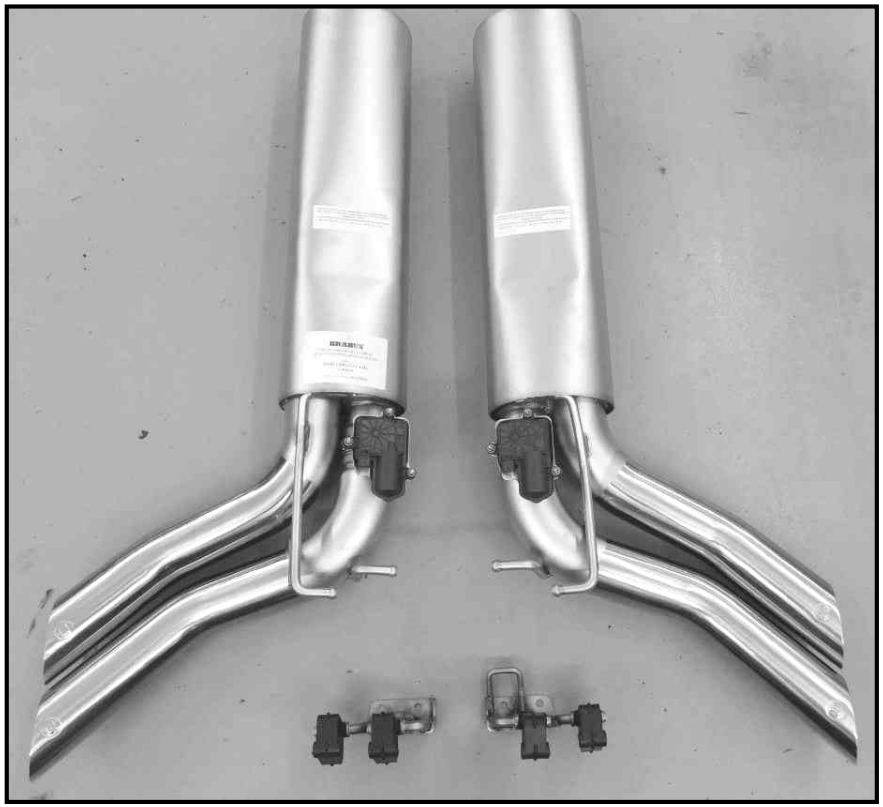
Installation guide

The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation.
Therefore you have to read and completely understand these instructions.
Check the content of the supplied parts as detailed next page prior to assembly.
The valve operation of the exhaust valves corresponds to the function of the standard vehicle.

Included in BRABUS delivery:

1x Brabus valve-controlled exhaust system silver chrome / black chrome 465-678-63 / 465-678-63-SC-R



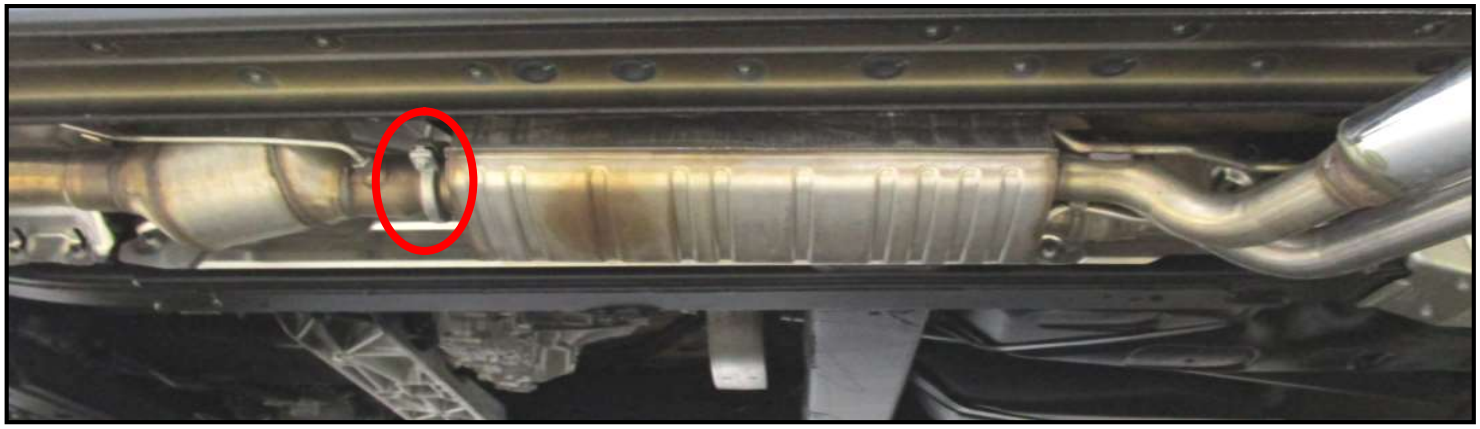
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Attention:

Perform the disassembly/ assembly of standard components according to the Mercedes-Benz Workshop Information System.

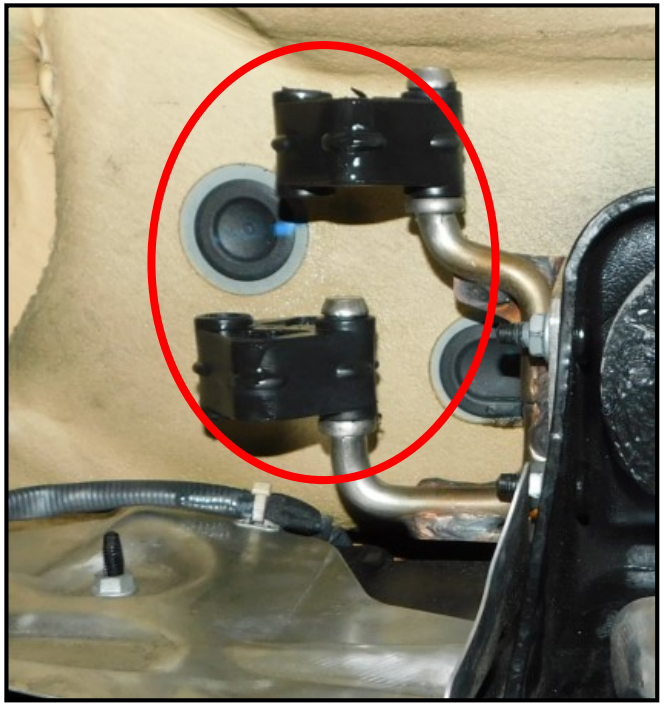
Assembly:

- Lift the vehicle on a suitable platform at the Mercedes-Benz prescribed lifting positions with regard to valid MB safety guidelines. Disconnect the vehicle battery.
- Disconnect the electric actuator connectors prior to disassembly.
- Remove the standard exhaust brackets on the vehicle underbody. Replace these by the delivered exhaust brackets under usage of the standard bolts. Attach the exhaust rubber supports supplied to the exhaust brackets.
- Disassemble the standard rear silencers by unfastening and removing the standard exhaust clamps behind the particle filters shown



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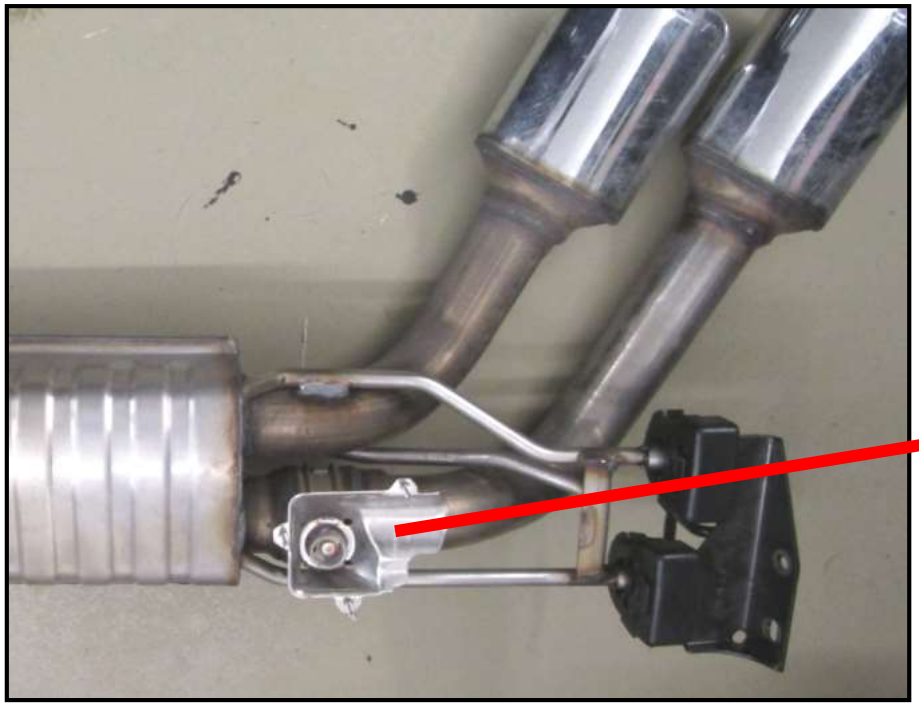
- Remove the standard exhaust brackets on the vehicle underbody. Replace these by the delivered exhaust brackets under usage of the standard bolts. Attach the exhaust rubber supports supplied to the exhaust brackets.

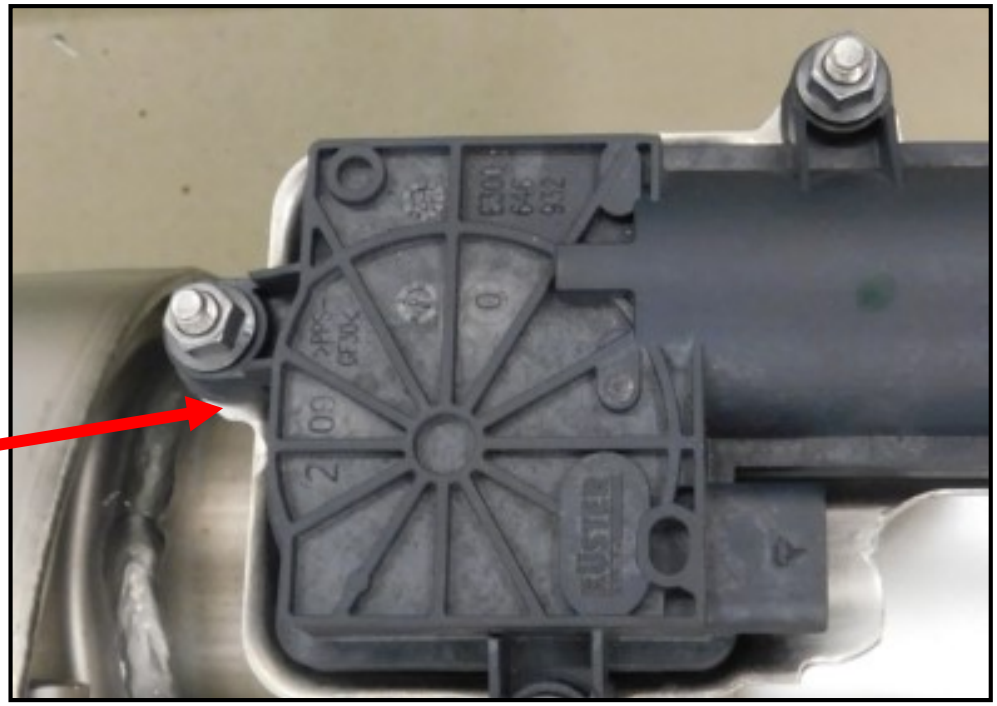


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- Remove the exhaust actuators and assemble these to the seatings of the BRABUS rear silencers. The actuators may not be interchangeed and are to be assembled to the same positions like on the standard exhaust system. Just bolt the actuators to the seatings, the springs automatically find the correct positions when being activated.

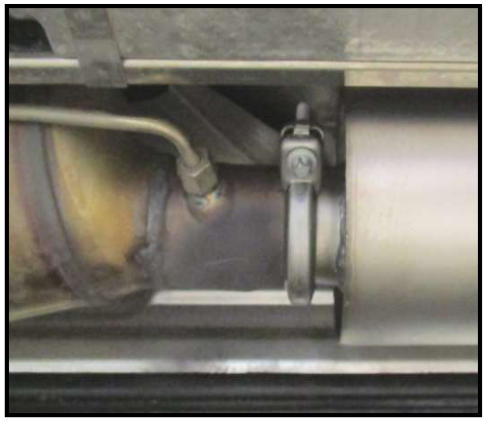
- There is no need to adjust the actuators or their springs!

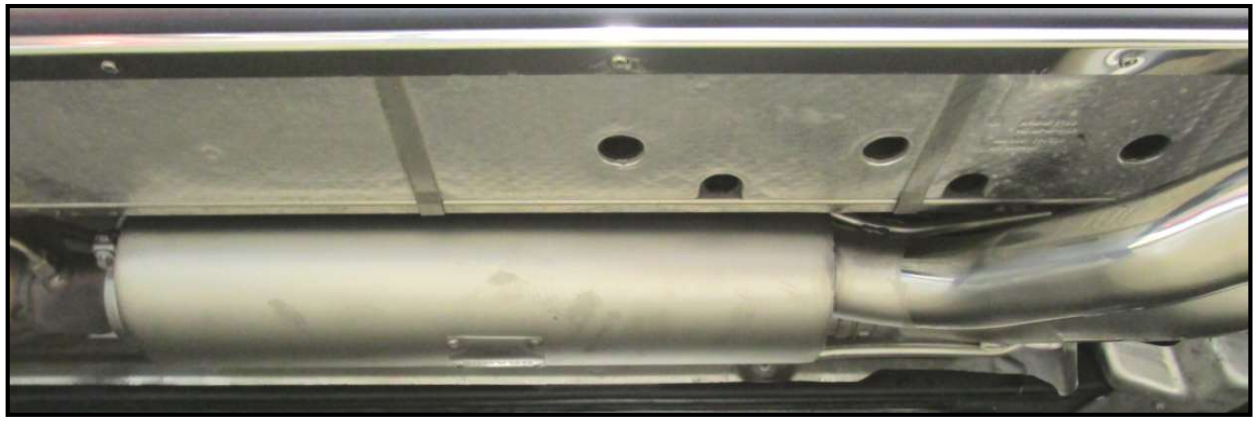


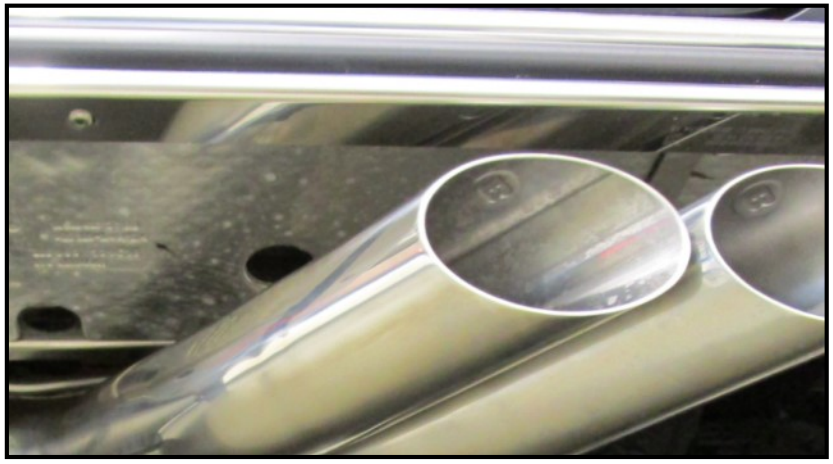


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- Attach the rear silencer holding rods to the exhaust rubber support (under usage of lubricant, if necessary).
  Assemble the BRABUS rear silencers same as the Mercedes-Benz standard rear silencers to the connectors of the particulate filters by using the standard clamps. Align the rear silencers, the exhaust tailpipes must be aligned parallel to the left and right running board.







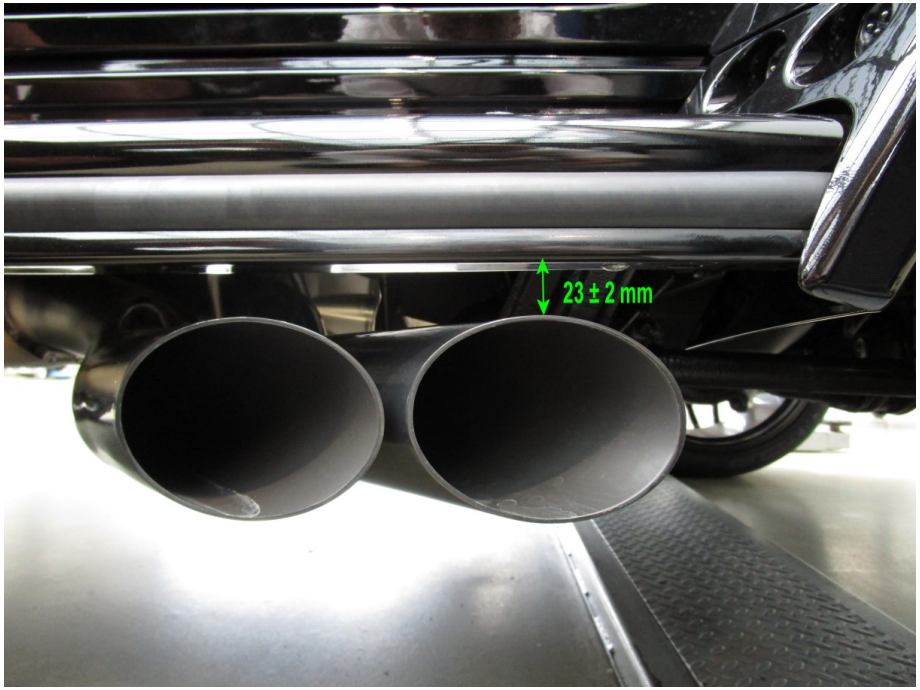


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- Connect the electrical connectors for the actuators to the actuators.
- Perform a test-drive, check the function of the exhaust valves.
- Re-check the alignment of the rear silencers after test-drive, re-tighten the exhaust clamps.

Consider when adjusting the rear silencers:

The gap between the upper edges of the rearmost pipes and the running board lower edges must be 23mm (+/-2mm of tolerance)!

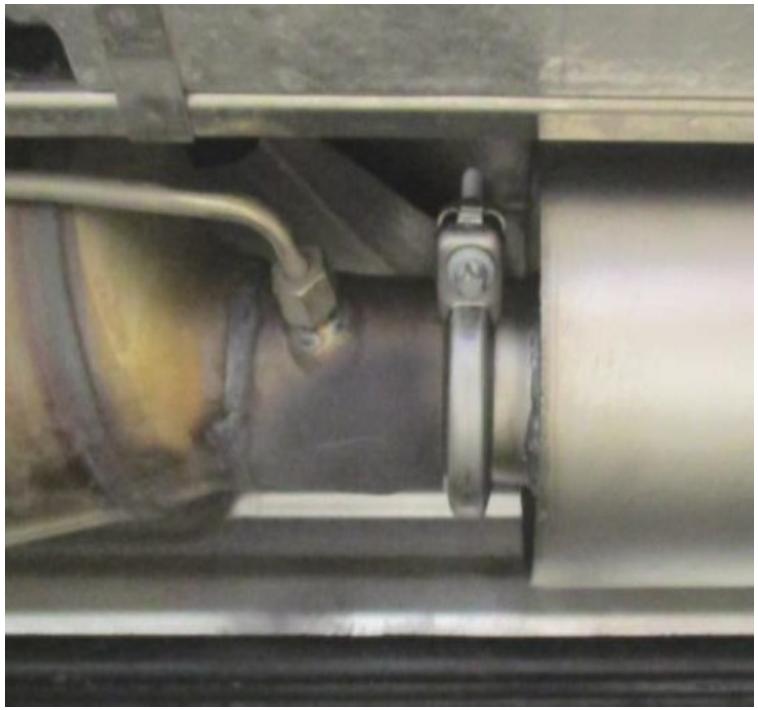


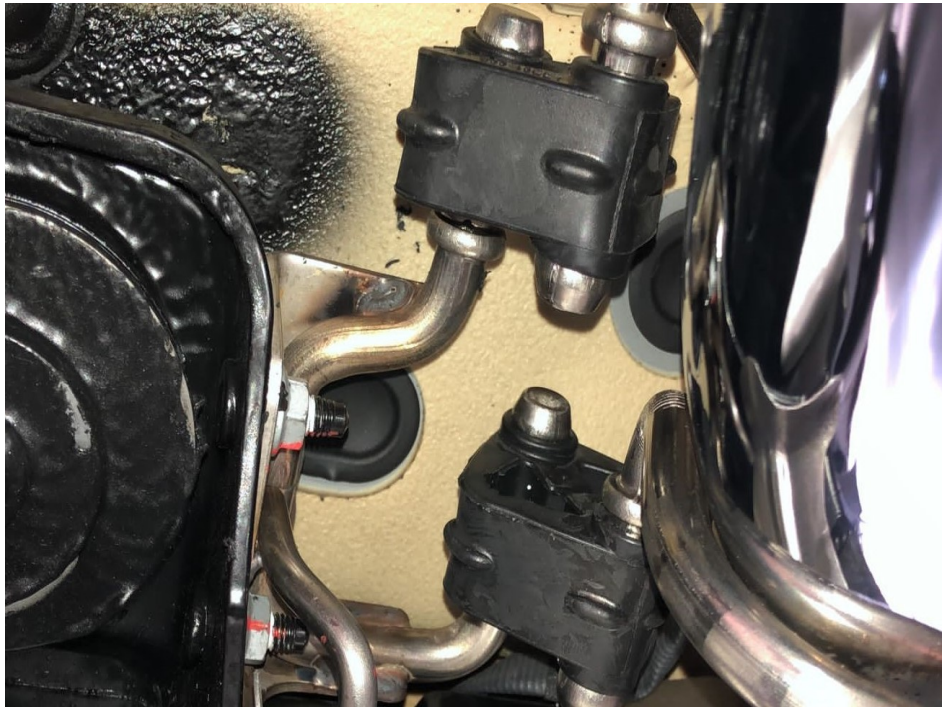
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- Check the condition of the standard exhaust clamps. Replace these, if necessary.

- Remove the standard exhaust brackets on the vehicle underbody. Replace these by the delivered exhaust brackets under usage of the standard bolts. Attach the exhaust rubber supports supplied to the exhaust brackets.

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