

Illuminated stainless steel entrance panels, article-no. 292-350-00

BRABUS®

The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation.
Therefore you have to read and completely understand these instructions. Check the content of the supplied parts as detailed next page prior to assembly.

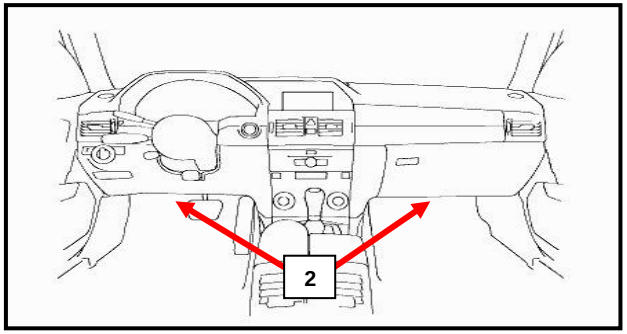
Included in delivery of illuminated stainless steel entrance panels:

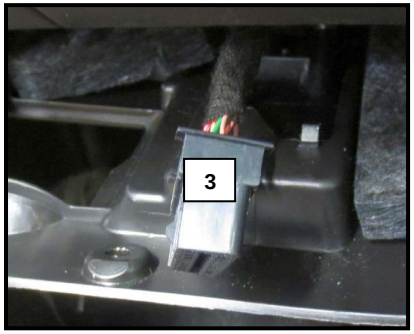
1x	Entrance panel base kit	292-350-00-B
1x	Entrance panel wiring harness	292-350-13
1x	Entrance panel control unit (no relais!)	292-350-10
2x	Adapter-resistor	222-350-10

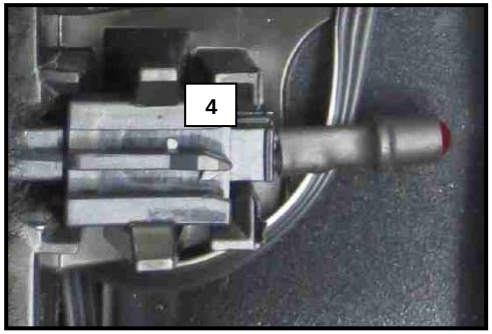
Preparation:

- Remove the plastic entrance trims (1) on driver and passenger side.
- Remove the left and right lower dashboard covers (2).
- Take the OBD port connector (3) out of the left lower dashboard cover.
- Disconnect the plugs of the standard entrance panels and connect the resistors supplied to each the connectors (4) of the standard entrance panels (avoidance of fault message within instrument cluster and fault store of vehicle).
  Carefully loosen and remove the standard entrance panels using a suitable tool.





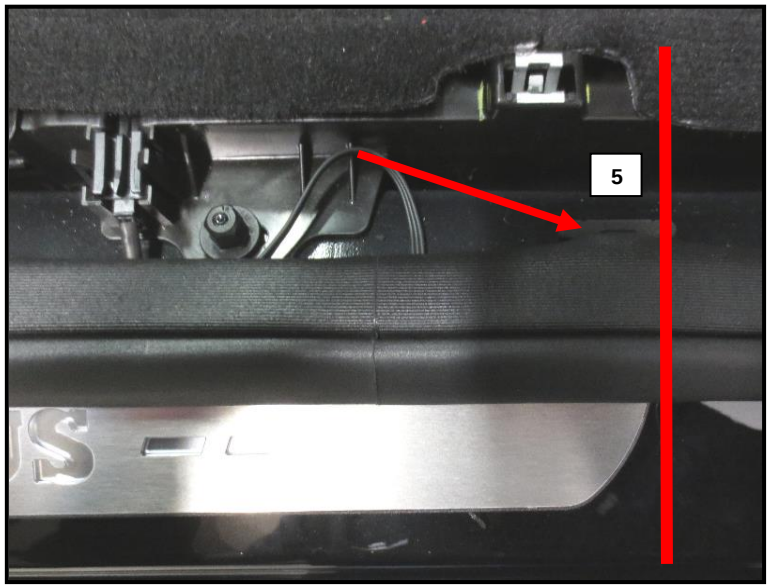




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Installation:

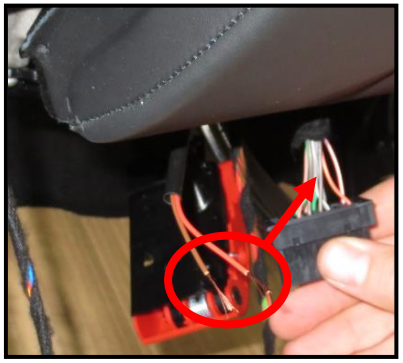
- Remove adhesive residues, clean and degrease the bonding areas of the entrance panels.
- Remove the protection foil of the Brabus entrance panels.
- Bond the Brabus entrance panels to the left and right entrance areas. The rear edges of the entrance panels need to be aligned to the rear edges of the entrance trim brackets (5).



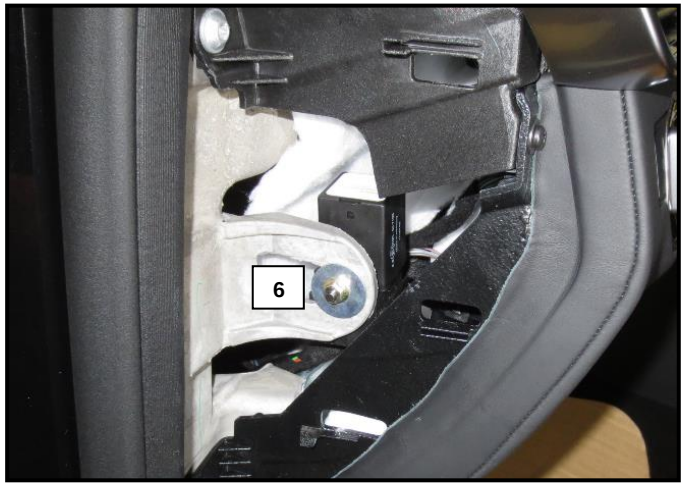
- Route the wirings above the metal-edges into the car. Put protective tape (e.g. duct tape) upon the metal edges and upon the wires for protection.
- Route the wires behind the floorings to the left and right a-pillar.
- Connect the driver’s side entrance panel to the Brabus harness.

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- Solder the red wire of the Brabus harness to the wire out of pin 16 and the black wire to the wire out of pin 4 of the OBD port.
- **Sufficiently isolate the soldered areas!**



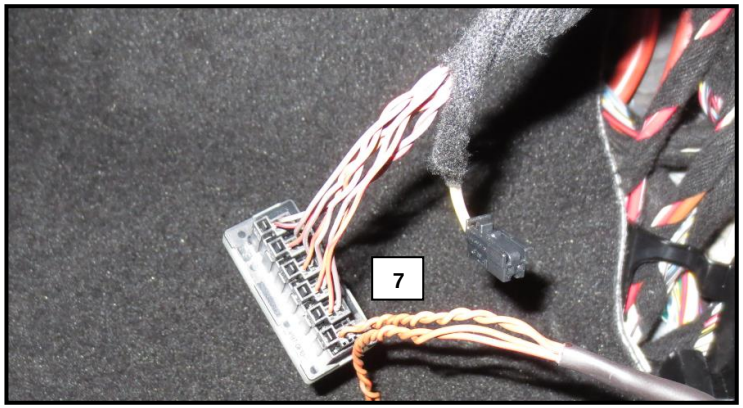
- Attach the control unit to the control unit socket.
- Fixate the control unit within the driver's footwell. We recommend to remove the left dashboard cover and bolt the control unit to the carrier (6) according to image below, using a suitable screw/ nut/ washer.



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- Furthermore route the Brabus harness below the dashboard into the passenger footwell (using a litz wire). Fixate it to standard wirings using cable ties.

- Attach the CAN plug of the Brabus harness to a free port of the CAN distributor shown (7, with wire colours brown/ brown-red).



- Connect the right entrance panel to the Brabus harness.

- Re-attach all trim parts and perform a function-check. Check the wire harness for proper and safe routing.

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