BRABUS

Fitting instructions

Rear bumper facelift 2005

part no. 463-430-00

G-Model
G 463



The product described in the instructions was developed, produced and checked considering the necessary safety requirements. In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately. Only trained, qualified staff, having the necessary technical experience and tools, should make the installation. Therefore you have to read and completely understand these instructions.

For vehicles from MY 08 a special PDC adapter kit (part no. 463-430-10) is necessary and has to be ordered separately!!!

Before you start working, check the content of the supplied parts as detailed below!

Included in delivery of **BRABUS rear bumper**:

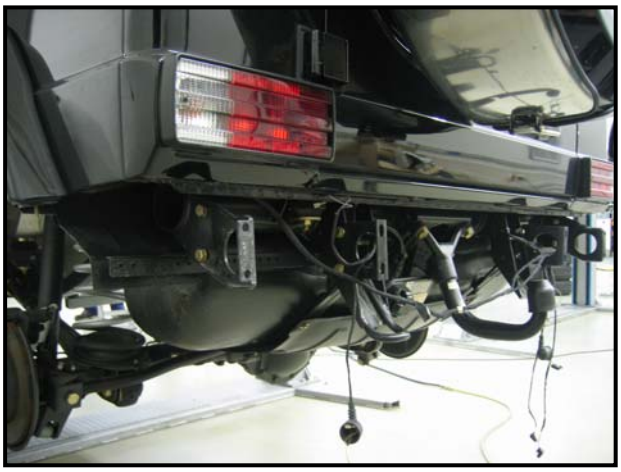
Quantity:	Describtion:	Part no.
1x	rear bumper	463-430-00
1x	Adhesive	
1x	painting instruction	
1x	TUV-approval	
1x	fitting instructions	

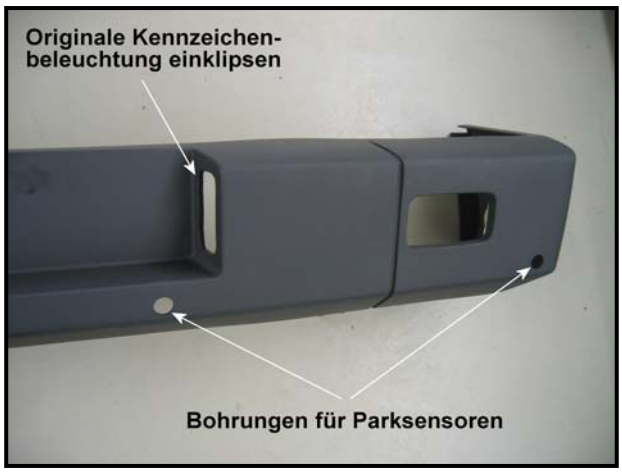
Hint: The exact fit of the rear bumper has to be checked prior to painting!!!

Assembly:

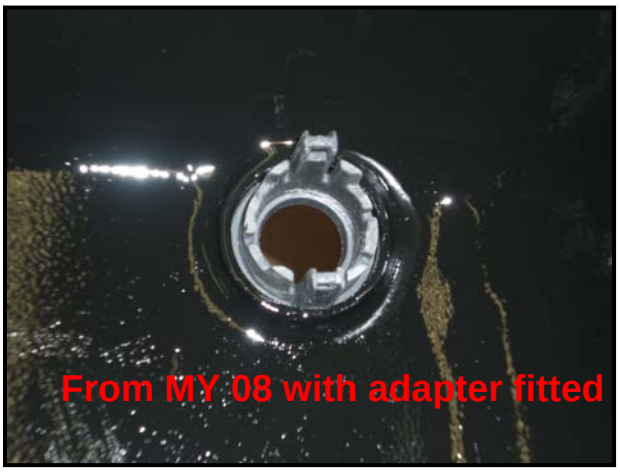
1. Remove the original rear bumper according to the Mercedes Benz WIS instructions.

2. Remove the following parts from the original bumper: rear fog lamp, reverse lamp, licence plate lamps and PDC- sensors, if existing.

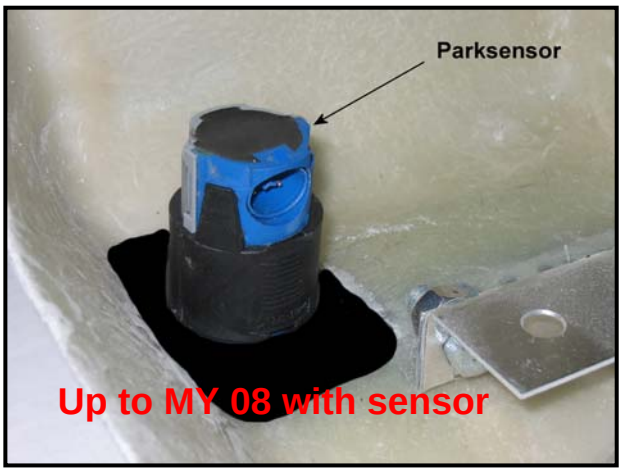












3. **<u>Cars built before MY 08</u>:** Remove the Adapter and the trim from the original PDC-sensor.

4. Clip in the adapters to the BRABUS rear bumper.

5. **<u>Cars from MY 08</u>:** Attach the PDC-Adapters (463-430-10) from the inside of the bumper with adhesive.

6. Paint the BRABUS rear bumper according to the painting instructions.

7. Attach the reverse lamp, rear fog lamp and the licence plate illumination with the delivered installation kit. Use the original electrical connections.

8. Clip in the original PDC-sensors into the adapters. Use the original wiring.

9. Attach the BRABUS rear bumper at the original fastening points.







10. Align the rear bumper at the fenders as shown and screw them together. (use a washer)

11. Make a final check and tighten all screw connections.

12. Check the function of all electrical connections.

13. Make a testdrive.