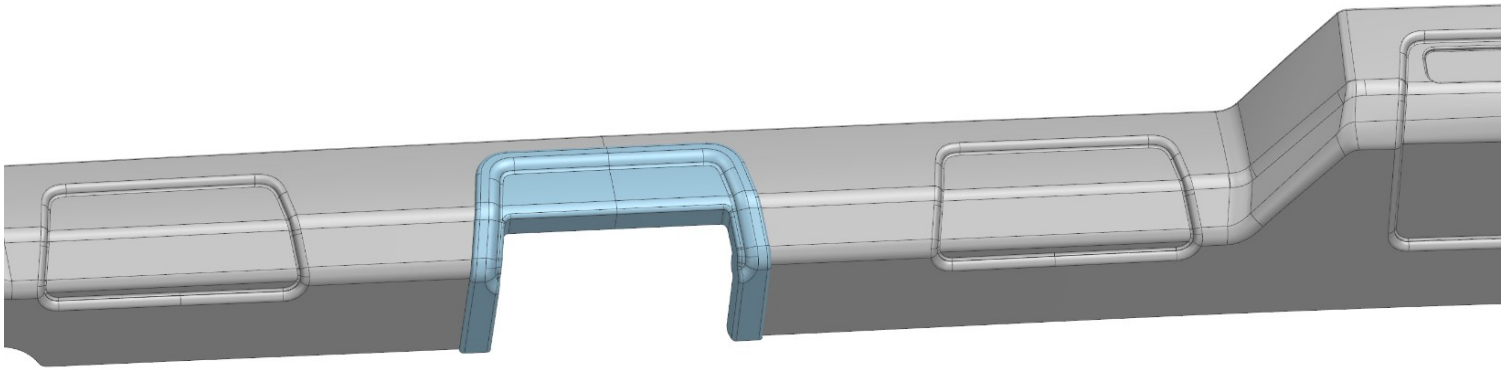
Brabus Trim for Trailer Hitch Bezel CFK for G465
Partnumber 465-234-452-AHK

BRABUS



The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation.
Therefore you have to read and completely understand these instructions.
Dismantle standard components according to Mercedes-Benz workshop instructions (WIS).
Prior to installation please check the content of the supplied components as detailed below.

Notes for bonding

The components can be bonded with the supplied adhesive or with PU windshield adhesive in combination with an appropriate primer.

All adhesive surfaces, both those on the vehicle and those on the attachment, must be carefully cleaned and degreased.

We recommend using window adhesive (e.g., Würth, window adhesive "Classic" or "Pro", item no.: WU89002310, WU89002330) in conjunction with acetone (e.g. Würth, item no.: WU893460) and primer (e.g. Würth, item no.: WU890024101).

After cleaning with acetone, the primer is applied to the adhesive surfaces on the vehicle and on the component using appropriate primer brushes (e.g., Würth, Art. No.: WU891650) (apply in one direction only, then allow to flash off!).

Apply an even bead of adhesive to the adhesive edge and bond the part to the vehicle.
To remove excess adhesive, we recommend, for example, K+D Cleaner (e.g., Würth, Art. No.: WU89010063).

To hold the components in place until the adhesive has cured, we recommend using clamping suction cups (e.g. Würth, Art. No.: WU069155210).



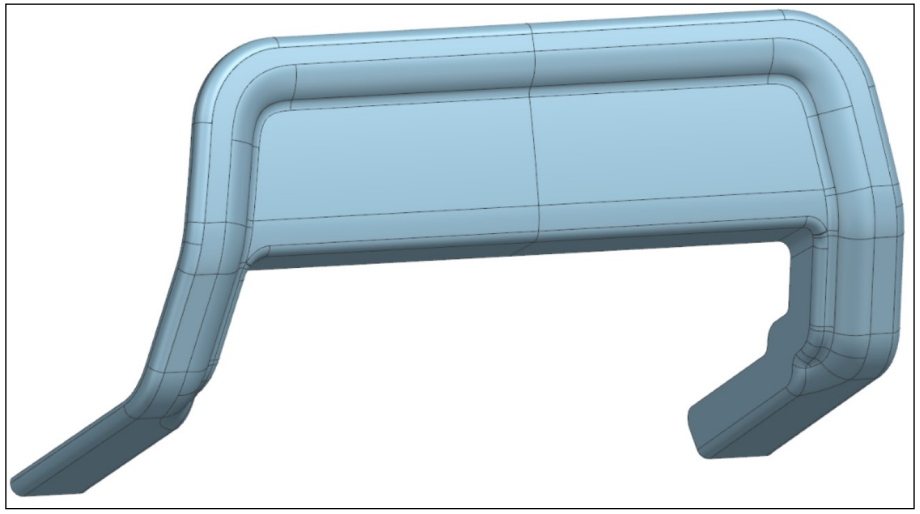
It should be noted that you do not treat the bonding surfaces with primer in the area that can still be seen after bonding the corresponding part! Apply primer only up to a distance of approx. 5mm from the marking!

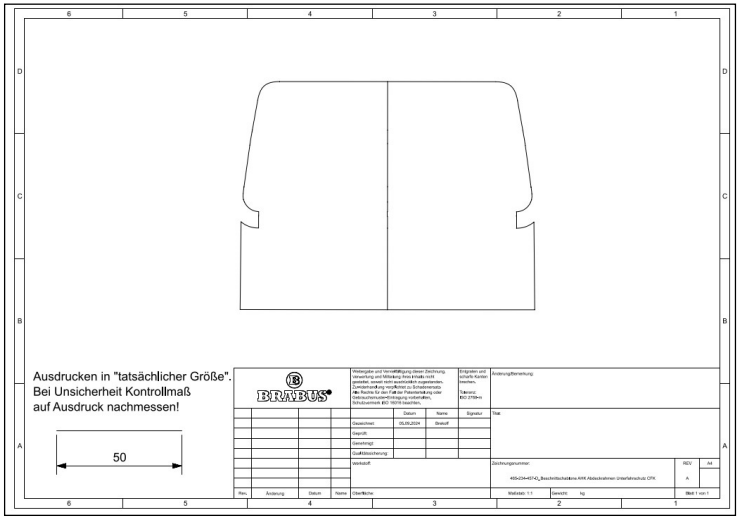
Observe the bonding instructions, always ensure that all bonding surfaces are clean and free of grease before bonding! Free the bonding surfaces from paint mist before bonding!

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Scope of delivery BRABUS:

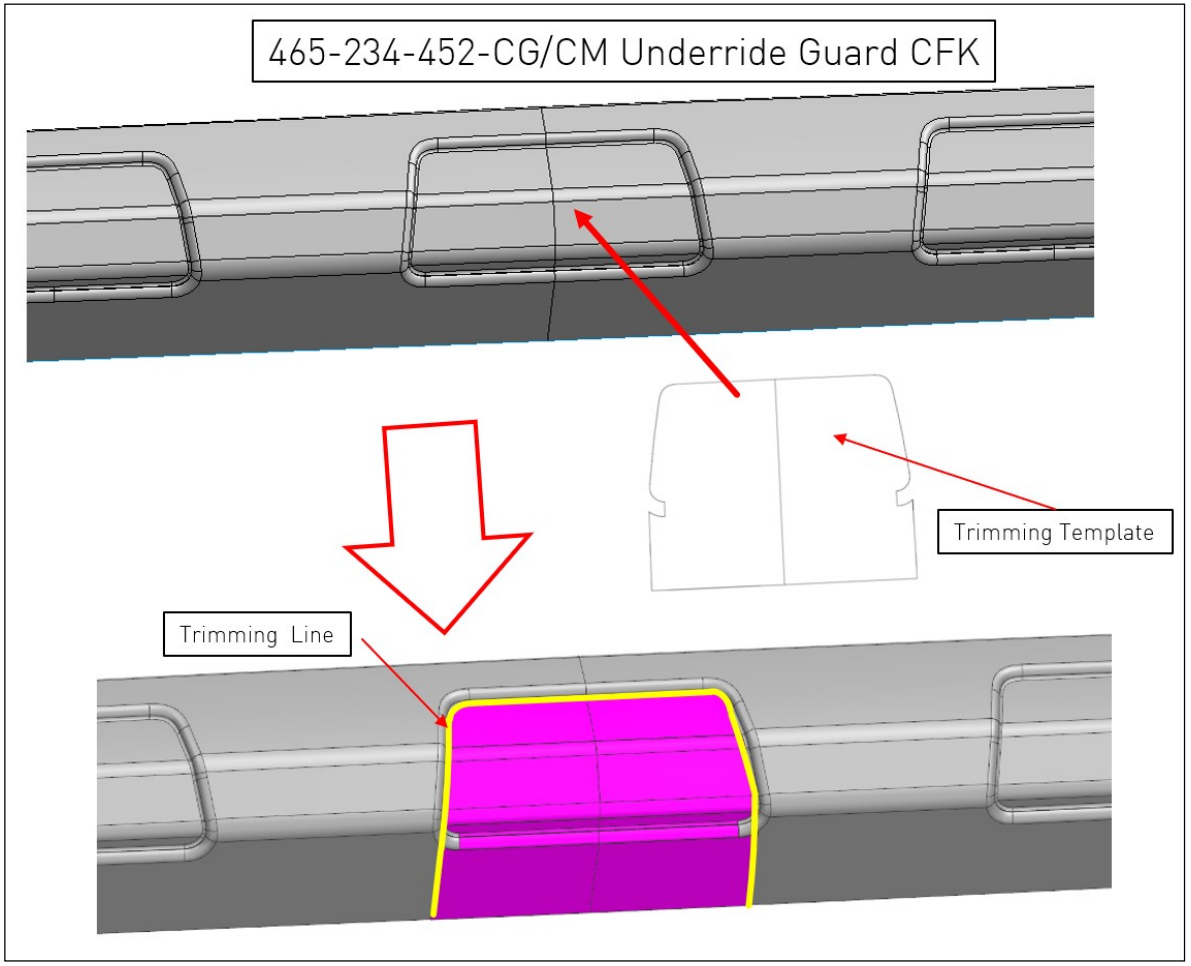
1x	Trim for Trailer Hitch Hitch Bezel	465-234-457-L
1x	Adhesive Set	B28/000-8
1x	Trimming Template	465-234-457-D
1x	Assembly Kit Underride Guard CFK Cutout Trailer Hitch Bezel	465-234-452-AHKD





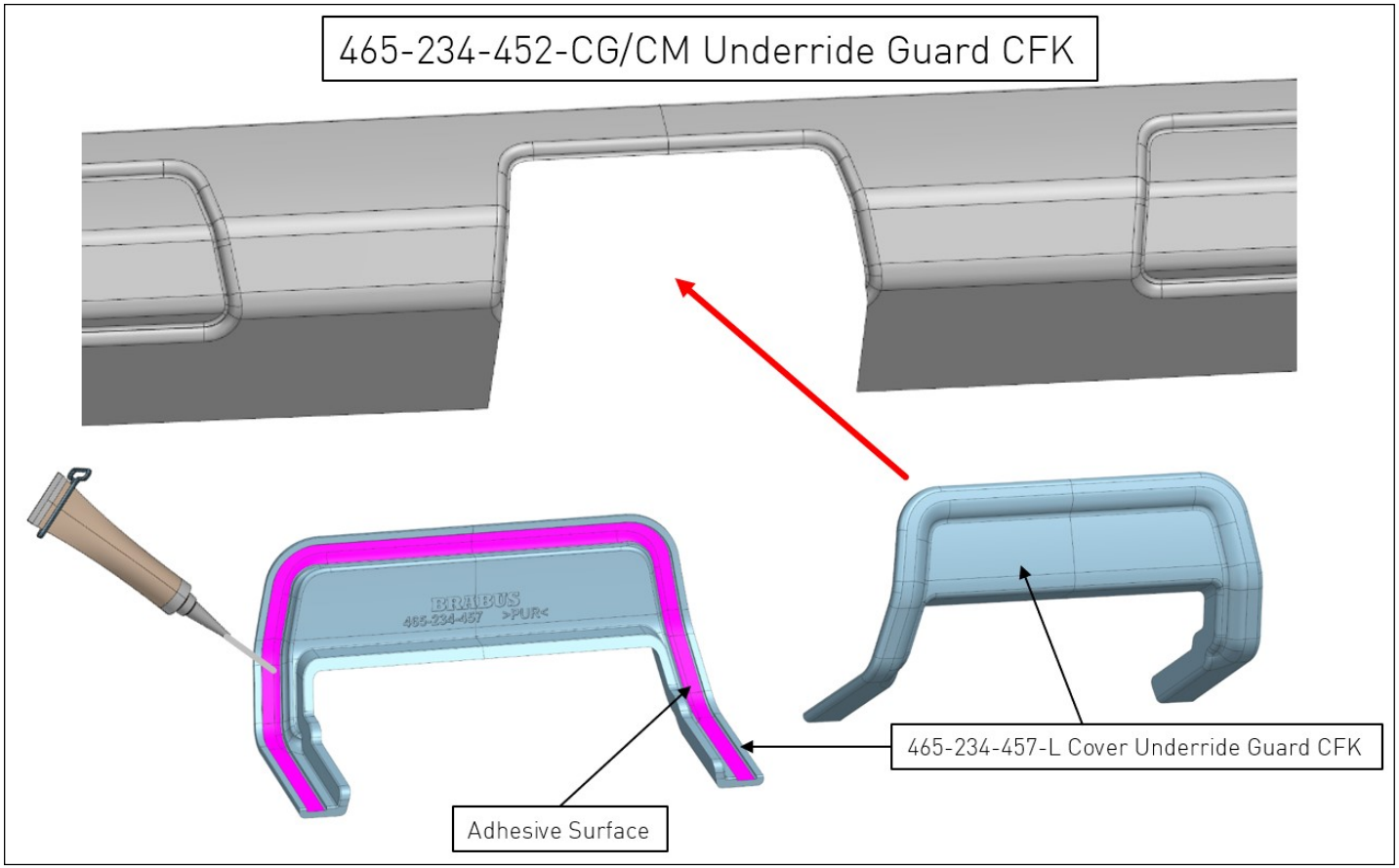
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- Place the supplied trimming template in the center of the carbon underride guard as shown in the sketch and secure it with adhesive tape.
- Mark the position of the trimming template on the underride guard with a washable marker.
- Use a suitable tool to remove the marked area from the underride guard.
- Deburr the cut edges.

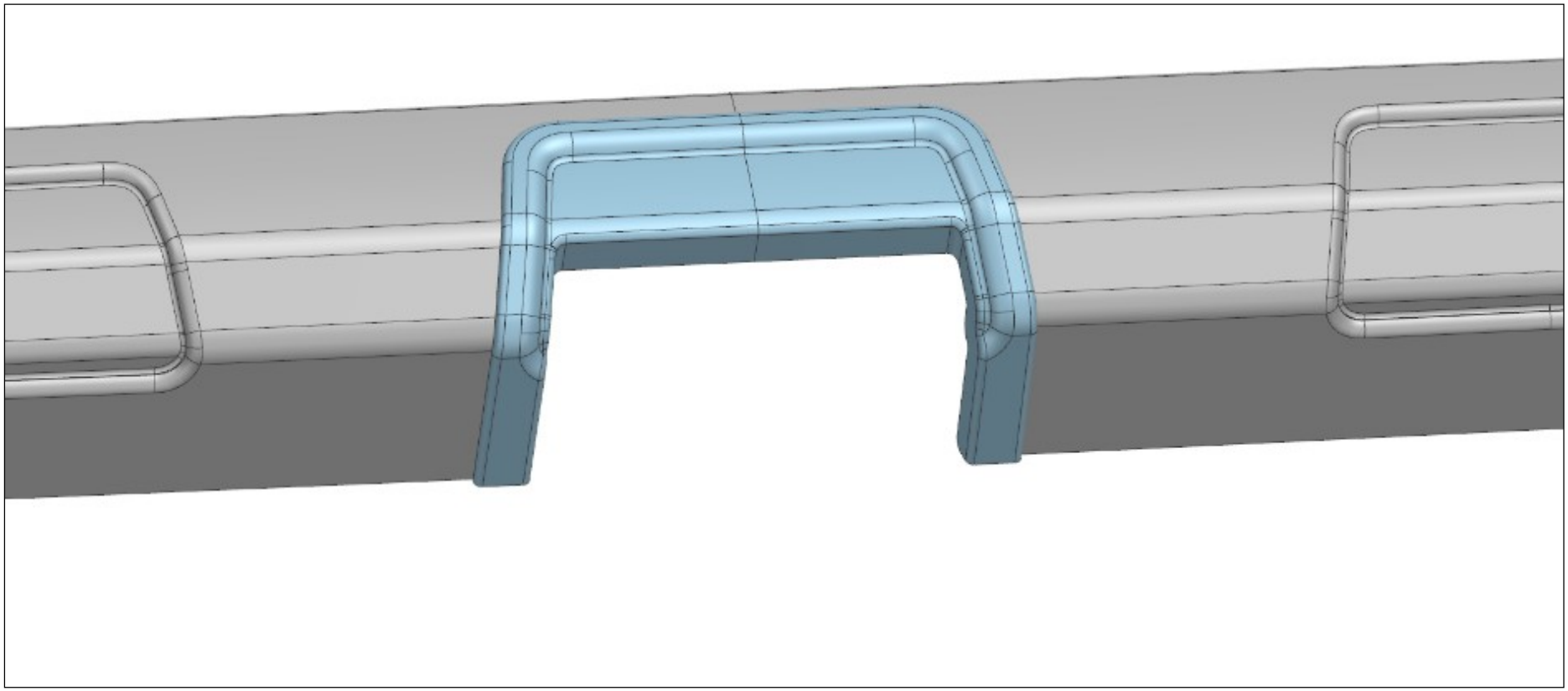


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- Prepare the bonding surfaces on the underride guard and on the Cover trailer hitch bezel for bonding in accordance with the bonding instructions.
- Apply an even bead of adhesive to the bonding surfaces of the panel.
- Glue the Trailer hitch Bezel cover to the underride guard and remove excess adhesive immediately.
- Fix the cover in place with suitable means (suction cup, adhesive tape) until the adhesive has finally hardened.
- Avoid visiting an automatic car wash within 24 hours of application!

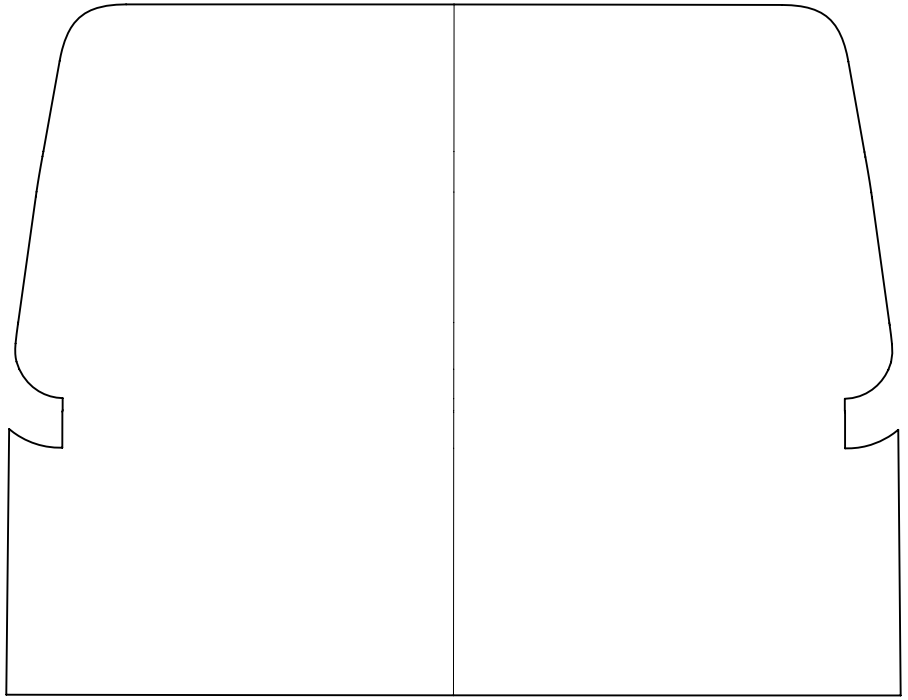


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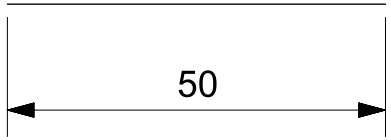


High Performance BRABUS Automobiles

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Entgraten und scharfe Kanten brechen.

Toleranz:
ISO 2768-m

Änderung/Bemerkung:

	Datum	Name	Signatur
Gezeichnet:	05.09.2024	Brekoff	
Geprüft:			
Genehmigt:			
Qualitätssicherung:			

Titel:

Werkstoff:

Oberfläche:

Zeichnungsnummer: 465-234-457-D_Beschnittschablone AHK Abdeckrahmen Unterfahrschutz CFK

REV: A

A4

Maßstab: 1:1

Gewicht: kg

Blatt 1 von 1

Rev.	Änderung	Datum	Name