



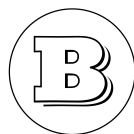
217-463-00_10

Carbon-fibre rear diffuser for type 217-S63_S65 AMG-Coupé



BRABUS®

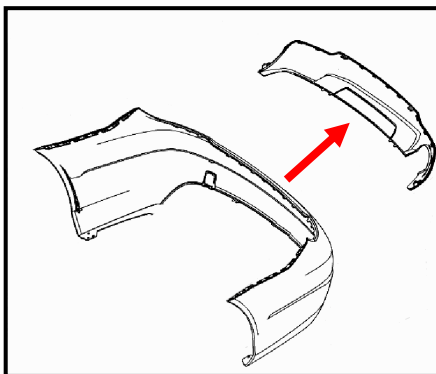
The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should make the installation.
Therefore you have to read and completely understand these instructions.

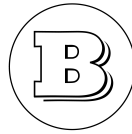


Included in delivery:

1x	Carbon-fibre rear diffusor, matte or glossy	217-463-01
15x	Clip-Speedfix	Q0007371V0000000000
1x	Satz of brackets (3pcs)	217-463-03
2x	Threaded plastic pin with nut	
1x	Set of trim grilles (left, center, right, pre-assembled)	217-463-02

- Remove the rearbumper according to Mercedes-Benz workshop instructions, take off the plastic inlay. Remove the reflectors, these are furthermore used with the Brabus rear diffusor.



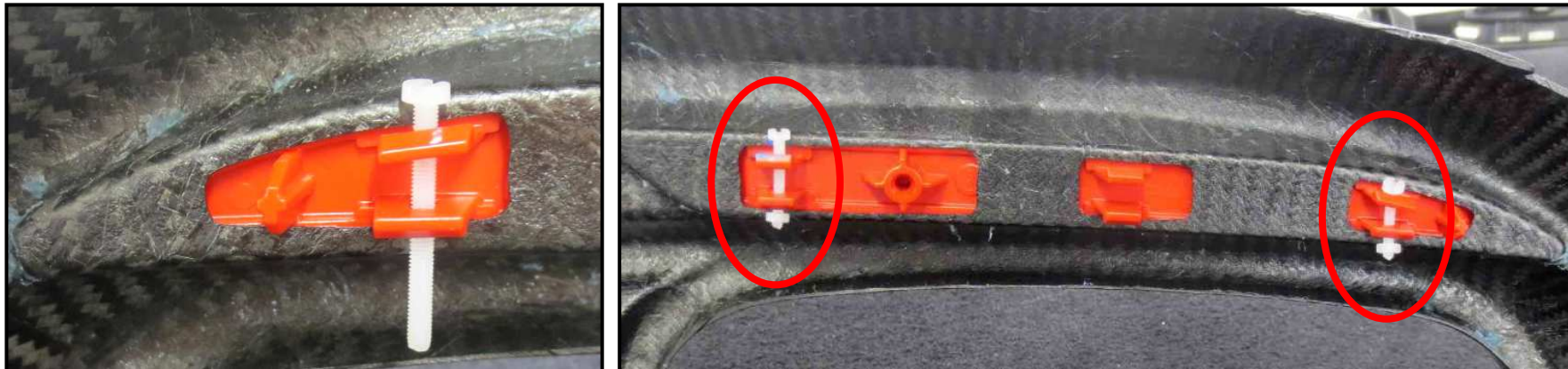


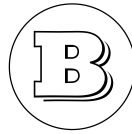
- Drill 3.5mm holes into the inner fixation latches of the reflectors supplied according to image below. These bores are used for fixation of the reflectors by threaded plastic rods and nuts supplied.



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- Attach the reflectors to the carbon fibre rear diffuser, fixate these using threaded plastic rods and nuts supplied according to images below.





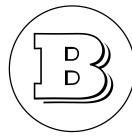
- Attach the carbon fibre rear diffusor to the rearbumper according to image below.



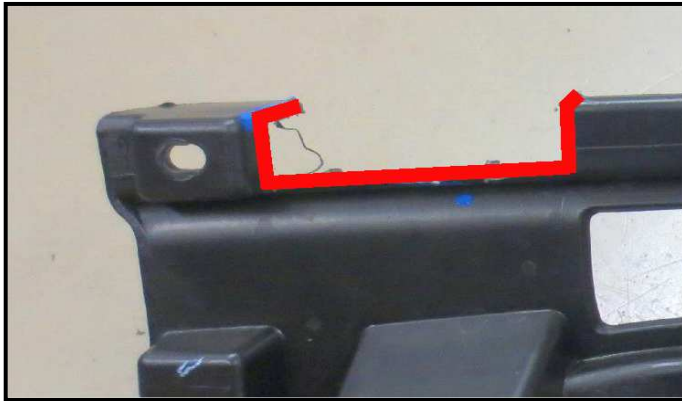
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- Secure the carbon fibre rear diffusor using clips/ speedfixes supplied, shorten the latches of the carbon fibre rear diffusor, if necessary.



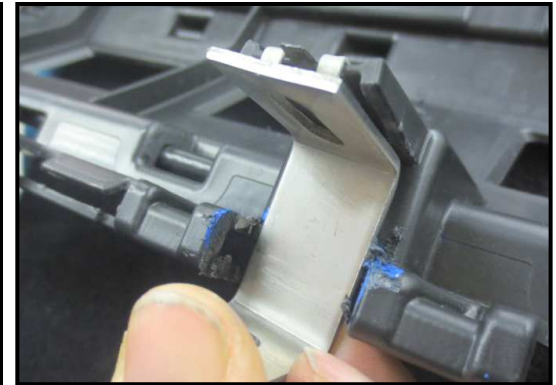
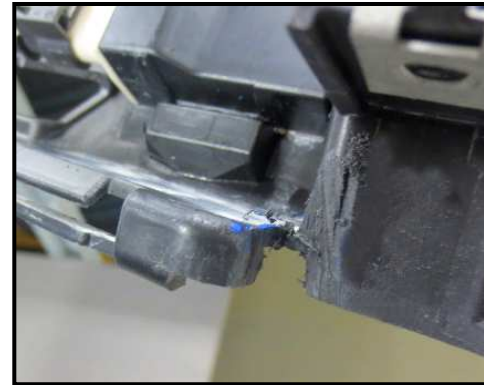
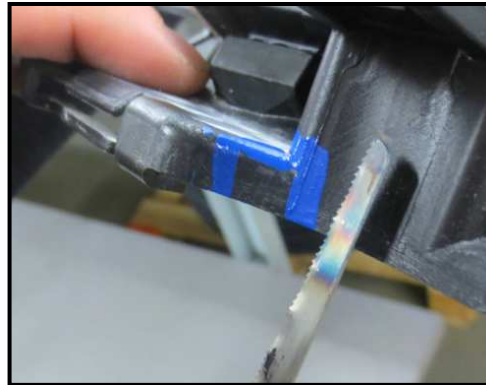
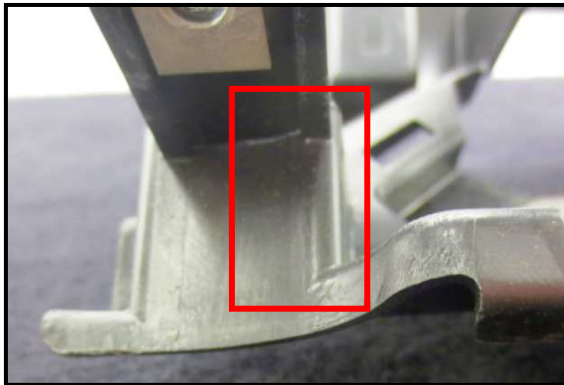


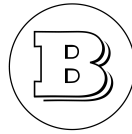
- Cut the plastic inlay according to images below using a suitable tool (along red marks).



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- Modify the radii of the lower bracket-assembly areas. 90° angles are to be made in order to allow a straight and fit flush of the brackets after assembly.

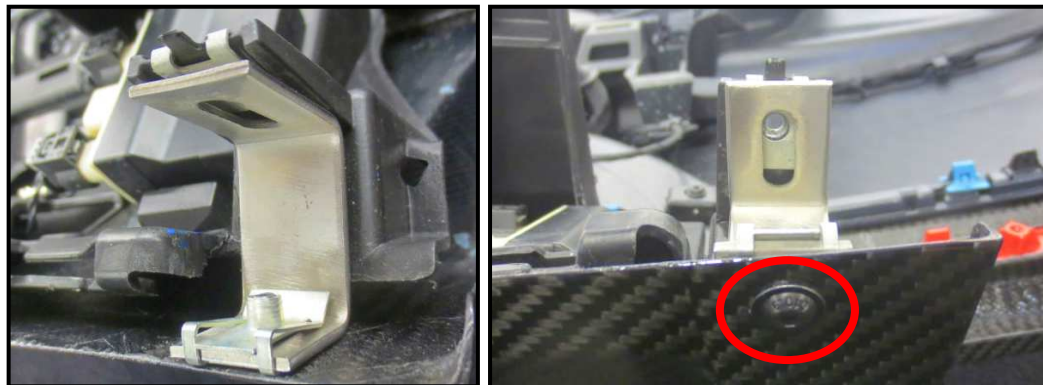




- Bolt the standard plastic inlay to the rearbumper.



- Bolt the lower brackets to the carbon fibre rear diffusor and the plastic inlay using standard assembly material.



- Attach the completed rearbumper to the vehicle.
- Bolt the plastic inlay to the car's underbody using standard assembly material.