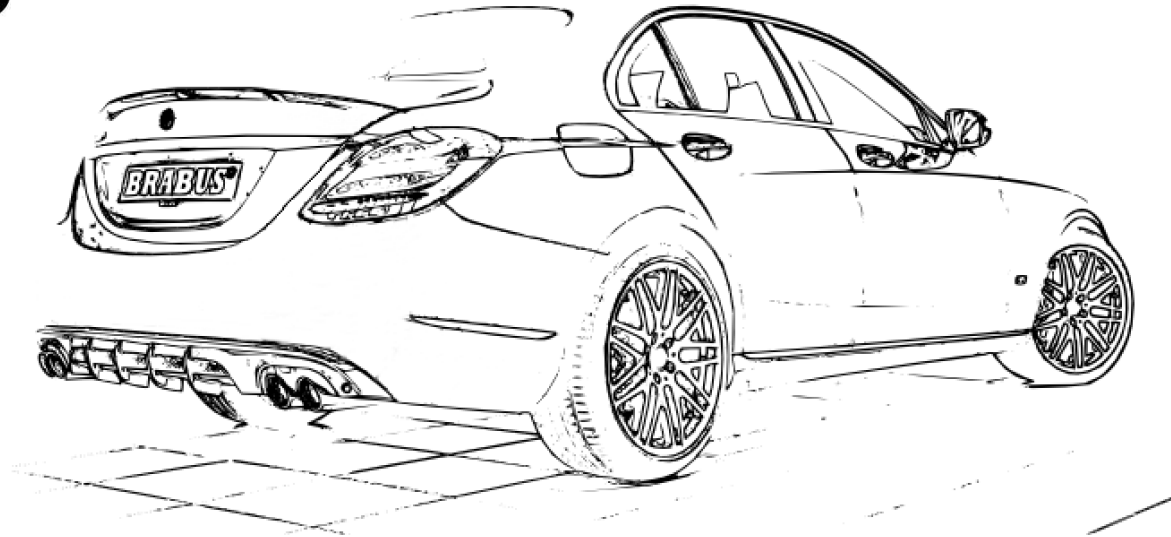


*Stainless steel sports exhaust for W205 / 4-cylinder petrol engines
Article-no. 205-674-00 & 205-674-05*



BRABUS®



The product described in the instructions was developed, produced and checked considering the necessary safety requirements. In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately. Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation. Therefore you have to read and completely understand these instructions. Check the content of the supplied parts as detailed next page prior to assembly.

Attention: At cars 180 & 200 CGI which are equipped with a single exhaust system from the factory the assembly set 205-674-90 is additionally required.

Included in delivery:

<u>Quantity:</u>	<u>Description:</u>	<u>Part-no:</u>
1x	Set of rear silencers	205-674-00-ESD, 205-674-05-ESD
1x	Connection pipe	205-674-00-VBR
1x	Set of assembly material, consisting of clamps and screws	

Optionally:	Set of heat shields, Incl. silencer support bracket and rubber support	205-674-90
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Attention:

Due to different tailpipe lengths the exhaust systems for sedan (W205) and station wagon (S205) cannot be interchanged.

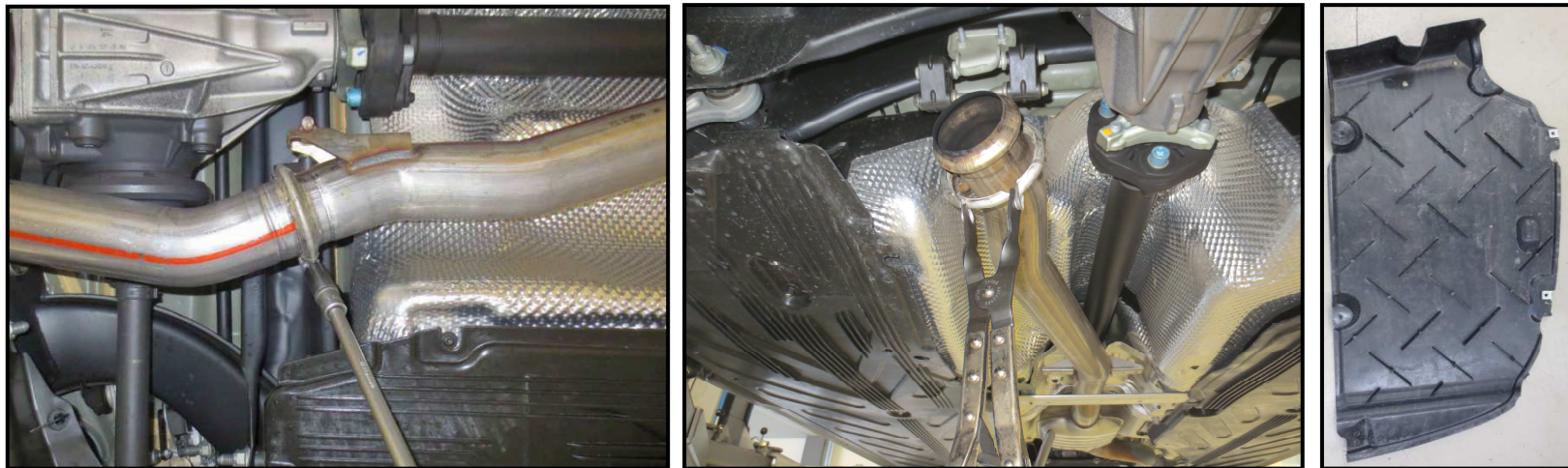
The following assignment is valid:

205-674-00 → Sedan

205-674-05 → Station wagon

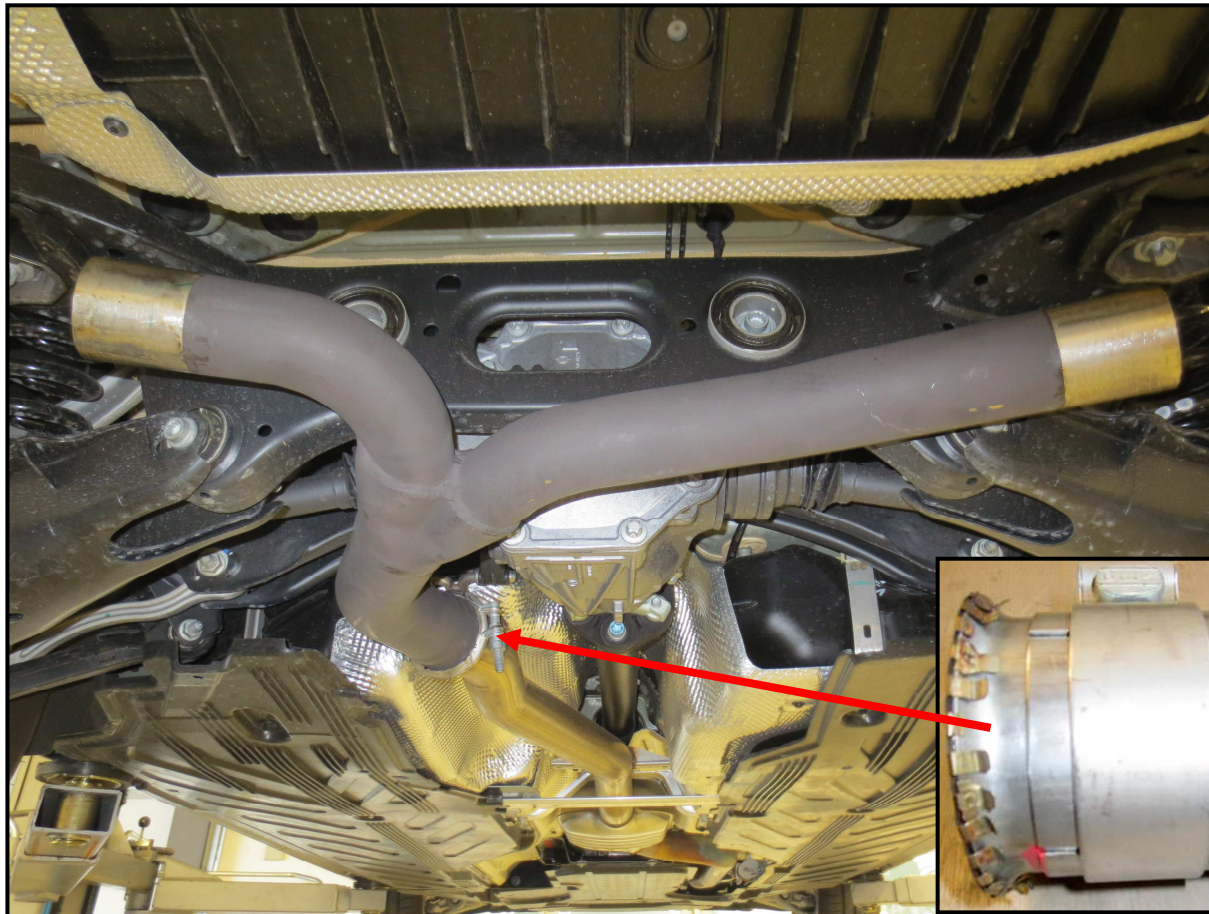
Assembly:

- Lift the car on a suitable platform at the Mercedes-Benz prescribed lifting positions with due regard to valid MB safety guidelines.
- Remove the standard rearbumper insert and attach the Brabus rearbumper insert according to installation guide supplied.
Loosen the clamp of the standard rear silencer shown and remove the standard rear silencer.
Remove the plastic trim shown, it is not used furthermore.



- Attach the assembly set 205-674-90, if required.

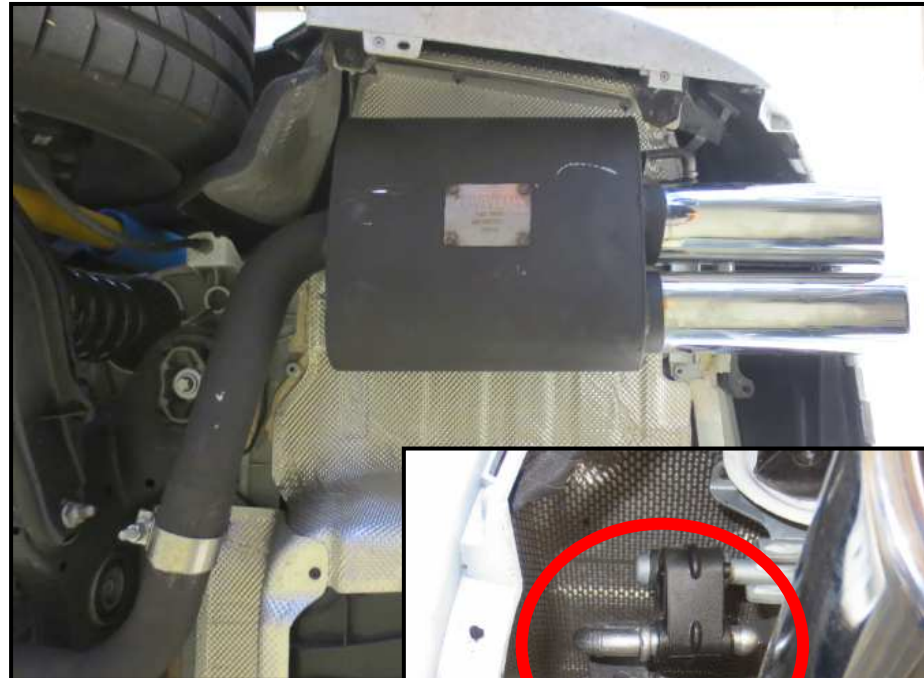
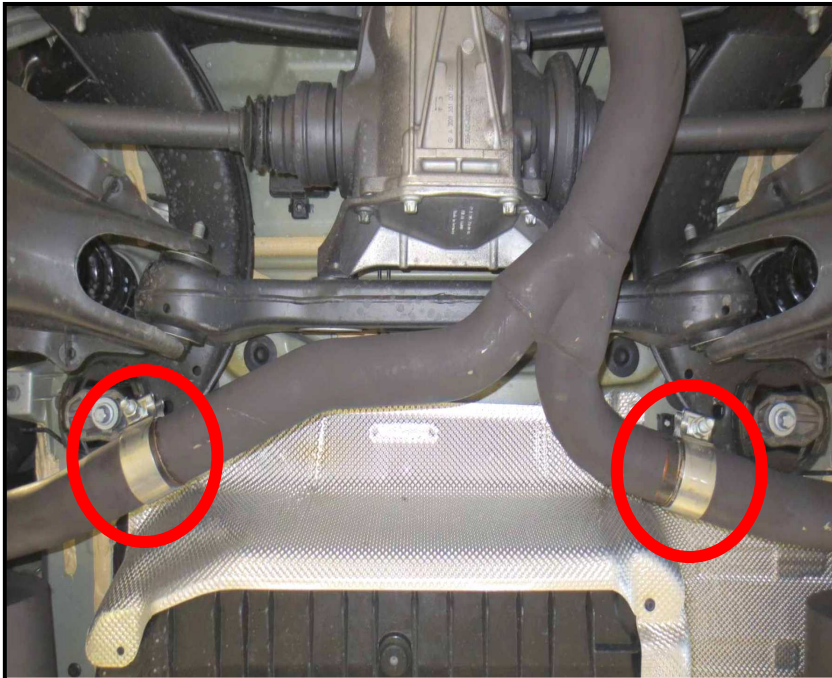
- Bolt the connection pipe supplied to the standard exhaust using the standard clamp according to image below. Please be advised that the standard sealing ring is used furthermore.



- Attach the exhaust brackets supplied to the rubber supports according to image below.



- Connect the Brabus rear silencers to the connection pipe and fixate them using clamps supplied. Bolt the exhaust brackets to the rear silencers using nuts supplied. Align the sports exhaust centered within the Brabus rearbumper insert and take care for sufficient clearance. Make sure it has been attached free of tension.



- Perform a test-drive and re-check the alignment of the exhaust system. Re-align, if necessary and check all screw connections have been securely made.