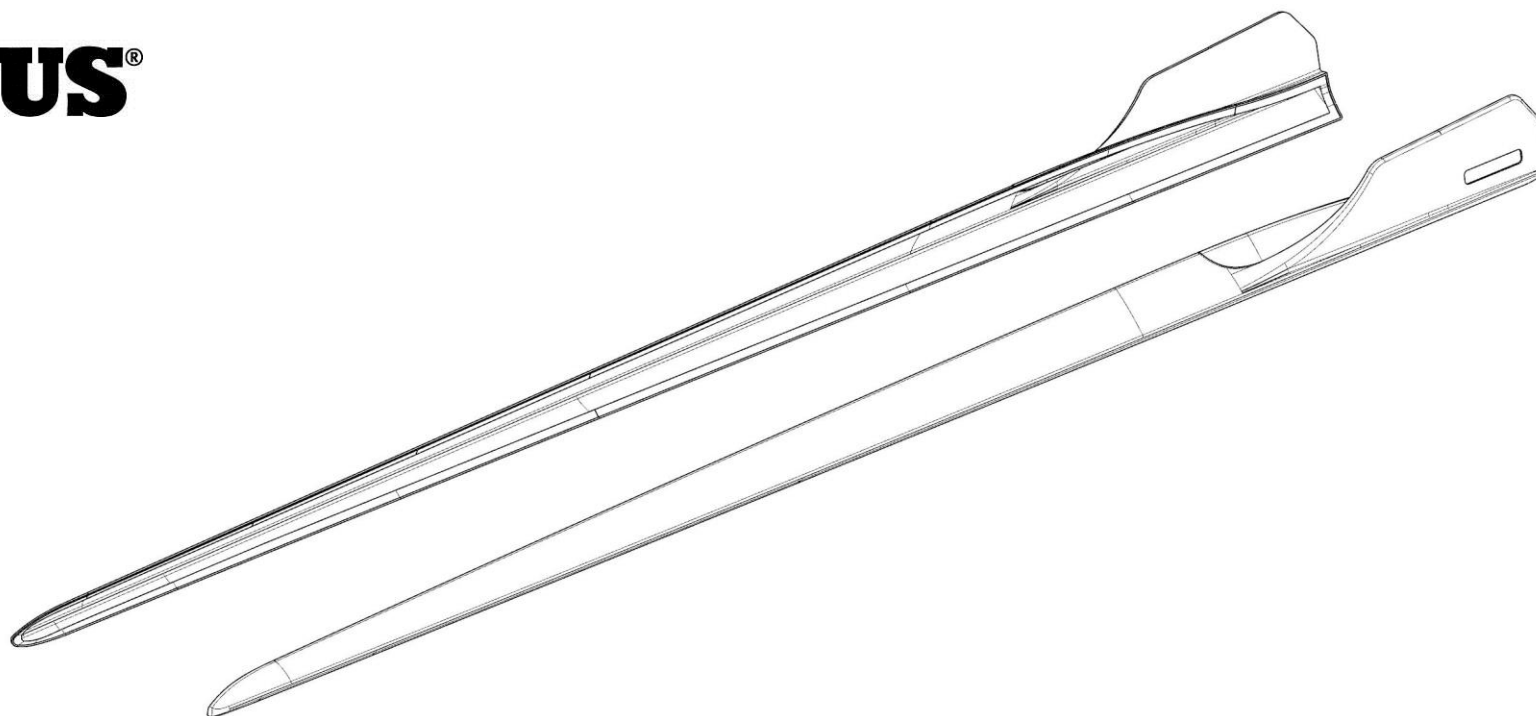




BRABUS®

BRABUS carbon fiber side skirts add on, C63 AMG Coupe 205
Article no. C205-363-00



Installation manual

The product described in the instructions was developed, produced and checked considering the necessary safety requirements.

In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.

Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation.

Therefore you have to read and completely understand these instructions.

Before you start please check the content of the supplied parts as detailed below.

Hints for adherence of body parts

The add on-parts for the car body can be bonded using the delivered adhesive, or using PU window adhesive in connection with appropriate primer .

When using the delivered adhesive all bonding areas (those of the car body and those of the add on parts) have to be sanded and properly cleaned and disgreased.

We recommend to use Würth window-adhesive (e.g. Würth, window adhesive „Classic“ or „Pro“, article-nos.: WU89002310, WU89002330), in connection with acetone cleaner (e.g. Würth, article-no.: WU893460) and primer (e.g. Würth, article-No.: WU890024101).

The primer gets attached to the bonding areas of the car body and the add on parts by using special primer brushes (e.g. Würth, article-no.: WU891650). Attach the primer only in one direction. After the primer has flashed off, apply an even line of adhesive and bond the part to the car. Remove excessive adhesive using suitable cleaner (e.g. Würth, article-no.: WU89010063).

For fixation of the parts until the adhesive is completely hardened,
we recommend to use assembly suckers, (e.g. Würth, article-no.: WU069155210 )

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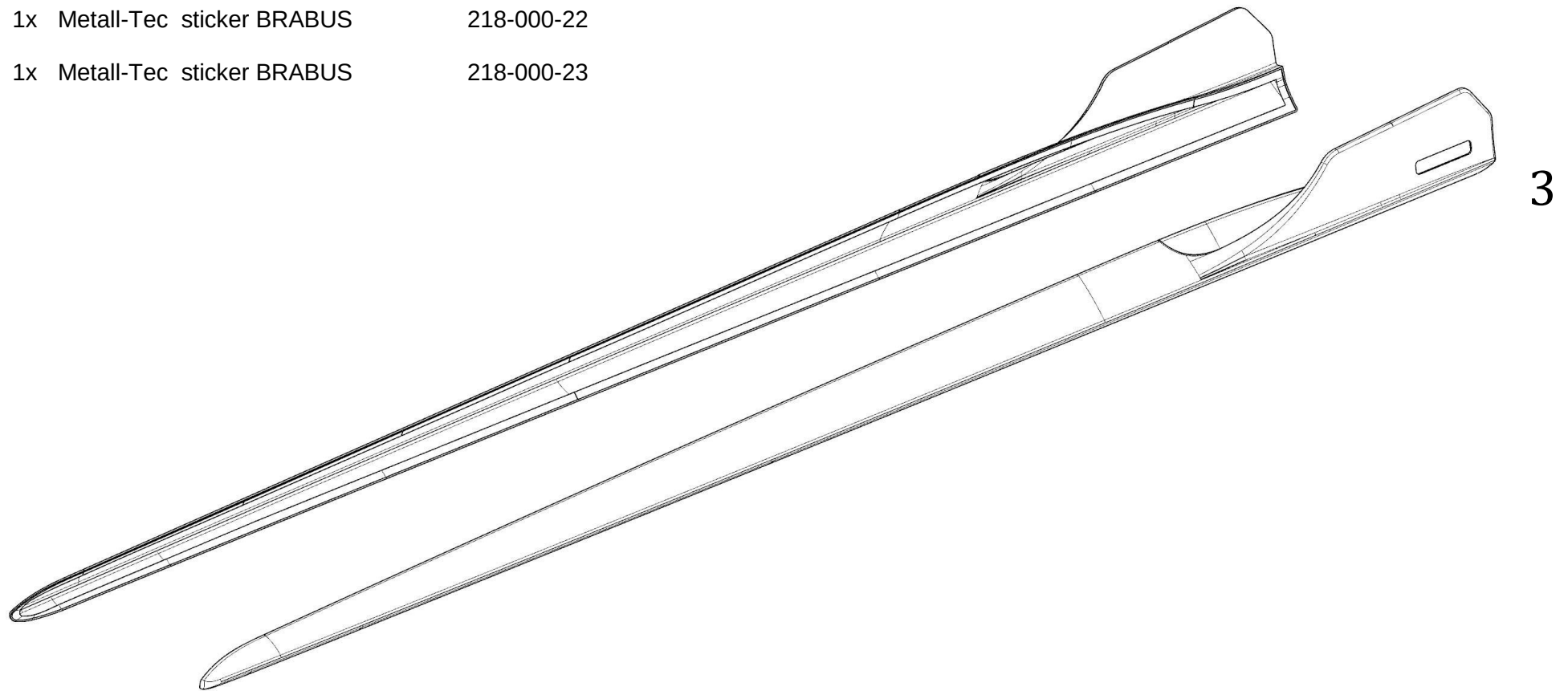
Remove paint fog prior to painting!

Take care not to apply the primer to areas which are still visible after bonding, apply up to 5mm away from the markings!

Regard to bonding hints and make sure the bonding areas are clean, free of grease and free of paint.

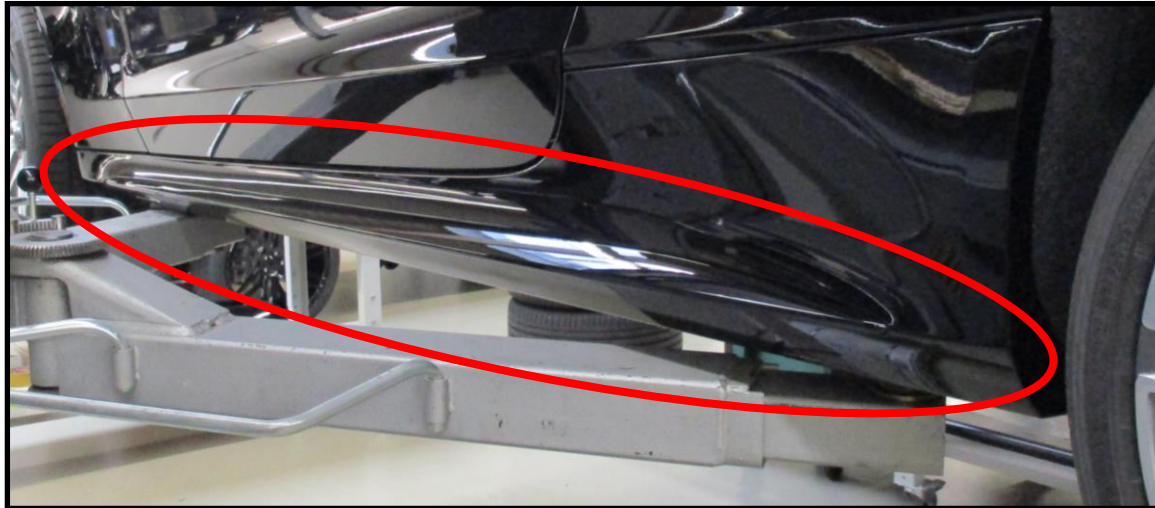
Lieferumfang BRABUS:

1x side skirt left CFK	C205-363-01
1x side skirt right CFK	C205-363-02
1x adhesive set 80ml	B28/000-8
1x Metall-Tec sticker BRABUS	218-000-22
1x Metall-Tec sticker BRABUS	218-000-23

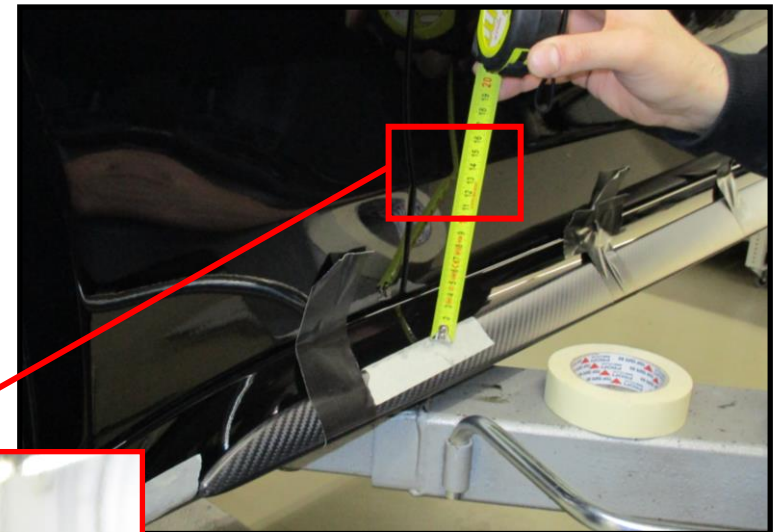
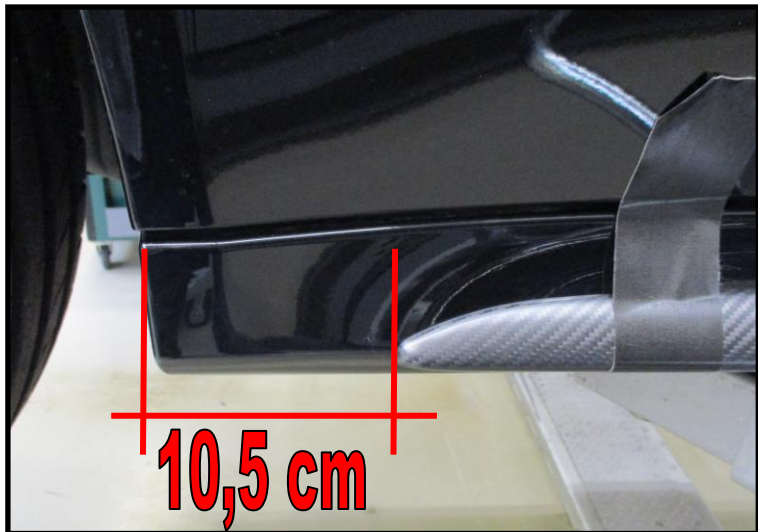


Preparation:

- Clean and degrease the bonding surfaces of the carbon fiber side skirts, same as the bonding areas on the vehicle according to bonding hints.



- Hold the CFK side skirt to the vehicle side skirt. Align it flush and centered and mark the outer edges to the bodywork using a washable marker (2 persons required).
- Use the auxiliary dimensions in the front area (10,5cm) and from the top the CFK skirt to the contour line of the bodywork (13,5cm).



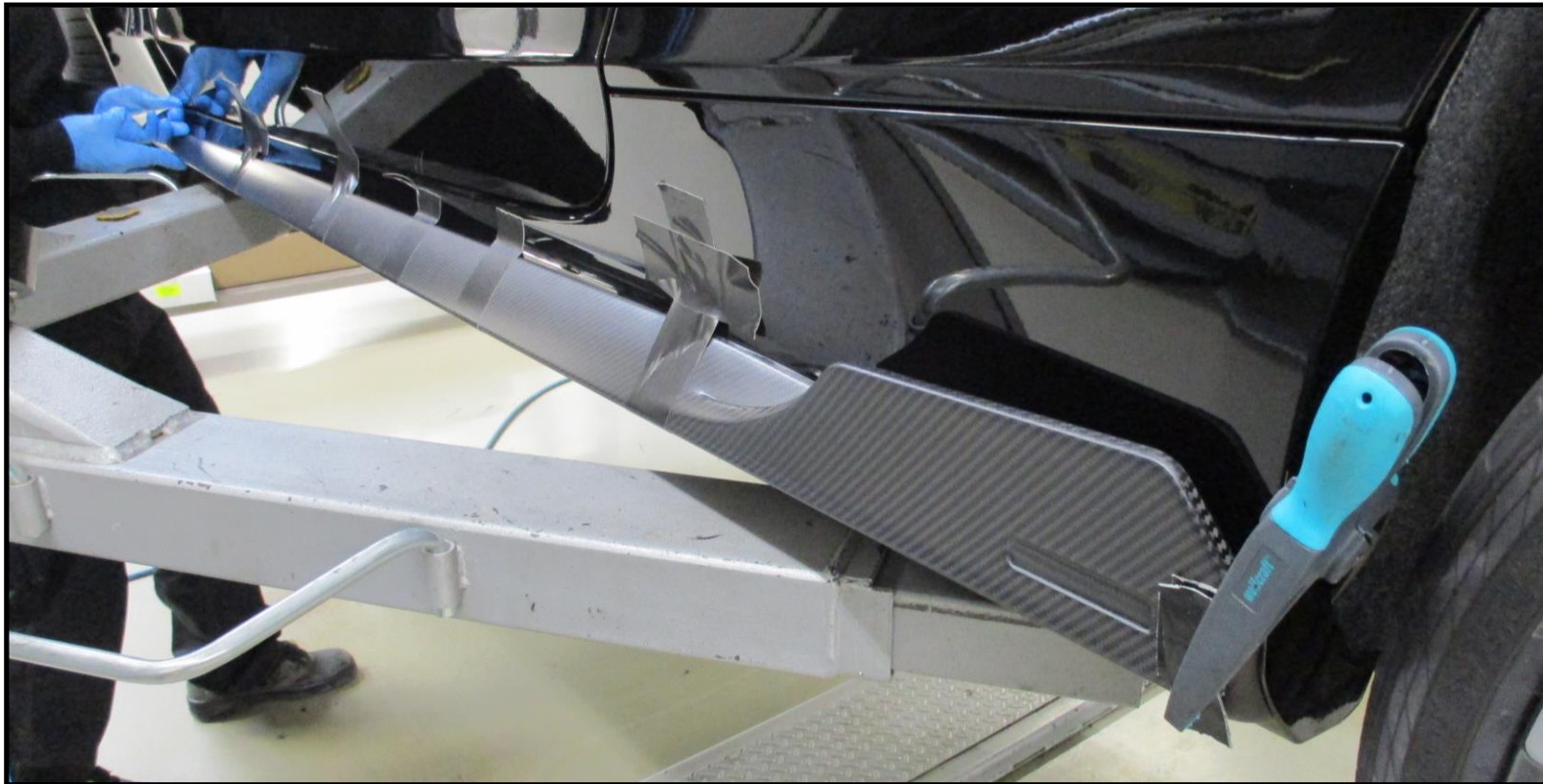
- Clean and degrease the bonding surfaces of the carbon fiber side skirts, same as the bonding areas on the vehicle according to bonding hints.
- Apply even lines of adhesive to the bonding areas of the carbon fiber side skirts and bond the center them to the vehicle skirt.



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- Fixate the carbon fiber side skirts using appropriate adhesive tape (e.g. duct tape) until the adhesive has finally hardened.
- Align the side skirts according to the markings on the original skirts, remove excessive adhesive immediately.



- Bond the BRABUS typings supplied to the areas in the carbon fiber parts. Carefully clean and degrease the bonding areas prior to bonding.
- Avoid to wash the vehicle in an automatic washing bay within 24 hours after assembly!

