

Carbon fibre hood attachment W463, article-no. 463-280-00_10

BRABUS®

The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should make the installation.
Therefore you have to read and completely understand these instructions.

Hints for adherence of body parts

When using the delivered adhesive all bonding areas (those of the car body and those of the add on parts) have to be properly cleaned and disgreased!

We recommend to use Würth window-adhesive (e.g. Würth, window adhesive „Classic“ or „Pro“, article-nos.: WU89002310, WU89002330), in connection with acetone cleaner (e.g. Würth, article-no.: WU893460, not included) and primer (e.g. Würth, article-No.: WU890024101, included). The primer gets attached to the bonding areas of the car body and the add on part by using special primer brushes (Würth, article-no.: WU891650, included). Attach the primer only in one direction! After the primer has flushed off, apply an even line of adhesive to the bonding areas and bond the part to the car. Remove excessive adhesive using suitable cleaner (e.g. Würth, article-no.: WU89010063, included).

Take care not to apply the primer to areas which are still visible after bonding, apply up to 5mm away from the markings!

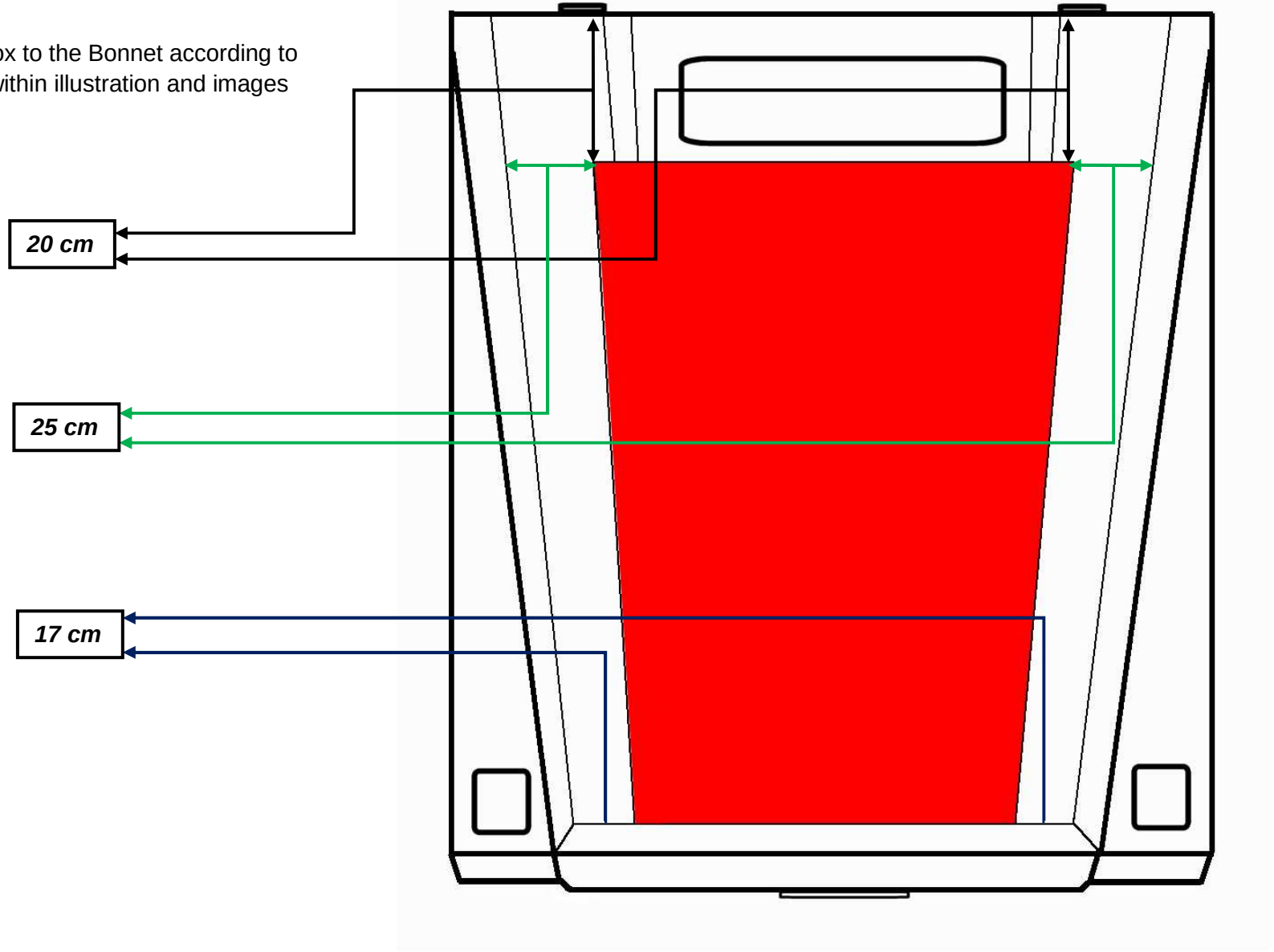
Regard to bonding hints and make sure the bonding areas are clean, free of grease and free of paint.

Included in delivery:

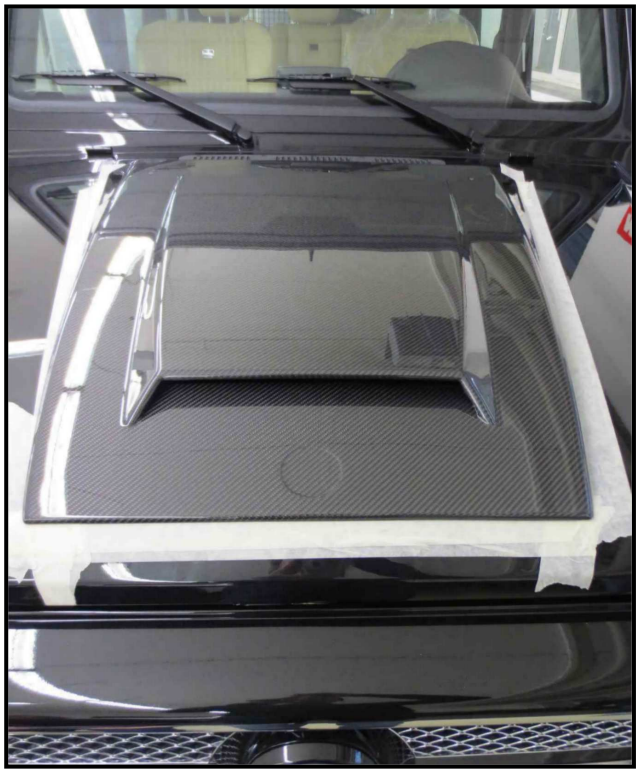
- Carbon fibre Ram Box 1x
- Window adhesive 2x
- Primer 1x
- Primer brush 2x
- Dosing tip 2x

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- Hold the Ram Box to the Bonnet according to Measurements within illustration and images Next page.



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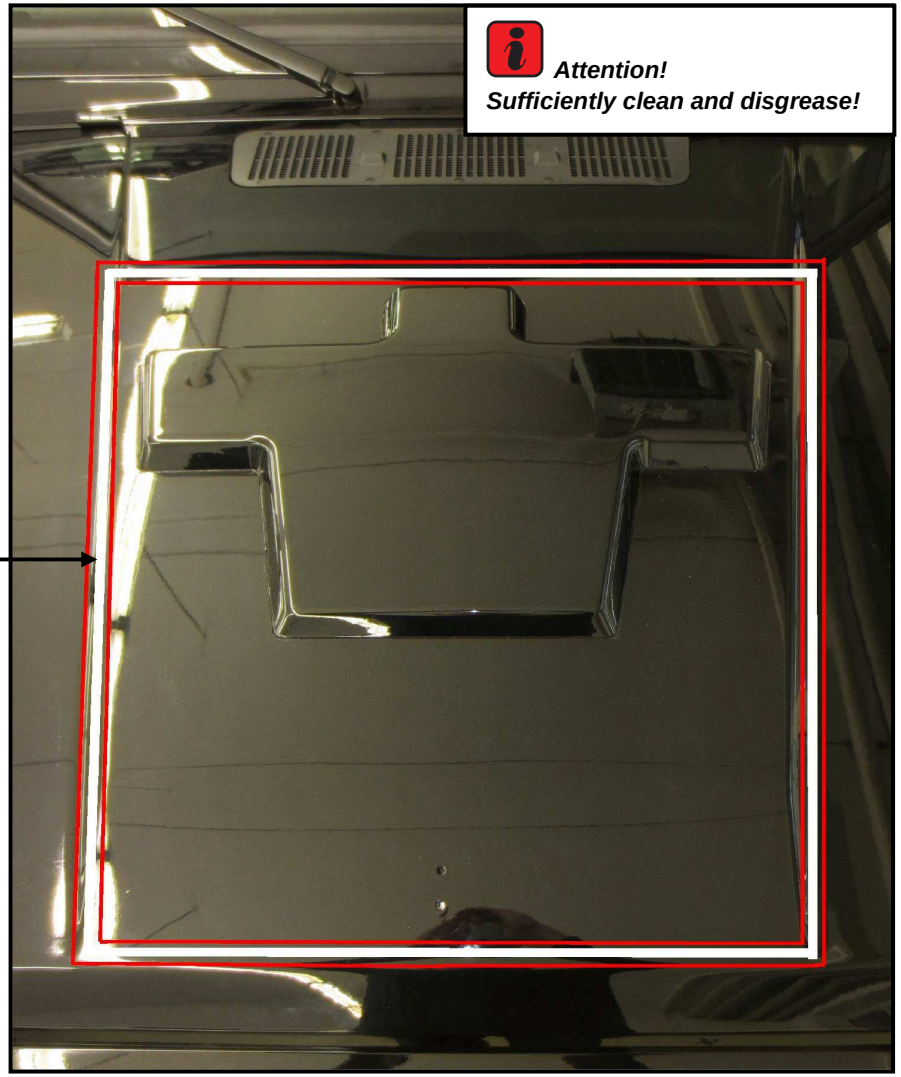




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- Mark the outer lines of the Ram Box to the bonnet using a washable marker.

- Prepare the areas within the marks (regard to image) for bonding using primer and primer brushers supplied. Sufficiently clean the bonding areas prior to attaching the primer!



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- Prepare the bonding areas of the bonnet (regard to image, red marks) for bonding using primer and primer brushers supplied.



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- Attach a thin and even line of adhesive to the bonding areas of the Ram Box.
- Bond the Ram Box to the bonnet according to the marks. Align and fixate it using adhesive tape until the adhesive is finally hardened.

Attention!
Remove excessive adhesive immediately!

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