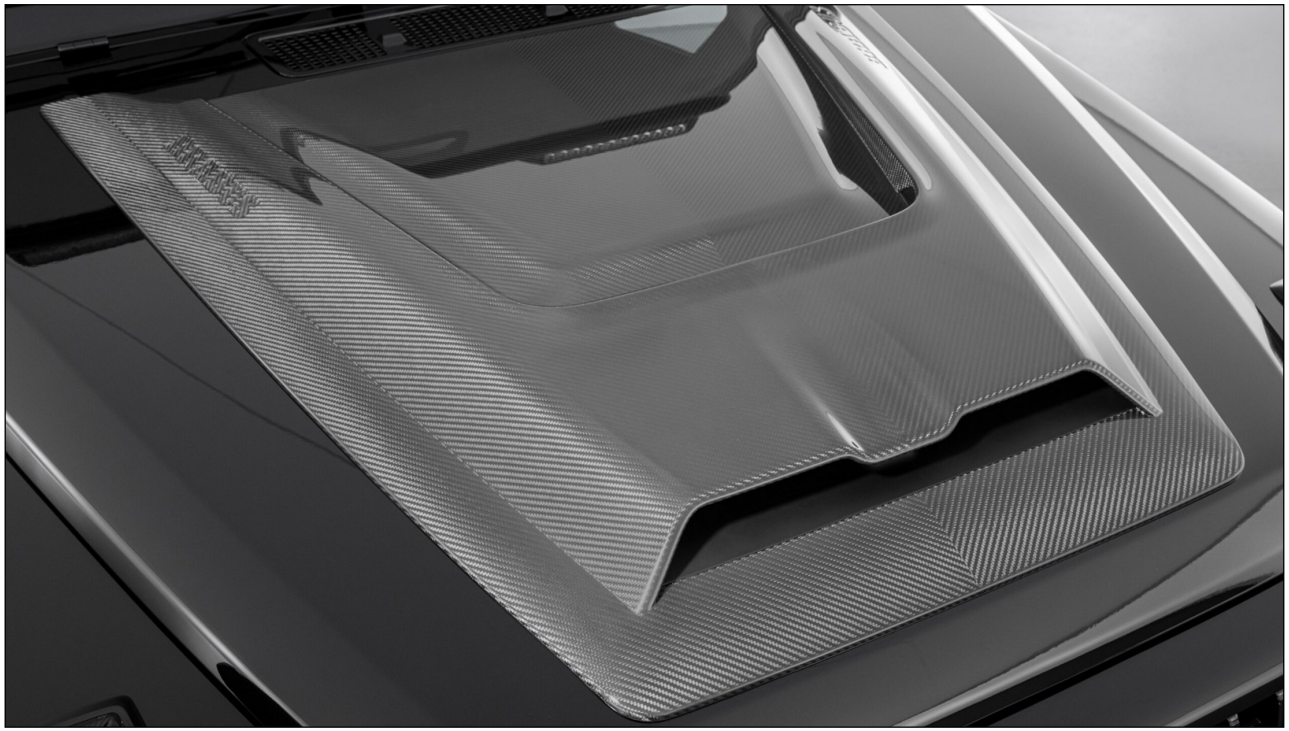
Carbon fibre hood attachment for W465,
Partnumber: 465-280-CG_CM_DB

BRABUS



The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation.
Therefore you have to read and completely understand these instructions.

# Hints for adherence of body parts

The add on-parts for the car body can be bonded using the delivered adhesive, or using PU window adhesive in connection with appropriate primer .

When using the delivered adhesive all bonding areas (those of the car body and those of the add on parts) have to be sanded and properly cleaned and degreased.

We recommend to use Würth window-adhesive (e.g. Würth, window adhesive „Classic“ or „Pro“, article-nos.: WU89002310, WU89002330), in connection with acetone cleaner (e.g. Würth, article-no.: WU893460) and primer (e.g. Würth, article-No.: WU890024101).
The primer gets attached to the bonding areas of the car body and the add on parts by using special primer brushes (e.g. Würth, article-no.: WU891650).
Attach the primer only in one direction. After the primer has flashed off, apply an even line of adhesive and bond the part to the car. Remove excessive adhesive using suitable cleaner (e.g. Würth, article-no.: WU89010063).



For fixation of the parts until the adhesive is completely hardened,
we recommend to use assembly suckers, (e.g. Würth, article-no.: WU069155210 ).

Remove paint fog prior to painting!

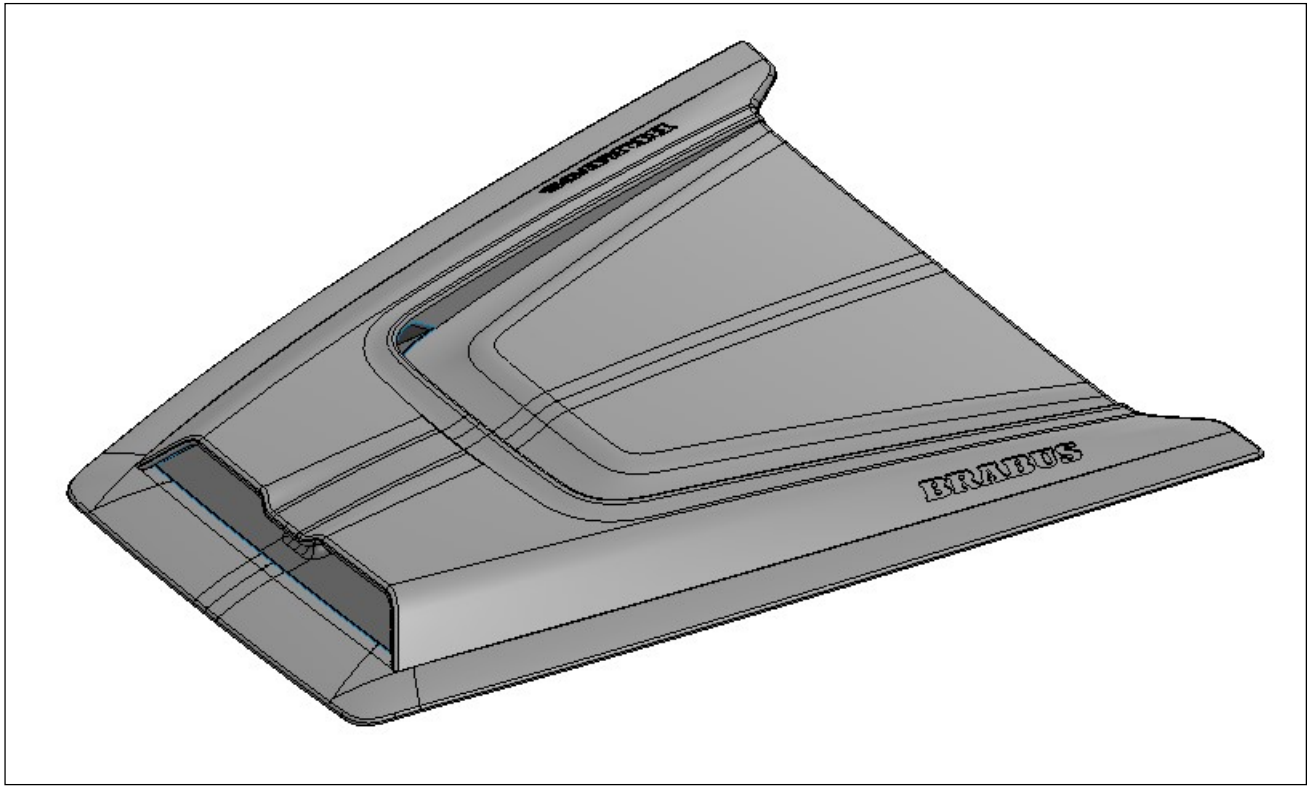
Take care not to apply the primer to areas which are still visible after bonding, apply up to 5mm away from the markings!

Regard to bonding hints and make sure the bonding areas are clean, free of grease and free of paint.

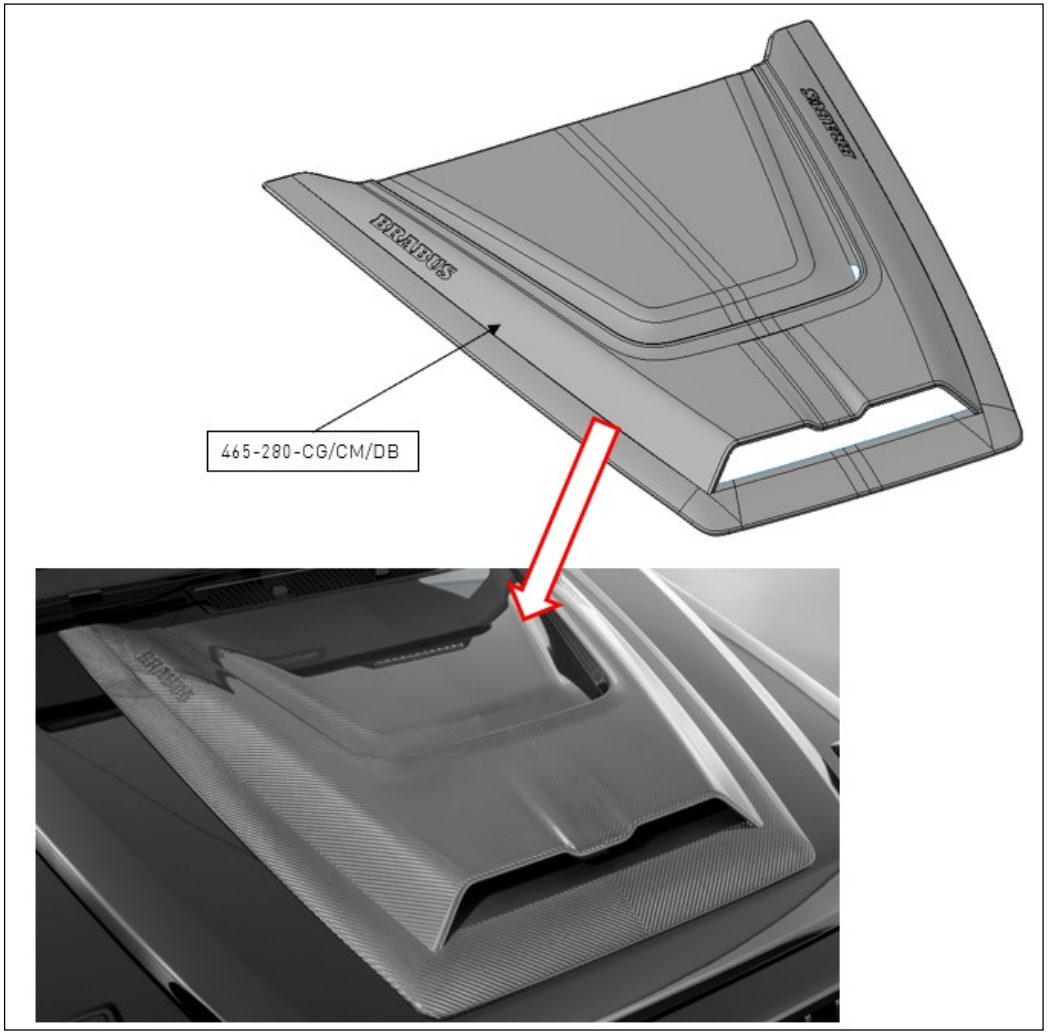
Official technology-partners Continental MOTUL YOKOHAMA HANKOOK Member of VDN

Included in delivery of Brabus:

| | | |
|---|---|---|
| 1x | Carbon fibre hood attachment matte/ glossy / deepblue | 465-280-CG_CM_DB |
| 1x | Adhesive Set | B28/000-8 |



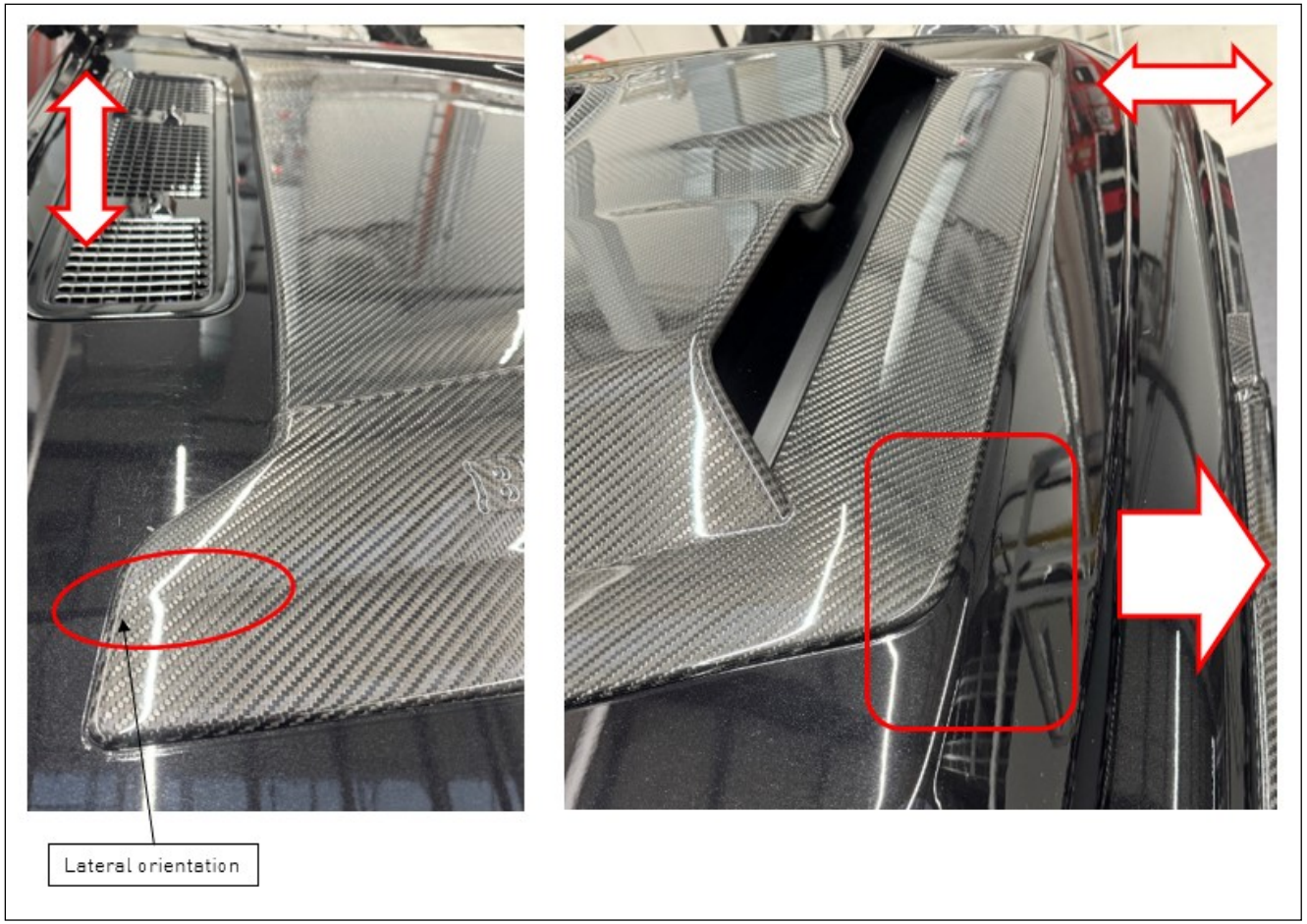
- Hold the BRABUS CFRP hood attachment to the hood.

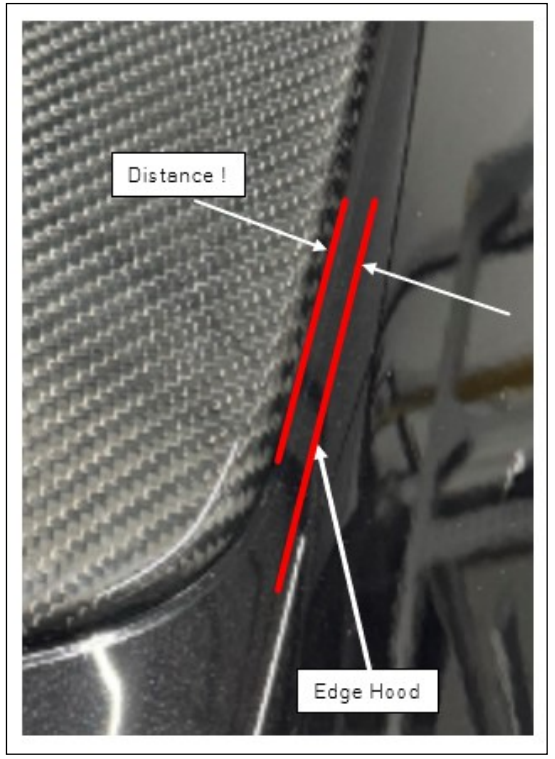





Official technology-partners KW Continental MOTUL YOKOHAMA ADVAN HANKOOK Member of VDN

- Align the BRABUS CFRP hood attachment.
- The lateral orientation of the BRABUS CFRP hood attachment is determined by the contour of the hood (Image1).
- In the front area, make sure that the hood attachment is not positioned over the front edge of the hood (Image 2 & 3).
- Mark the position of the hood attachment on the hood with a washable marker.

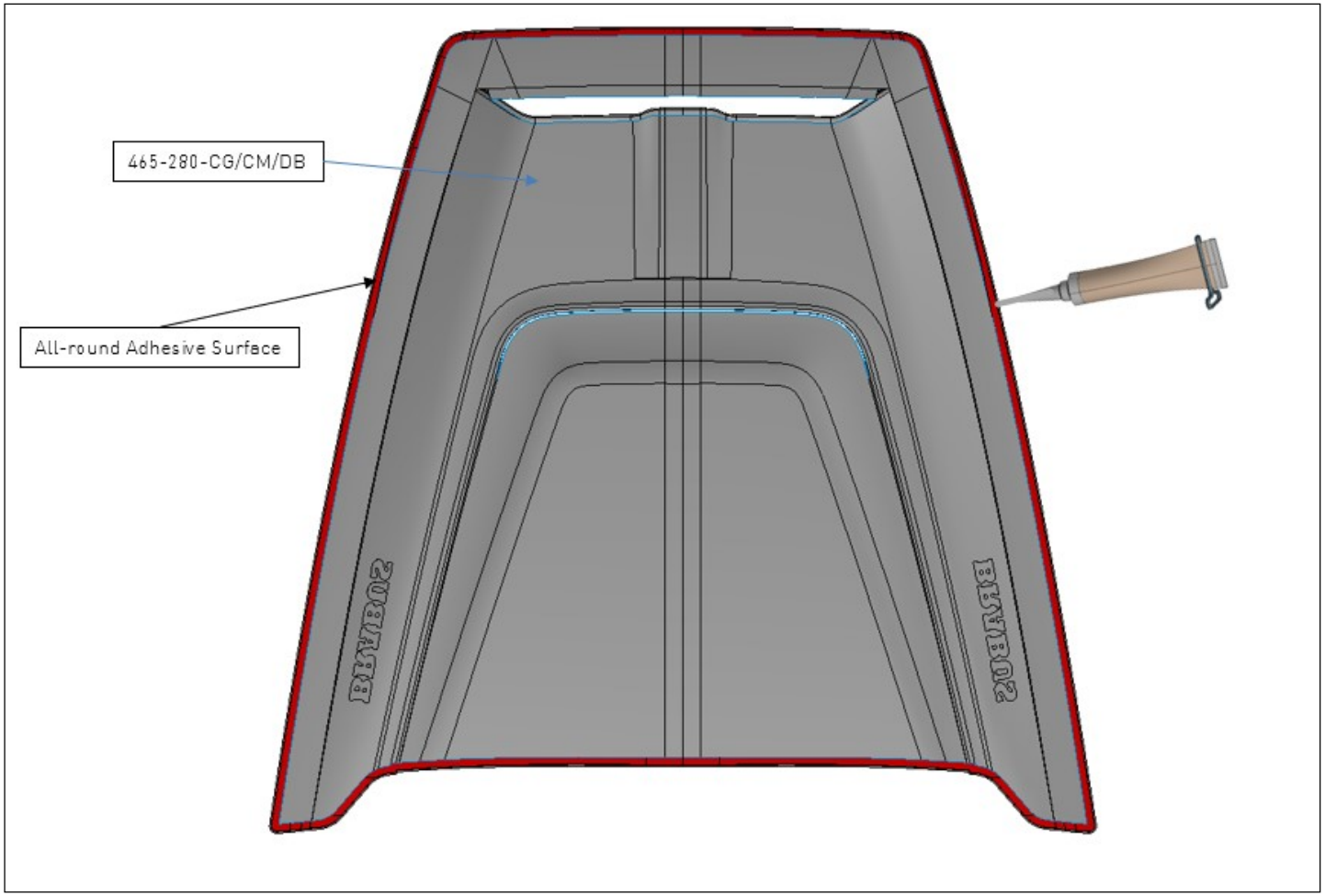





Official technology-partners Continental MOTUL YOKOHAMA HANKOOK Member of VDN

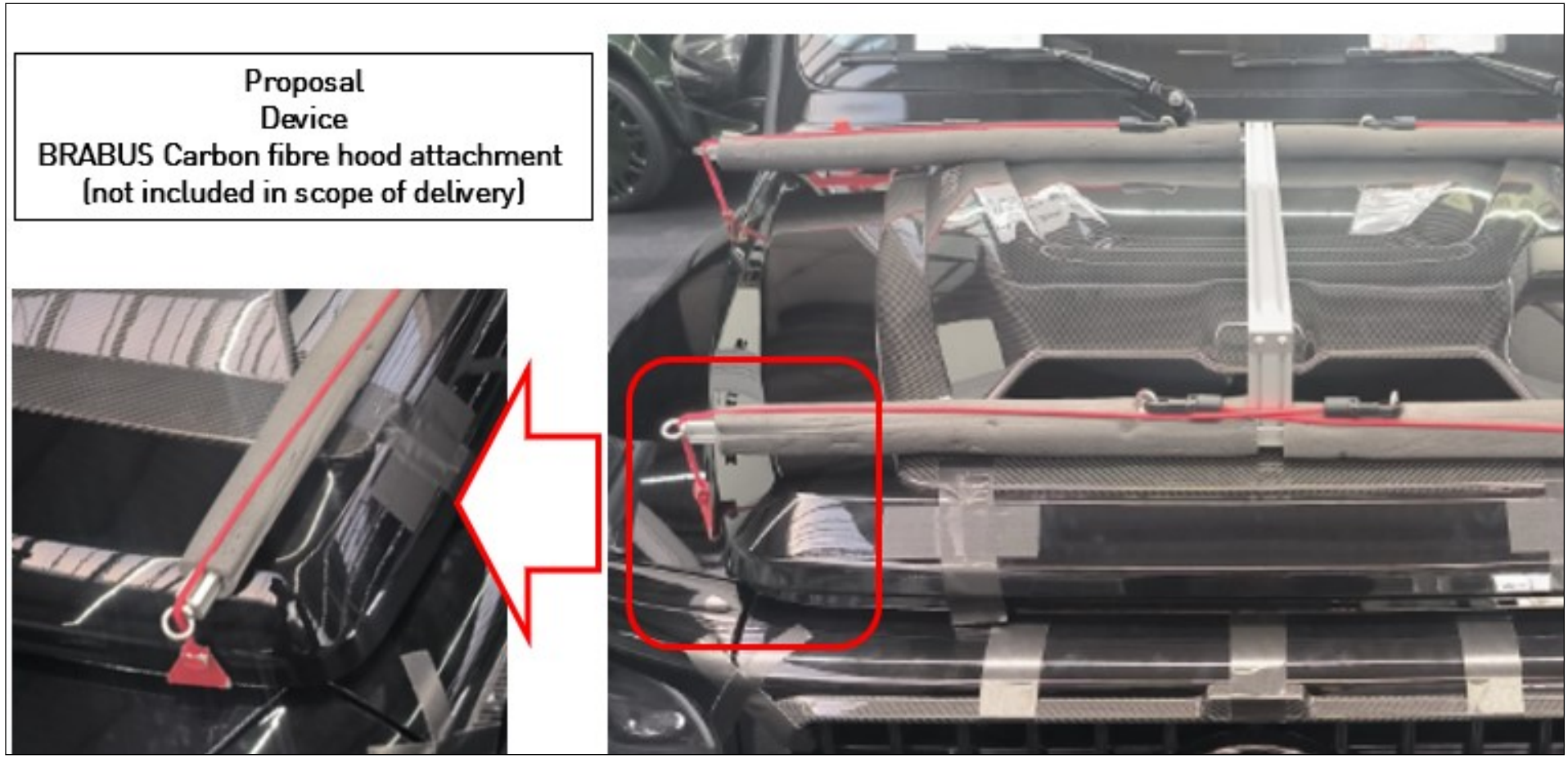
- Prepare the bonding surfaces of the hood and the hood attachment for bonding in accordance with the bonding instructions on page 2.
  Clean and degrease the bonding surfaces carefully beforehand!






Official technology-partners Continental MOTUL YOKOHAMA ADVAN HANKOOK Member of VDN

- Apply an even bead of adhesive to the bonding surfaces of the BRABUS attachment.
- Glue the BRABUS attachment to the hood and remove excess adhesive immediately!
- Fix the BRABUS attachment in place with suitable means (suction cup, adhesive tape) until the adhesive has finally hardened.
- Avoid visiting an automatic car wash within 24 hours of application.






Official technology-partners Member of






Official technology-partners KW Continental MOTUL YOKOHAMA ADVAN HANKOOK Member of VDN