

Stainless steel entrance panels, illuminated
205-350-00

BRABUS®

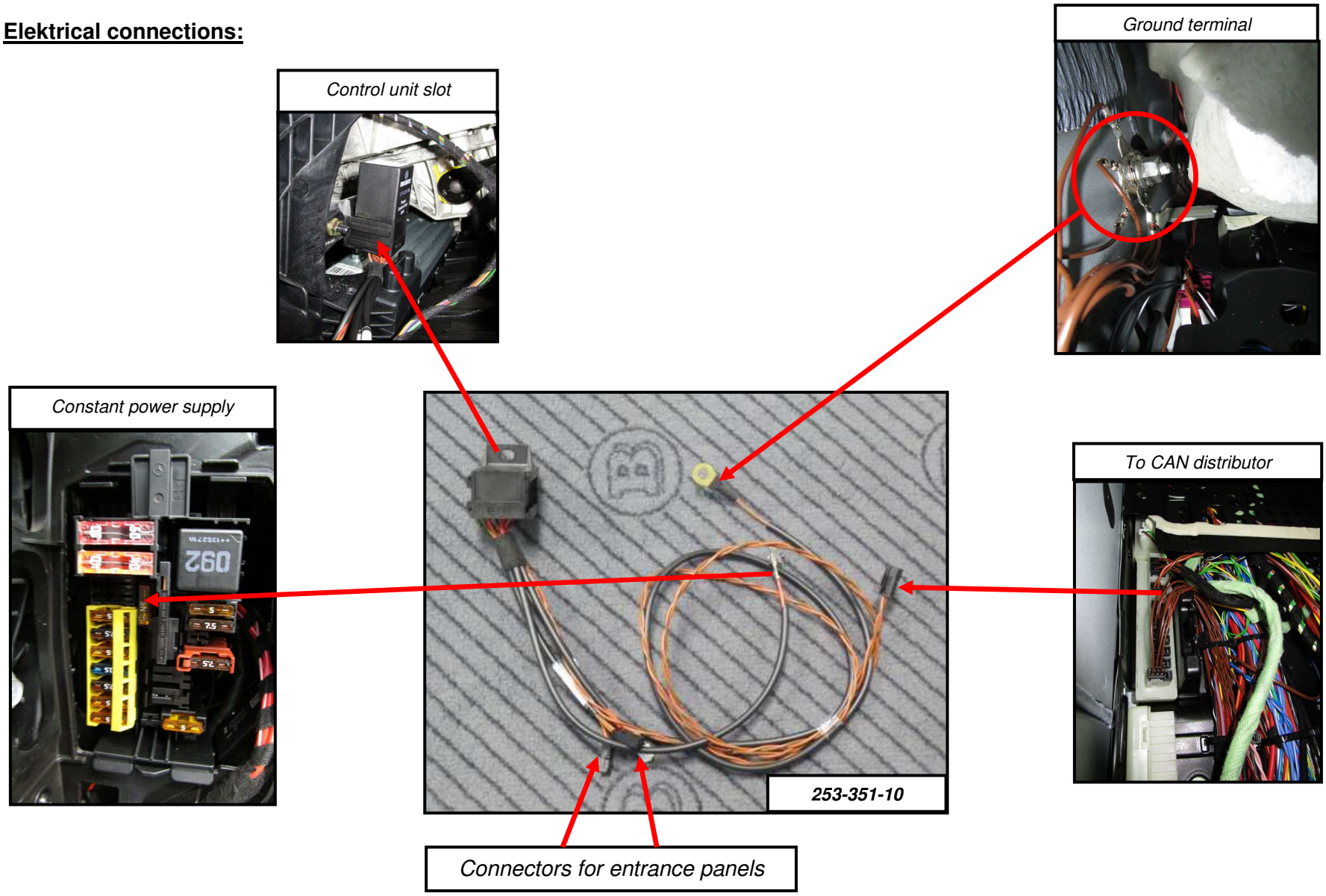
The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should make the installation.
Therefore you have to read and completely understand these instructions. Check the content of the parts supplied prior to installation.

Included in delivery:

1. 1x 205-350-00-2-B Set of entrance panels
2. 1x 253-351-00 Wiring harness for entrance panels
3. 1x 253-352-00 Control unit
4. 2x 222-350-10 Adapter with resistor for standard panels

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Elektrical connections:



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Installation:

1. Disconnect the car main battery prior to installation of the Brabus entrance panels. Perform the disassembly of the standard parts according to Mercedes-Benz workshop instructions.
2. Remove the left dashboard cover (fig.).
3. Remove the left and right lower dashboard cover.
4. Remove the inner entrance panels.

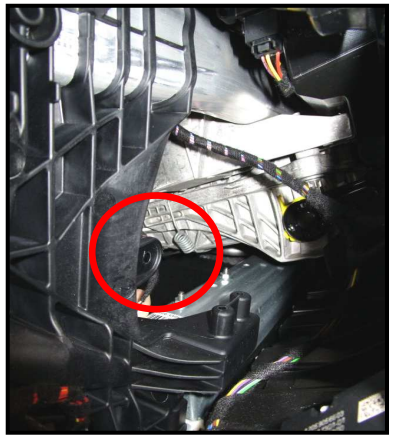




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Assembly of wiring harness 253-351-10:

1. Unclip the fuse bracket on the driver's side, remove the clip.
   The assembly hole of the clip furthermore is used for the Brabus control unit socket.
   Fixate the wiring harness using a cable tie.





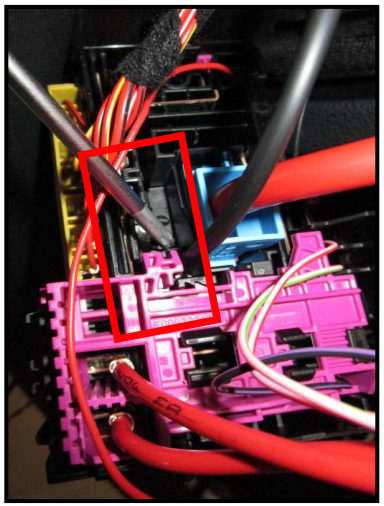
2. Bolt the control unit socket of wiring harness 253-351-10 to the bracket supplied by using the screw M4x8 and the lock nut supplied.



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3. Attach the pin of the Brabus wiring loom to the fuse slot shown.



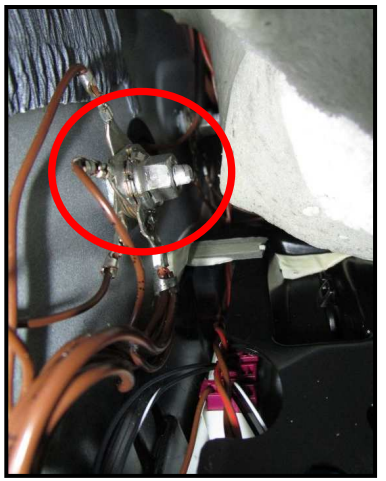


4. Attach the 5 Amps fuse supplied to the port.

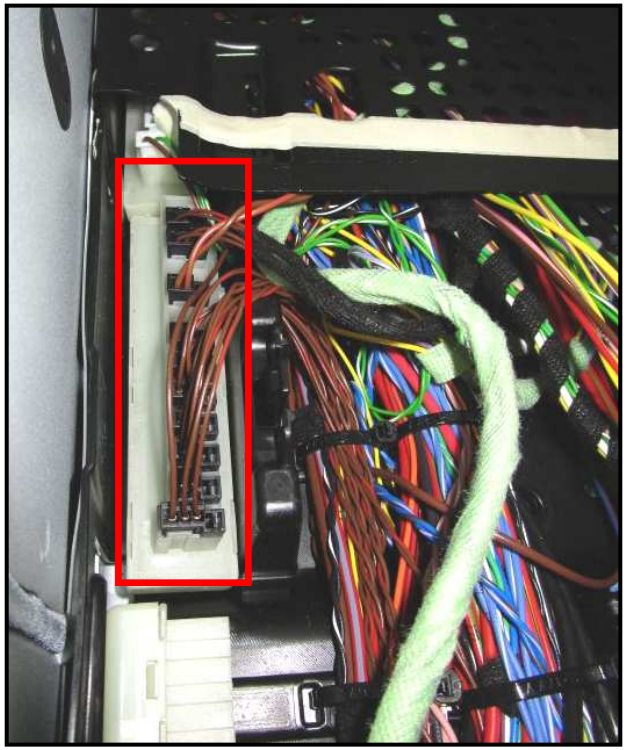
5. Attach the control unit to the control unit socket.

6. Bolt the ground ring lug to the fuse port within driver's footwell (not to any other ground port!).





7. Lift the carpet on the driver's side to gain access to the CAN distributor.

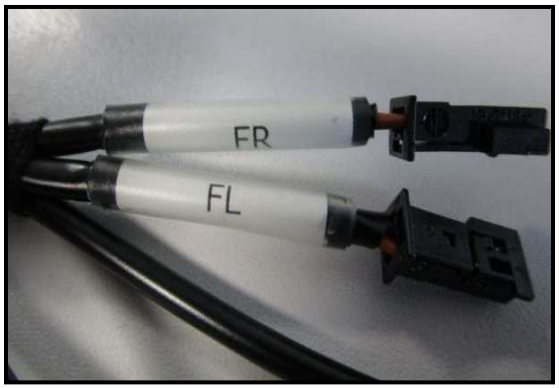


8. Attach the CAN plug of the Brabus wiring harness to the CAN distributor on the driver side (wire colours brown, brown-red).

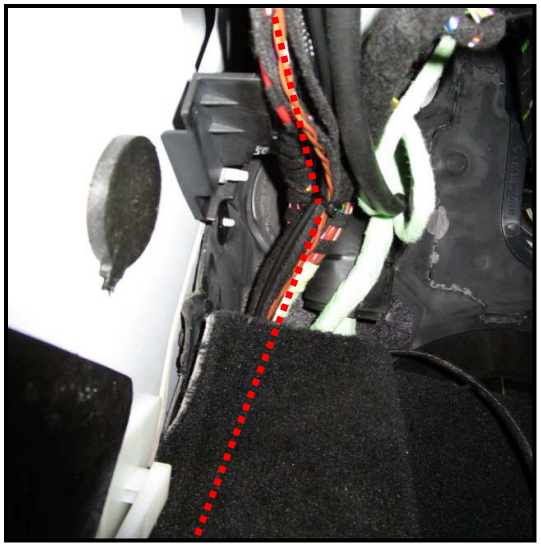
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Assembly of wiring harness 205-350-03:

1. Take care for correct allocation. FR = front right, FL = front left.

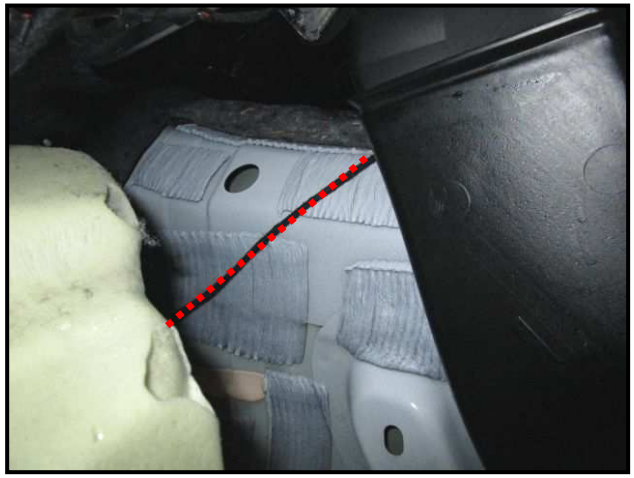


2. Route the FL extension wire underneath the carpet to the driver side.

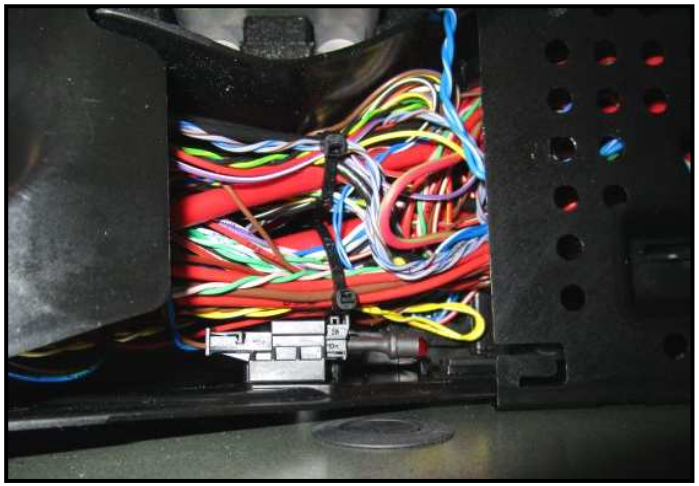


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3. Route the FR extension wire through the center console to the passenger side.

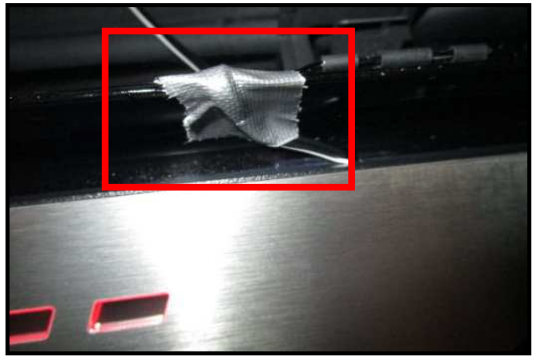


4. At cars which are equipped with illuminated entrance panels from the factory connect the resistors supplied to the standard entrance panel plugs.

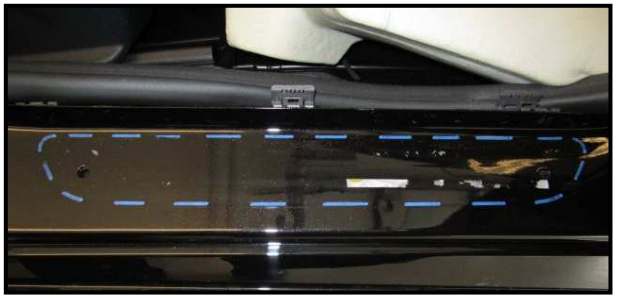


Assembly of entrance panels:

1. Mark the position of the entrance panels to the assembly areas.
2. Make sure the bonding areas are free of dirt and grease.
3. Remove the protection foil of the adhesive stripes on back of the entrance panels and attach the entrance panels according to the markings made.
4. Lay the flat wire of the panels over the metal edge, below the entrance rubber sealing and bond the adhesive stripes supplied over the flat wires for protection.
5. Connect the wires to the entrance panel plugs.
6. Re-connect the car main battery.
7. Perform a function check and re-assemble all trim and cover parts.









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