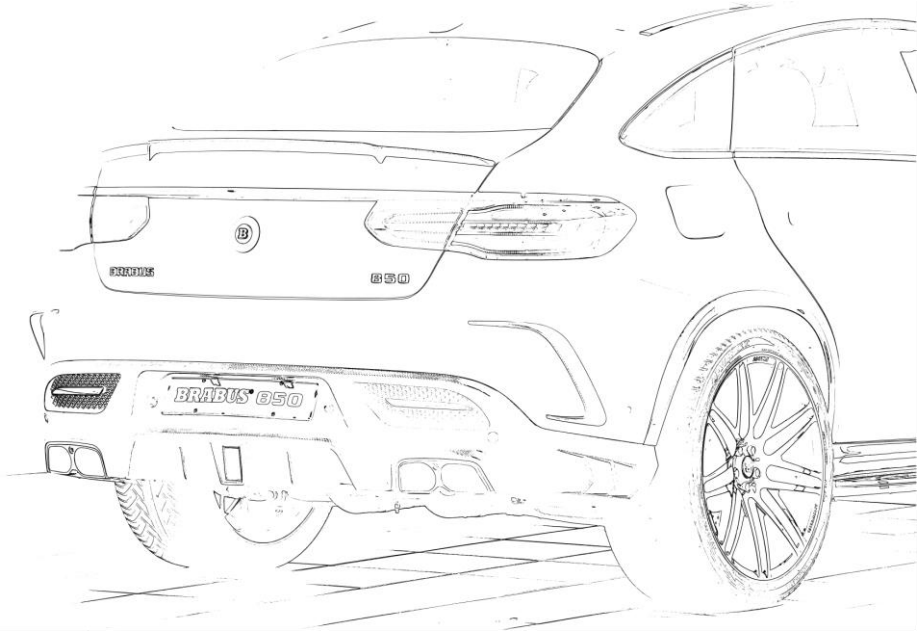
Brabus-bootlidspoiler for GLE-Coupé, type C292
Article-no. 292-460-00_10

BRABUS®



The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation.
Therefore you have to read and completely understand these instructions.
Check the content of the parts supplied prior to delivery.

Hints for adherence of body parts

The add on-parts for the car body can be bonded using the delivered adhesive, or using PU window adhesive in connection with appropriate primer .

When using the delivered adhesive all bonding areas (those of the car body and those of the add on parts) have to be sanded and properly cleaned and disgreased.

We recommend to use Würth window-adhesive (e.g. Würth, window adhesive „Classic“ or „Pro“, article-nos.: WU89002310, WU89002330), in connection with acetone cleaner (e.g. Würth, article-no.: WU893460) and primer (e.g. Würth, article-No.: WU890024101).
The primer gets attached to the bonding areas of the car body and the add on parts by using special primer brushes (e.g. Würth, article-no.: WU891650). Attach the primer only in one direction. After the primer has flashed off, apply an even line of adhesive and bond the part to the car. Remove excessive adhesive using suitable cleaner (e.g. Würth, article-no.: WU89010063).

For fixation of the parts until the adhesive is completely hardened,
we recommend to use assembly suckers, (e.g. Würth, article-no.: WU069155210 )

Remove paint fog prior to painting!

Take care not to apply the primer to areas which are still visible after bonding, apply up to 5mm away from the markings!

Regard to bonding hints and make sure the bonding areas are clean, free of grease and free of paint.

Included in delivery:

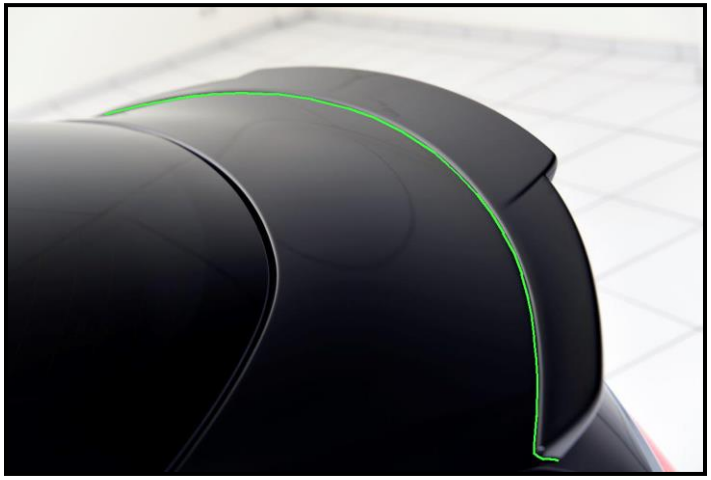
1x	Bootlidspoiler	292-460-01
1x	EC type approval	
1x	Adhesive kit	B28/008-00

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- Hold the Brabus bootlidspoiler to the vehicle bootlid according to images below.

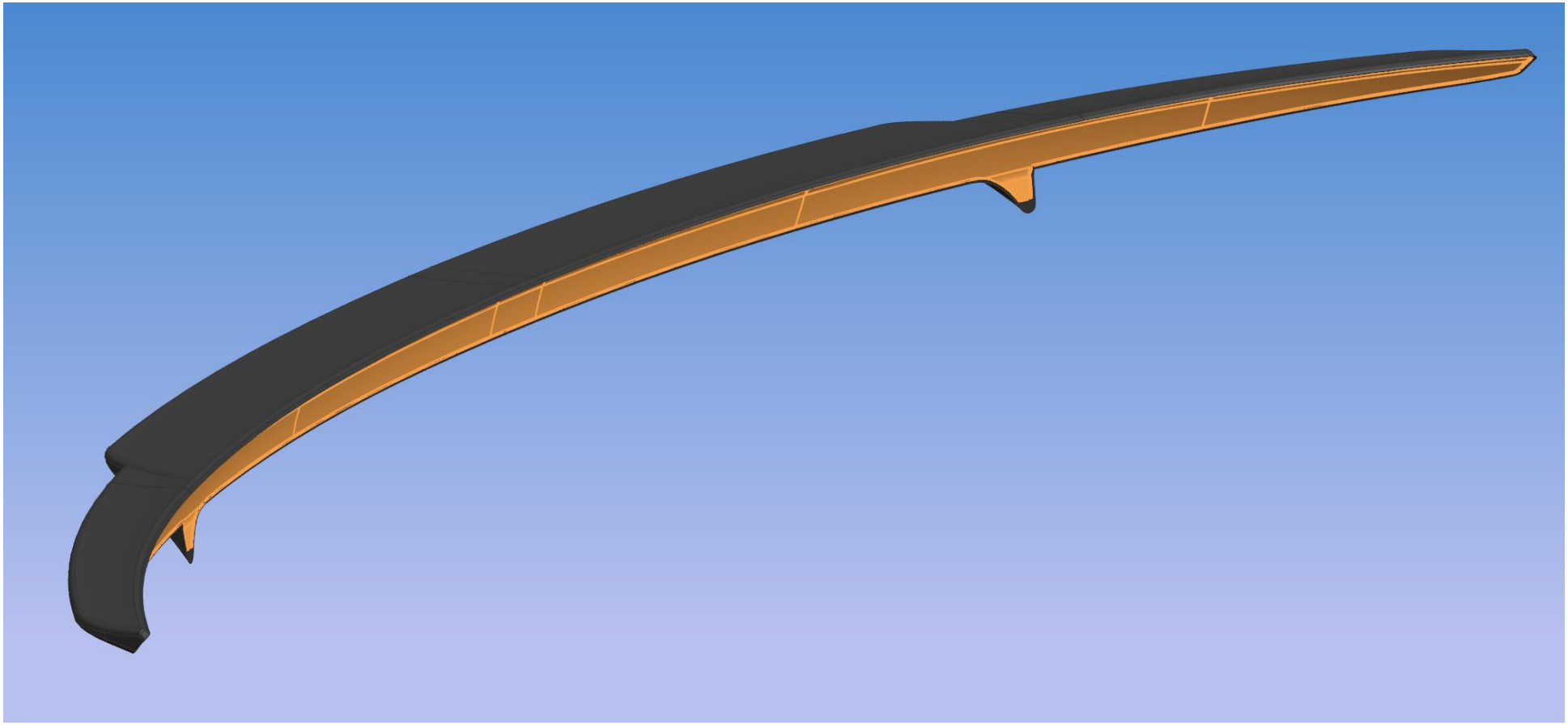


- Align the bootlidspoiler and mark the outer edges to the bootlid using a washable marker.



- Clean and degrease the bonding surfaces of the bootlidspoilers and those of the bootlid using acetone (e.g. Würth, article-no. 089 34 60). Apply primer for PU-window adhesive to the bonding areas of the bootlidspoiler and to those of the bootlid. Let the primer flash off.

- Apply even lines of adhesive to the bonding edges of the bootlidspoiler (5mm away from the outer edges) and bond the spoiler flush to the bootlid. Align it according to marks.



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- Fixate the bootlidspoiler until the adhesive is finally hardened (e.g. using duct tape). Remove excessive adhesive immediately!

Hint:

The adhesive hardens within 24 hours after bonding. Do not wash the vehicle within this time.



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