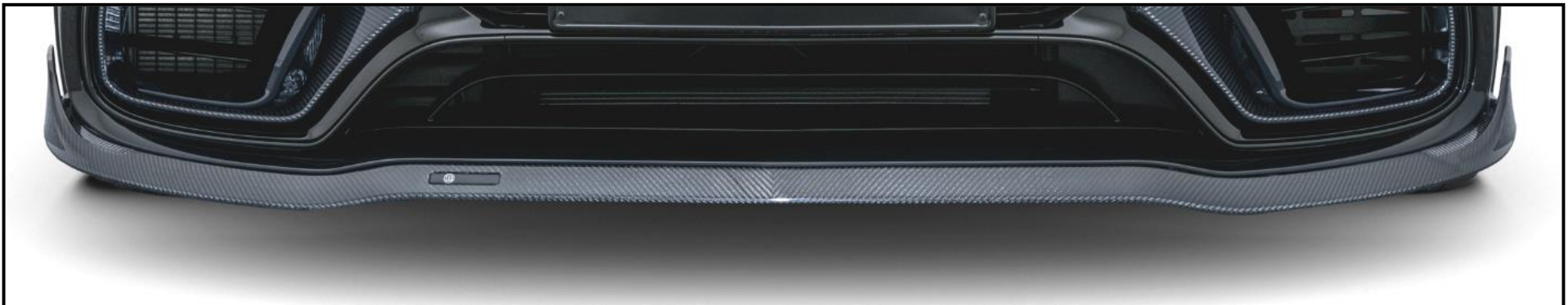


- Apply a thin and even line of adhesive to the bonding edges of the Brabus carbon-fibre frontspoiler.



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- Bond the frontspoiler flush to the frontbumper and align it according to the markings. Remove excessive adhesive immediately!



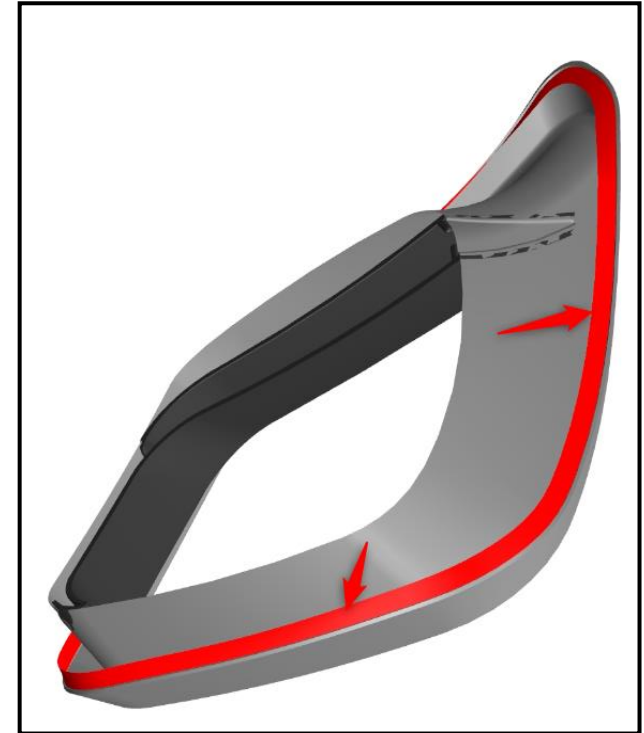
- Fixate the frontspoiler until the adhesive is finally hardened using appropriate adhesive tape or assembly brackets.
- Adhere the Brabus badge supplied to the frontspoiler. Clean and degrease the bonding area before.

Assembly of Frontbumper attachments:

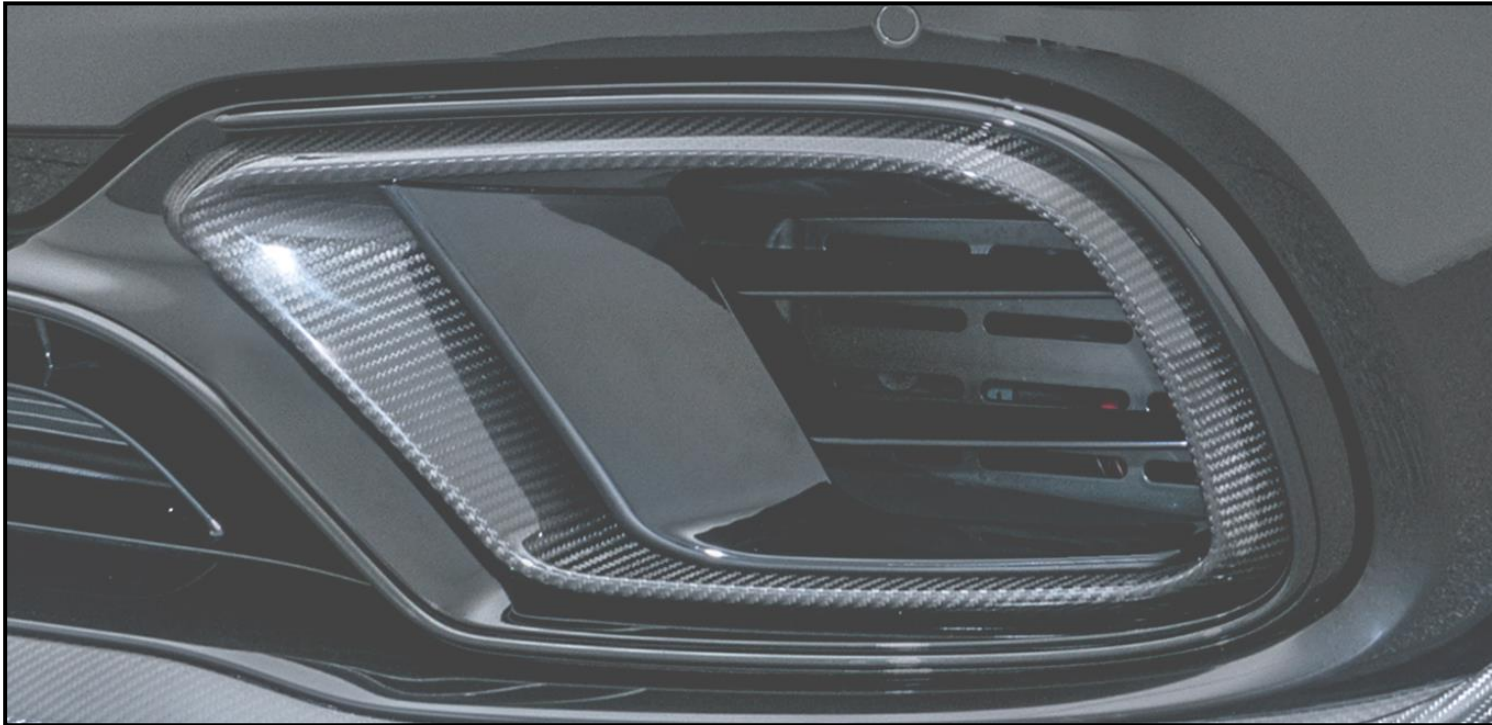
- Hold the Brabus carbon-fibre frontspoiler attachments to the frontbumper.
- Mark the position of the Brabus frontbumper attachments to the frontbumper using a washable marker.
- Prepare the bonding areas of the frontspoiler and those of the frontbumper for bonding according to bonding hints on page 2.



- Apply thin and even lines of adhesive to the bonding edges of the Brabus carbon-fibre frontbumper attachments (fig).



- Bond the frontspoiler attachments flush to the frontbumper and align them according to the markings. Remove excessive adhesive immediately.



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- Fixate the frontspoiler attachments until the adhesive is finally hardened using appropriate adhesive tape or assembly brackets.
- Avoid washing the car in an automatic washing bay within 24 hours after bonding!