BRABUS®

Installation guide





The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation.
Therefore you have to read and completely understand these instructions.

Hints for adherence of body parts

The add on-parts for the car body can be bonded using the delivered adhesive, or using PU window adhesive in connection with appropriate primer .

When using the delivered adhesive all bonding areas (those of the car body and those of the add on parts) have to be sanded and properly cleaned and degreased.

We recommend to use Würth window-adhesive (e.g. Würth, window adhesive „Classic“ or „Pro“, article-nos.: WU89002310, WU89002330), in connection with acetone cleaner (e.g. Würth, article-no.: WU893460) and primer (e.g. Würth, article-No.: WU890024101).
The primer gets attached to the bonding areas of the car body and the add on parts by using special primer brushes (e.g. Würth, article-no.: WU891650). Attach the primer only in one direction. After the primer has flashed off, apply an even line of adhesive and bond the part to the car. Remove excessive adhesive using suitable cleaner (e.g. Würth, article-no.: WU89010063).

For fixation of the parts until the adhesive is completely hardened,
we recommend to use assembly suckers, (e.g. Würth, article-no.: WU069155210 )

Remove paint fog prior to painting!

Take care not to apply the primer to areas which are still visible after bonding, apply up to 5mm away from the markings!

Regard to bonding hints and make sure the bonding areas are clean, free of grease and free of paint.

Included in delivery:

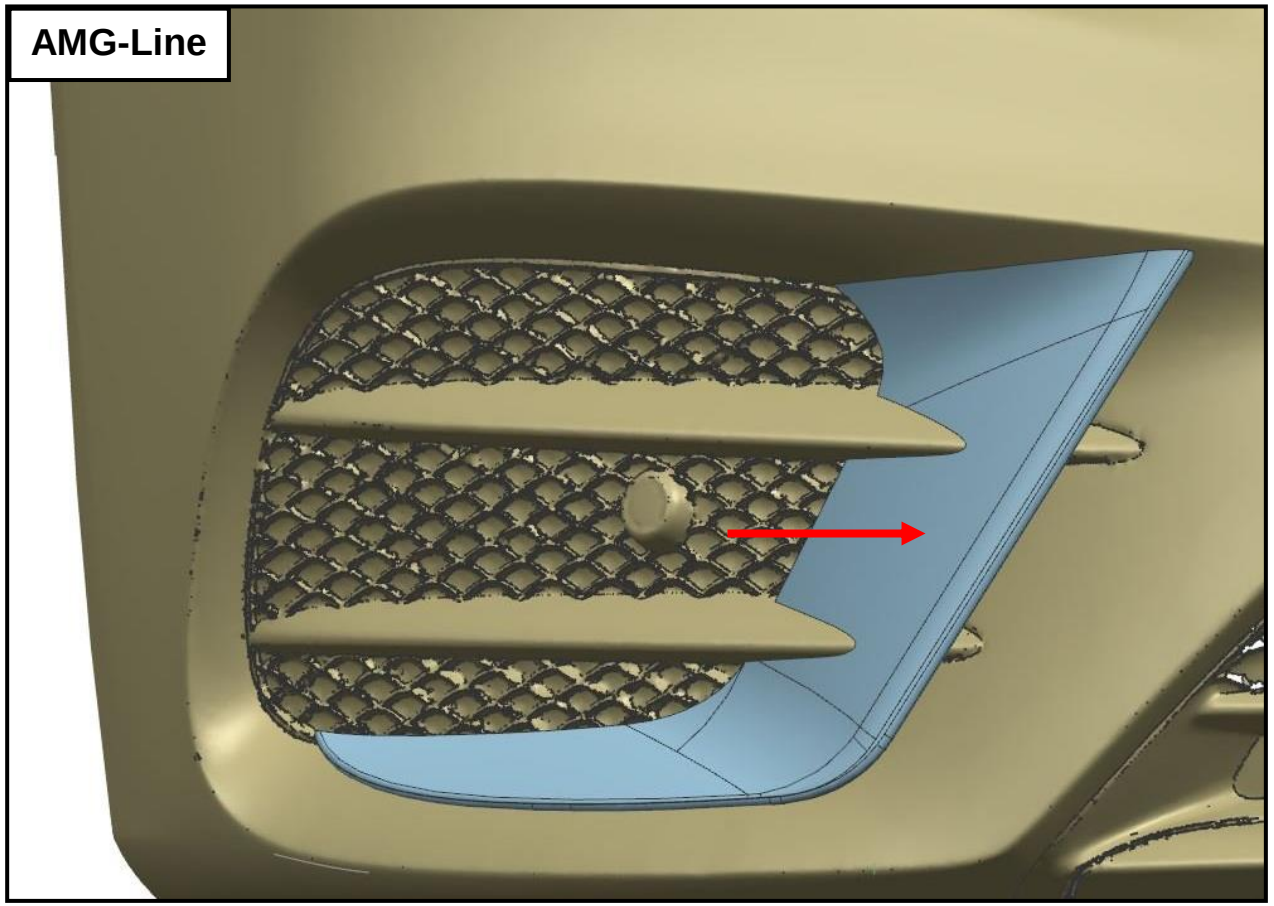
1x	Front attachment left	213-210_220-01
1x	Front attachment right	213-210_220-02
1x	Adhesive kit	B28/000-8

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Preparation:

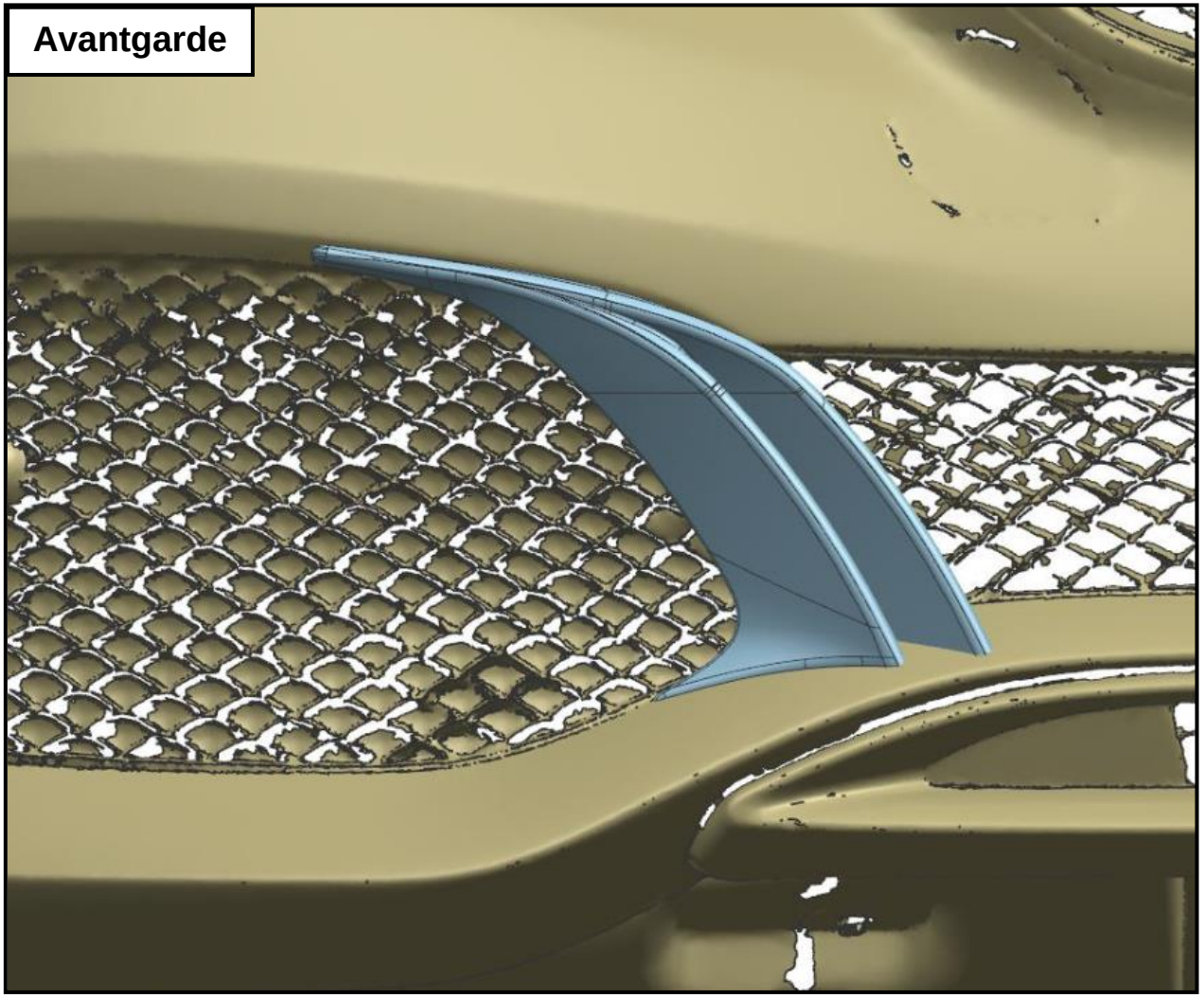
- Lift the vehicle on a suitable platform at the Mercedes-Benz prescribed lifting positions.

- Hold the frontbumper attachments to the frontbumper according to illustrations below. At 231-230-00 (AMG-Line) parts adjust the attachments to the center of the vehicle until all gaps are closed and the attachments fit the frontbumper flush.



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Avantgarde

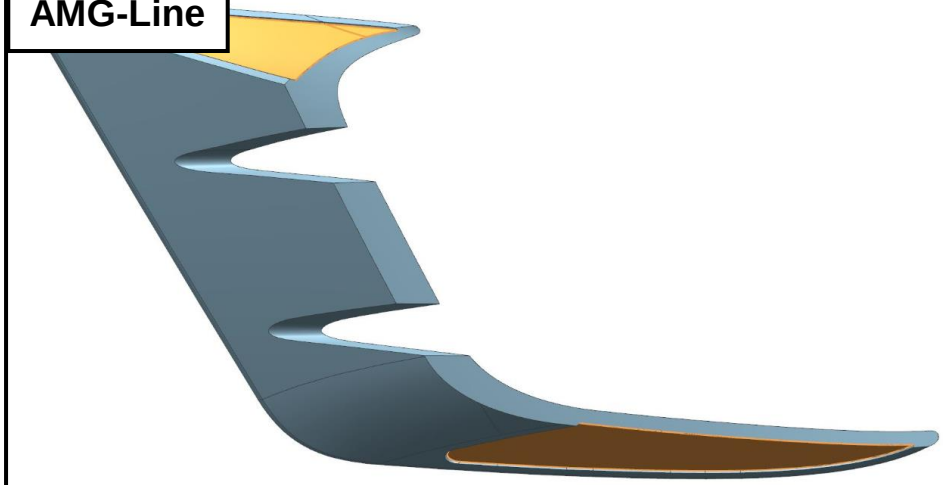


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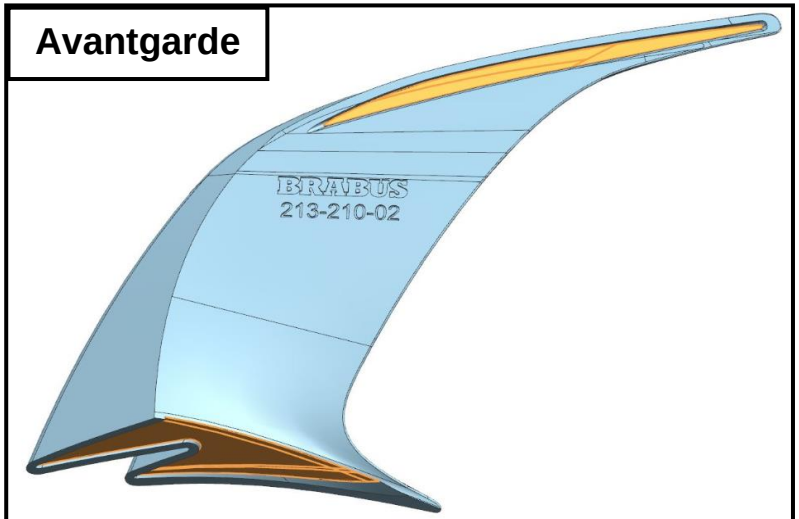
- Align the frontbumper attachments and mark their positions to the frontbumper using a washable marker.

- Clean and carefully degrease the bonding areas of the frontbumper attachments and those of the frontspoiler according to bonding hints on page 2.

AMG-Line



Avantgarde



- Apply even lines of adhesive to the bonding areas of the frontbumper attachments and bond them flush to the frontbumper. Align the parts according to previously made marks. Remove excessive adhesive immediately.

- Keep the frontbumper attachments in place using suitable adhesive tape until the adhesive is finally hardened.

- Avoid to wash the car within an automatic washing bay within 24 hours after bonding.

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