

463-670-30
W 463 / short version, for engine type M273

BRABUS®

Fitting instructions

English

Official technology-partners PIRELLI BILSTEIN Continental MOTUL YOKOHAMA ADVAN Member of VDAT



The product described in the instructions was developed, produced and checked considering the necessary safety requirements.

In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.

Only trained, qualified staff, having the necessary technical experience and tools, should make the installation.

Therefore you have to read and completely understand these instructions.

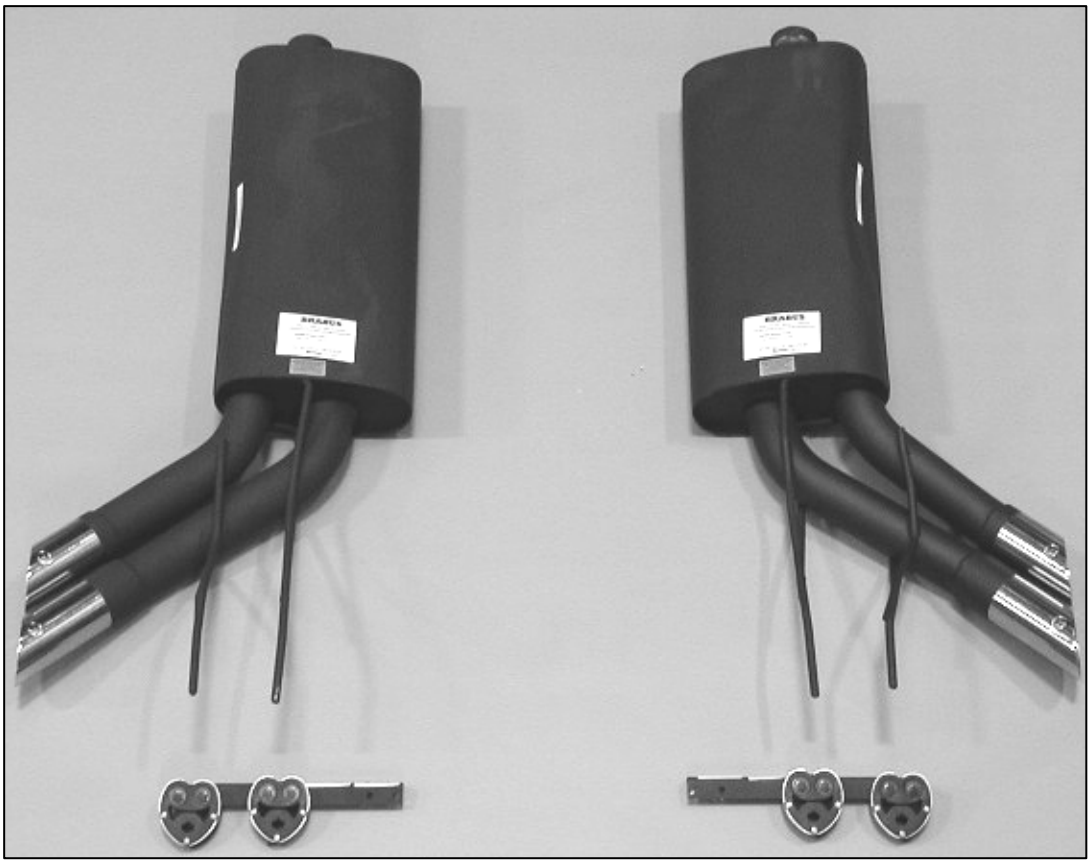
Please read these instructions carefully before you start.

Check the content of the supplied parts as detailed next page.

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The BRABUS sports exhaust system's supply of delivery includes:

Quantity	Description
1x	Rear silencer left
1x	Rear silencer right
2x	Exhaust bracket left and right each with two pre-fitted exhaust-rubber supports

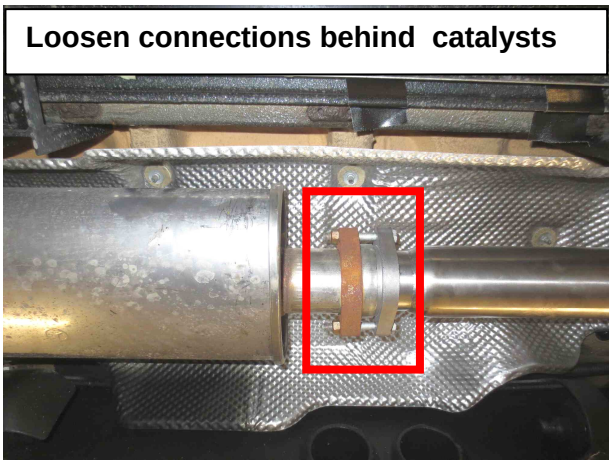


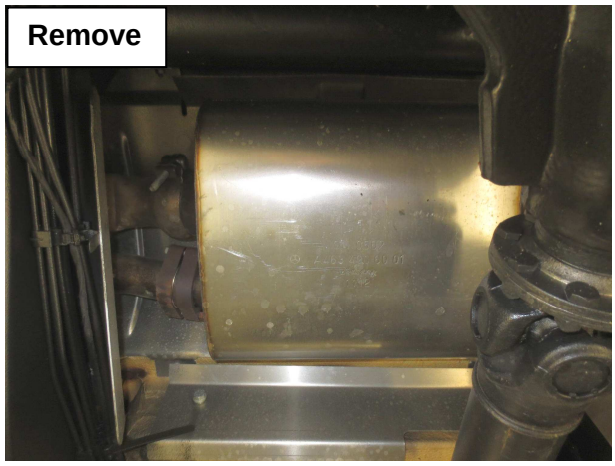
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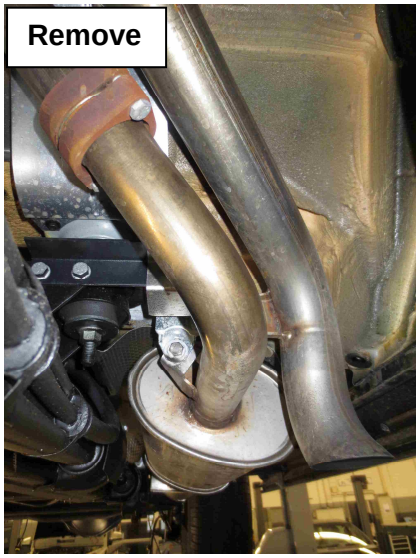
Please note: Use the standard sealing and fitting material for assembly**!!!**

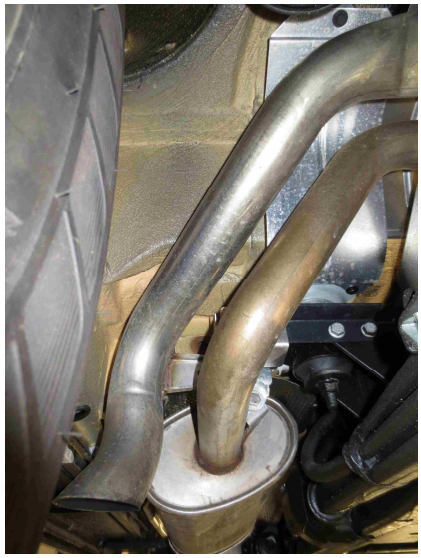
Preparation

- Lift the vehicle.
- Remove standard exhaust system (pre-silencer and rear silencer) after the catalytic converters.









- Remove standard exhaust brackets.

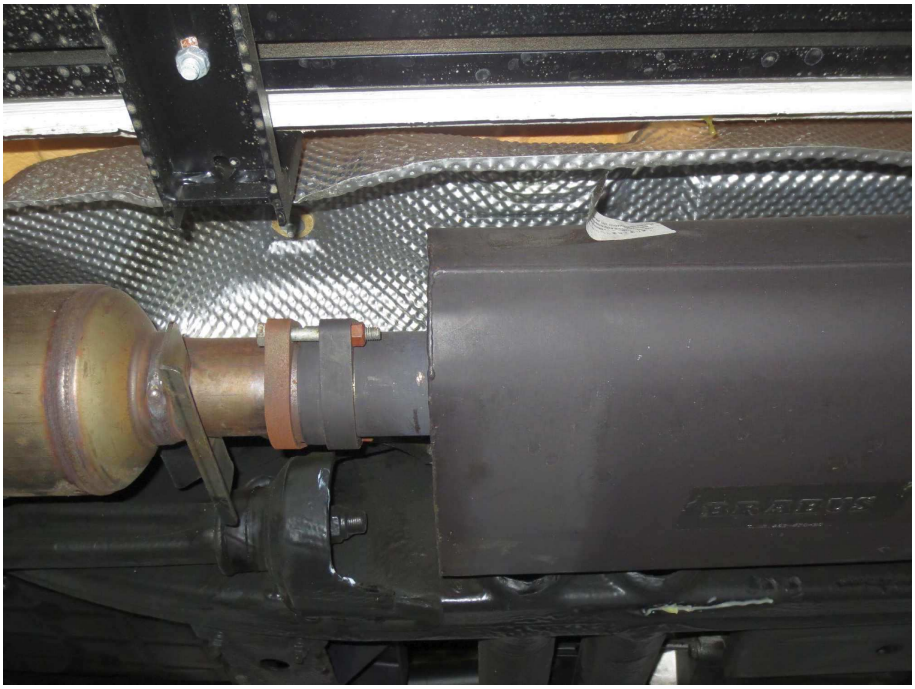
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Assembly

- Insert sealing rings into the left and right Brabus front silencer.
- Bolt the exhaust brackets supplied to the standard assembly areas.

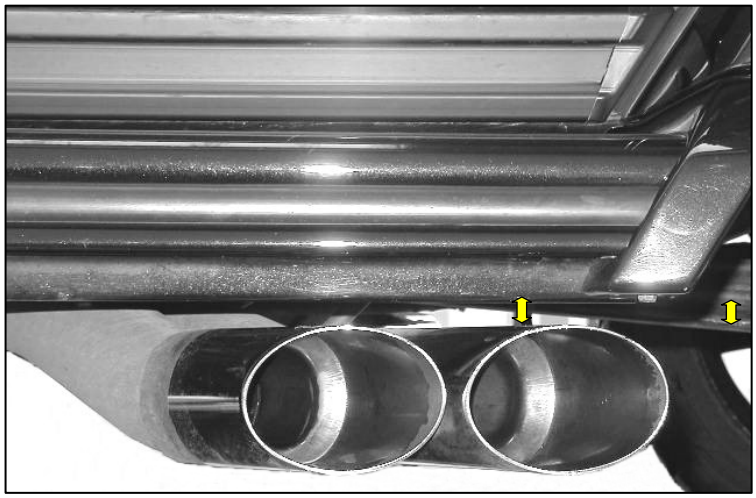


- Attach the Brabus sports exhausts using the standard assembly. Do not yet tighten the clamp connections.



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- Align the Brabus sports exhausts parallel to the running boards and tighten clamps of the silencer system (according to image below).



- Start engine and check air-tightness of the exhaust system. Tighten the clamps.
- Perform a test-drive.

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