BRABUS Distronic cover, W463 – modell year up from 2019,
order number 464-295-00 & 464-295-00-G

BRABUS®

Installation manual

The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation.
Therefore you have to read and completely understand these instructions.
Before you start please check the content of the supplied parts as detailed below.

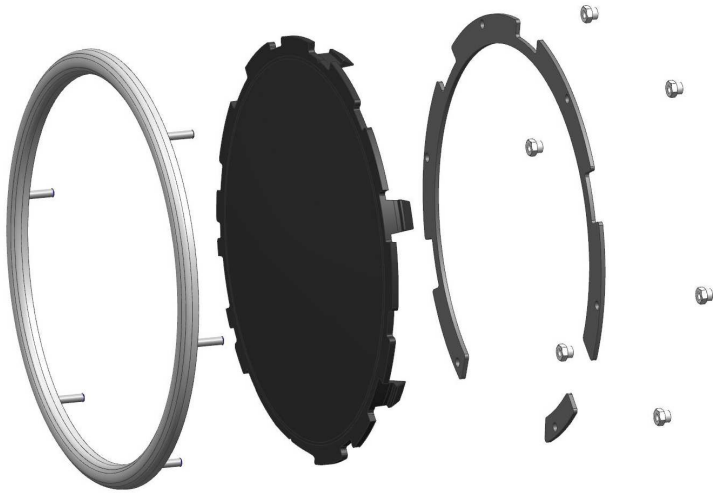
BRABUS scope of delivery:



464-295-00

1x Distronic cover	464-295-011
1x Ring Distronic cover varnished	464-295-012

464-295-00-G



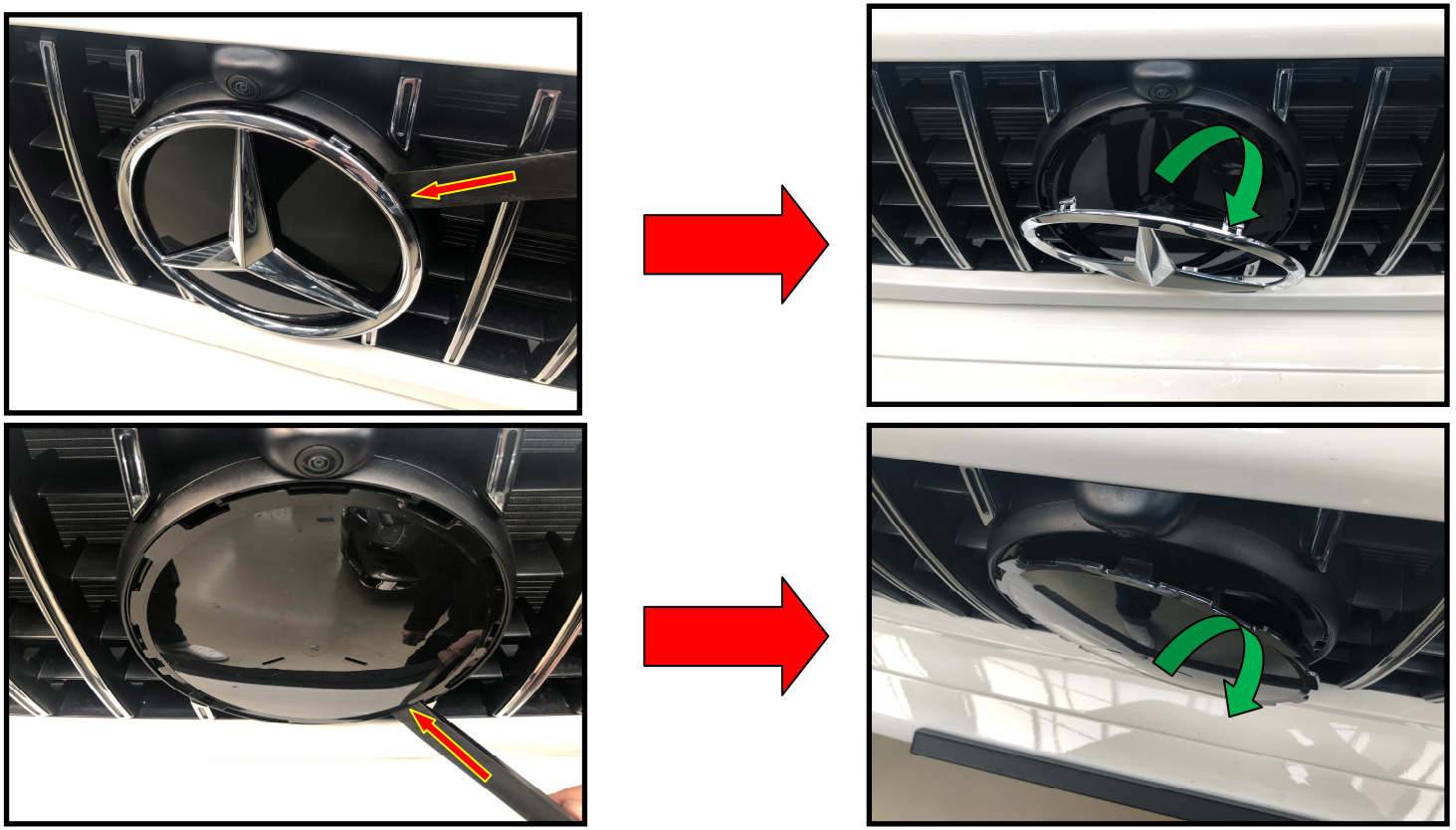
1x Distronic cover	464-295-011
1x ring Distronic cover chromed	464-295-003-01
1x large support plate Distronic cover	464-295-004-01
1x small support plate Distronic cover	464-295-005-01
6x nut M4	
6x headless screw M4	

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Preparatory action:

- The chromed Mercedes-Benz logo has to be dismounted carefully. Use a plastic tool to click out the holding clamp and take the ring off.
- The Distronic cover has to be removed in the same way.
- ONLY FOR CHROMED DISTRONIC COVER RING (464-295-00-G):

  Disassemble the radiator cover according to the Mercedes-Benz workshop information system (WIS.

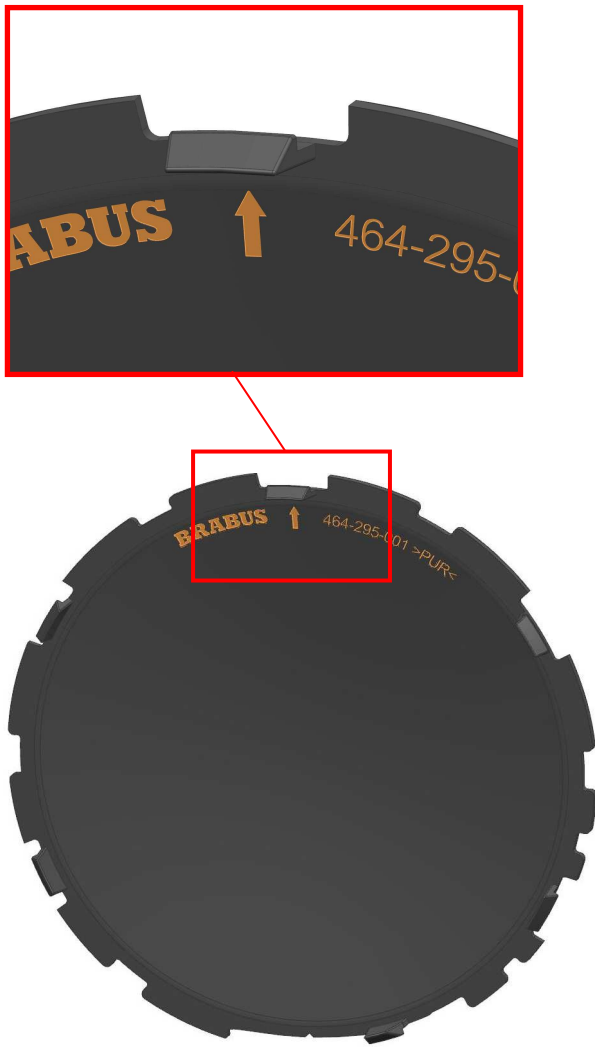


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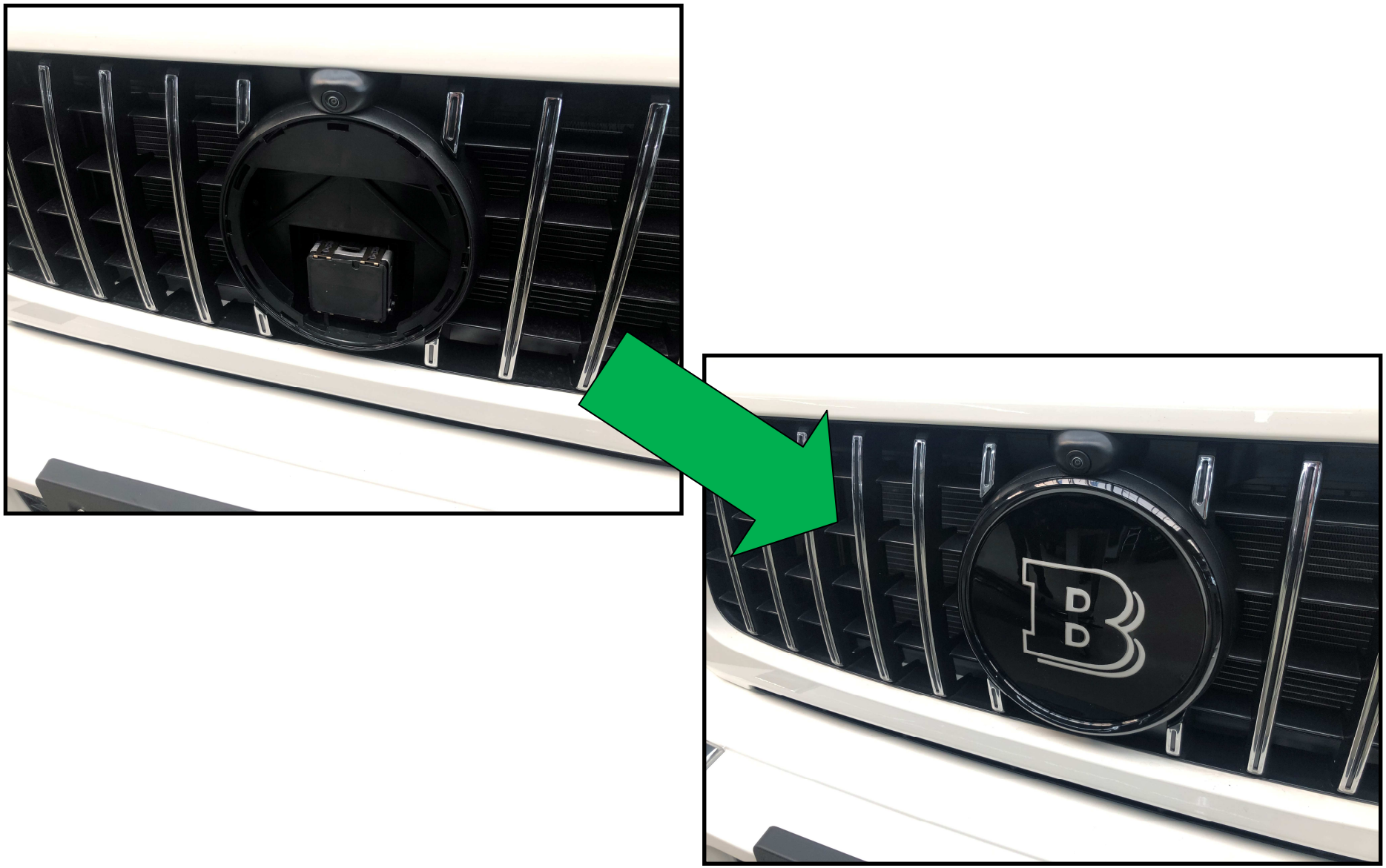
464-295-00

- The two original parts will be replaced by the two BRABUS-parts. The components have to be mounted in the radiator grille in reverse order. The arrow marker shows to “TOP” position. Pay attention that the holding clamps click in position and fit correctly. The assembly is completed.





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464-295-00-G

The assembly of the Distronic cover with chromed ring is nearly the same as the assembly of the one with varnished ring. The difference is that the chromed version needs two support plates, which will be mounted behind the radiator grille. Therefor the disassembly of the radiator grill is necessary. After dismounting the grille, the Mercedes-Benz logo and the Distronic plate you follow these introductions:

- put the BRABUS Distronic cover into the grille and have a look at the correct direction of the cover (marker shows to TOP).

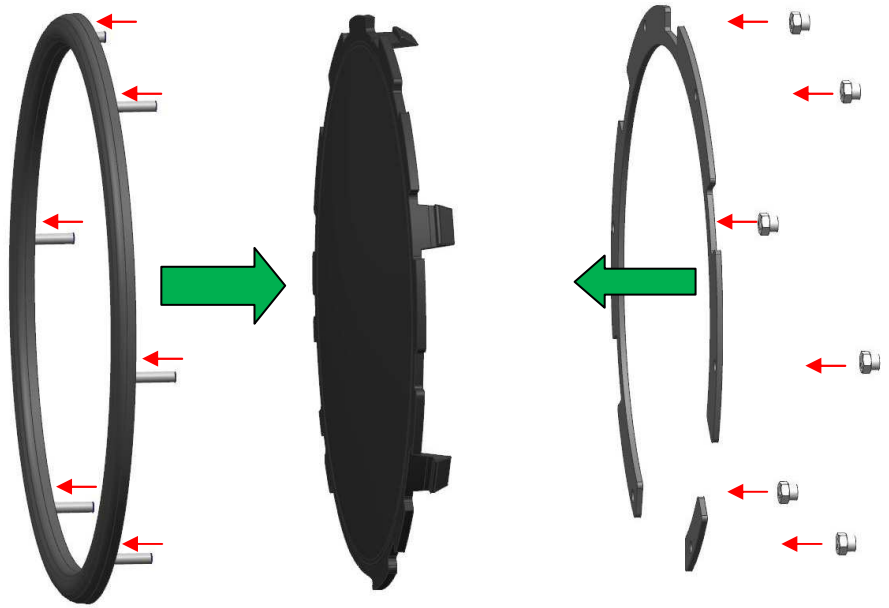
- screw the six M4 headless screws in the tapped holes in the chromed ring. Bolt adhesive can be used for safety.

- guide the six headless screws through the Distronic plate and the radiator grille until the chromed ring has contact to the Distronic cover.

- place the two support plates into place on the backside of the grille an guide them over the headless screws. Thight the assembly group with the M4 nuts. Tight the screws in cross-direction, not in circle, to give the chromed ring the chance to fit in position.

- mount the radiator grille on the car

- the assembly is completed.



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These parts have varnished surfaces. While driving they can be hit by road metal like front bumpers or bonnets.

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