

Stainless steel sports-exhaust for V-Class/ Vito, type 447 *447-670-00*

The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation. Therefore you have to read and completely understand these instructions. Check the content of the supplied parts as detailed next page prior to assembly.

The exhaust system only can be fitted in combination with the Brabus rearbumper attachment, article-no. 447-400-00.

BRABUS

Included in delivery:

Description:	***Article-no:***	***Quantity:***
Sports exhaust Assembly kit	447-670-00	1
Connection pipe	447-670-10_20	1



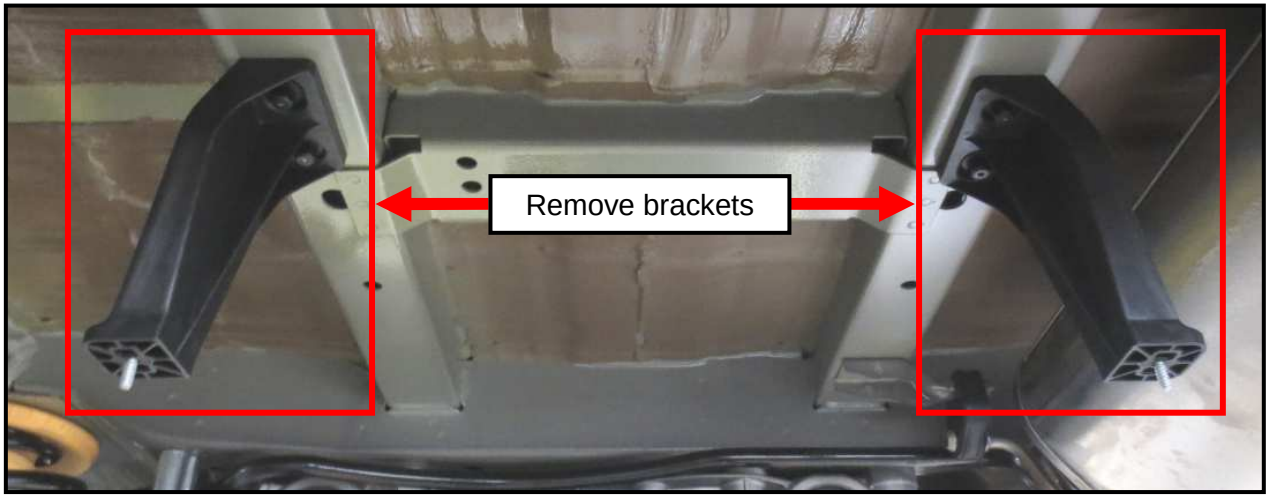
Please be advised that the connection pipe must be ordered separately. Which one is required depends on the length of the rear overhang.

The following allocation is valid:

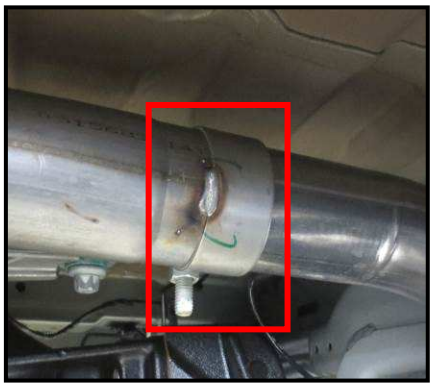
Vehicle with short overhang: **447-670-10**
Vehicle with long overhang: **447-670-20**

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- Lift the vehicle on a suitable platform with due regard to Mercedes-Benz workshop guidelines.
- Remove the spare wheel and the spare wheel brackets. The spare wheel can no longer be fitted when the sports exhaust system has been assembled.

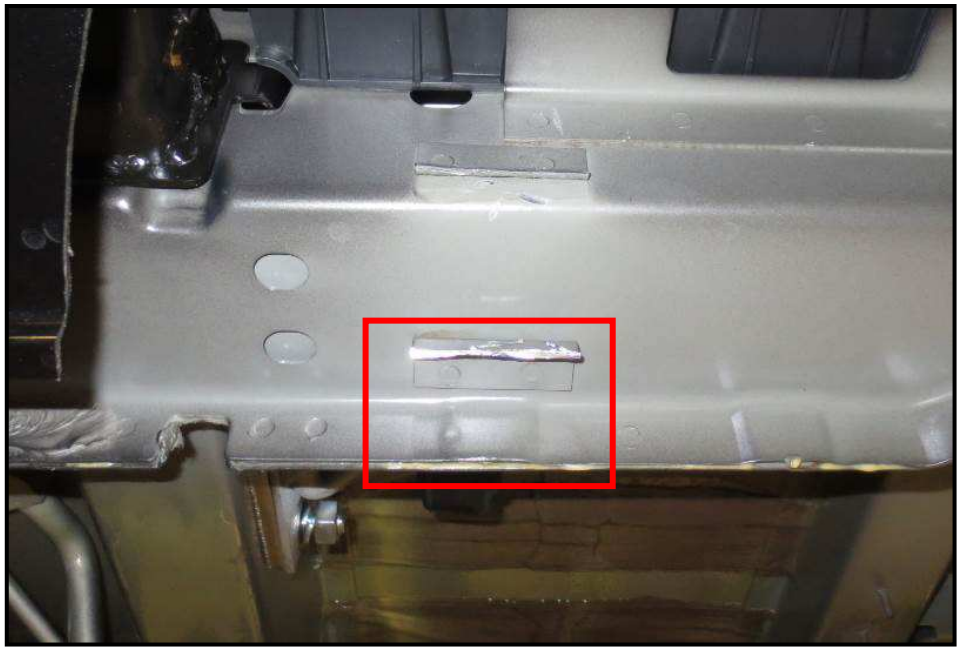


- Loosen the standard exhaust clamp and remove the rear silencer.



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- Remove the standard retaining tabs at the rear using a suitable tool.



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- Remove the tow eye which is not used any longer.

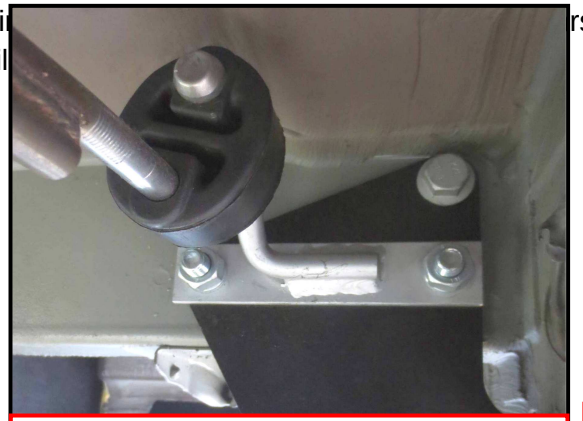
- Attach the exhaust retainers according to descriptions/ images below.

Attention: The 5mm metal plates which are included in the assembly kit only are used at cars which are not equipped with a trailer hitch. At cars equipped with a trailer hitch these are not used!

5 mm-metal sheet, used on the inner side (at vehicles without trailer hitch).



Brackets must face upward.



View at cars with trailer hitch

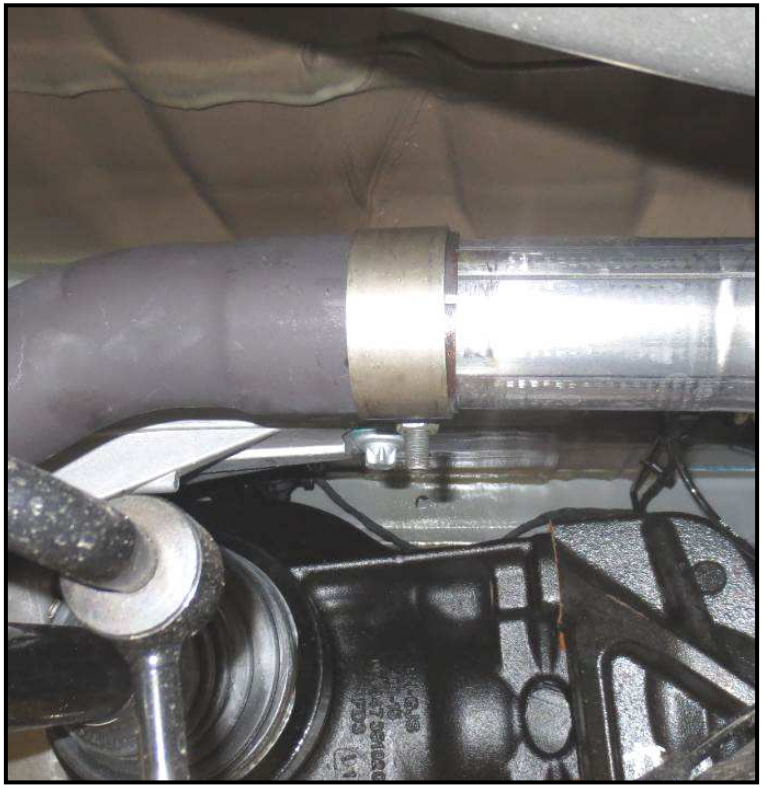


2 mm-metal sheet, used at all vehicles (on the outer side).

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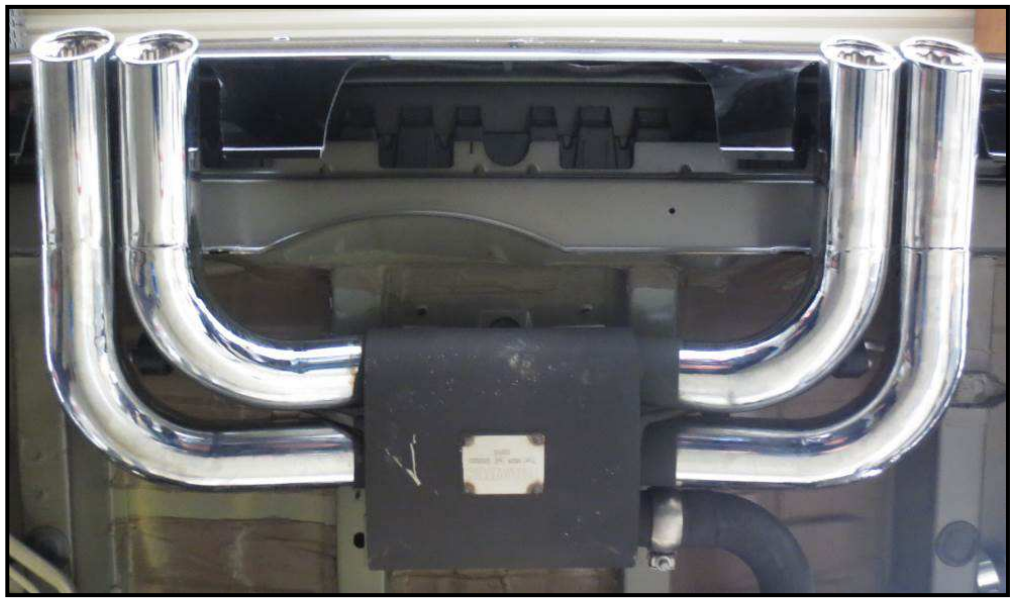
- Bolt the connection pipe to the standard exhaust pipe using clamp supplied (only pre-tighten at first), hang the strut to the standard exhaust rubber support.





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- Attach the stainless steel rear silencer by pulling the struts into the exhaust rubber supports and connecting it to the connection pipe.



- Align the rear silencer free of tension.
- Make sure the silencer has been fitted with sufficient clearance.

Attention: When the rear silencer is fitted to a vehicle which is equipped with a trailer hitch, please make sure the electrical wires of the trailer hitch cannot be damaged by heat due to non sufficient clearance to the rear silencer.
Loosen and re-align the junction box of the trailer hitch to reach sufficient clearance and, if necessary, cover the wires by heat protective material.

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