

BRABUS®

*The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should make the installation.
Therefore you have to read and completely understand these instructions.
Please read these instructions carefully before you start.*

Hints for adherence of body parts

The add on-parts for the car body can be bonded using the delivered adhesive, or using PU window adhesive in connection with appropriate primer .

When using the delivered adhesive all bonding areas (those of the car body and those of the add on parts) have to be sanded and properly cleaned and disgreased.

We recommend to use Würth window-adhesive (e.g. Würth, window adhesive „Classic“ or „Pro“, article-nos.: WU89002310, WU89002330), in connection with acetone cleaner (e.g. Würth, article-no.: WU893460) and primer (e.g. Würth, article-No.: WU890024101).

The primer gets attached to the bonding areas of the car body and the add on parts by using special primer brushes (e.g. Würth, article-no.: WU891650). Attach the primer only in one direction. After the primer has flashed off, apply an even line of adhesive and bond the part to the car. Remove excessive adhesive using suitable cleaner (e.g. Würth, article-no.: WU89010063).

For fixation of the parts until the adhesive is completely hardened,
we recommend to use assembly suckers, (e.g. Würth, article-no.: WU069155210 )

Remove paint fog prior to painting!

Take care not to apply the primer to areas which are still visible after bonding, apply up to 5mm away from the markings!

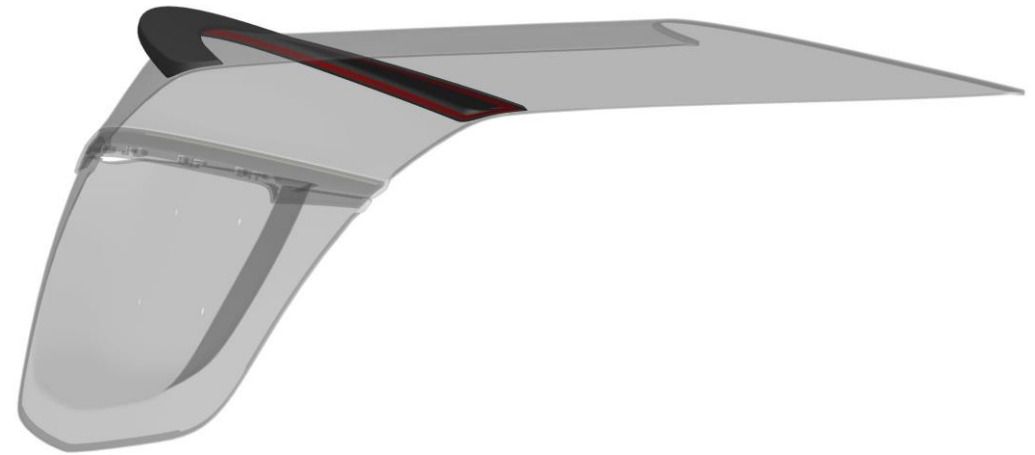
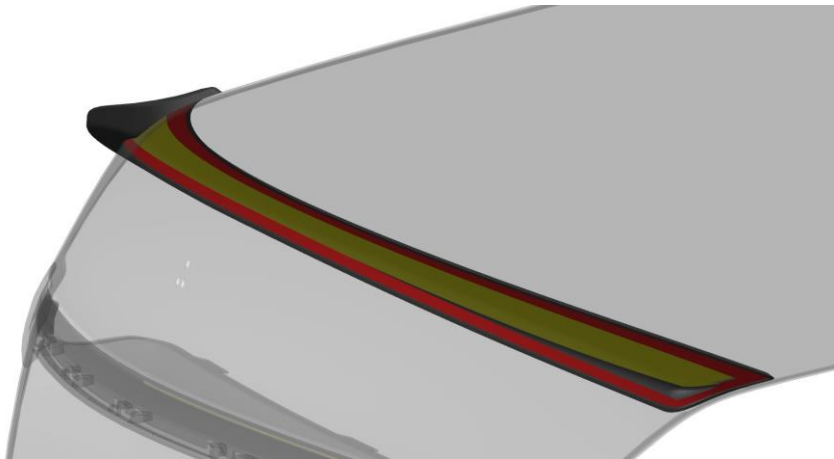
Regard to bonding hints and make sure the bonding areas are clean, free of grease and free of paint.

Included in delivery:

1x	Bootlidspoiler	222-450-00
1x	PU-adhesive	B28/000-8

Assembly:

- Hold the spoiler to the boot lid and align it.

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- Mark the outer edges of the bootlidspoiler using a washable marker.
- Clean the bonding surface with acetone cleaner. (Würth no. 089 34 60)

- Apply PU adhesive to the areas marked yellow within illustration below.
- Remove the red protective foil of the adhesive tape.



- We recommend a second person for assembly.
- Attention! The adhesive is very strong! Corrections can only be made, if the adhesive has yet not touched the bootlid.
- Attach the spoiler according to the marked outline.
- Firmly press the spoiler to the boot lid.
- Avoid to wash the vehicle in an automatic washing bay within 72 hours after assembly!

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