



Stainless steel sports exhaust S400

222-670-00



BRABUS®

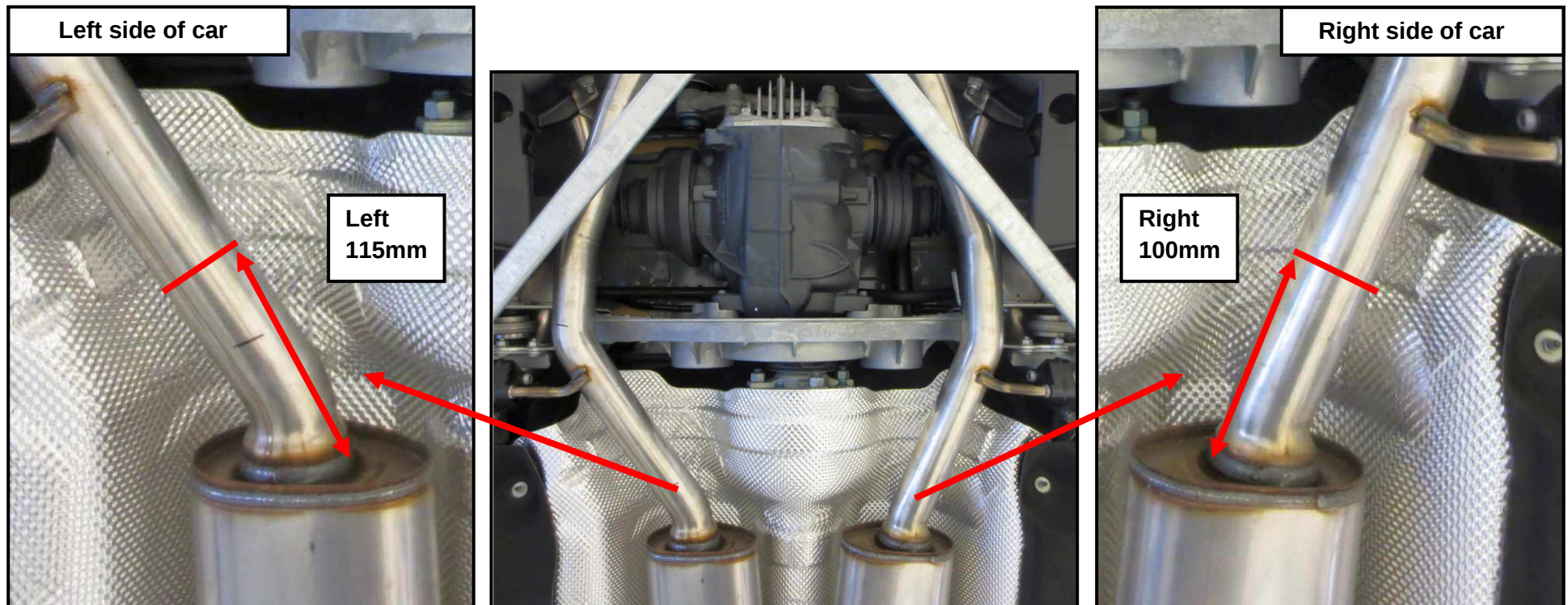
The product described in the instructions was developed, produced and checked considering the necessary safety requirements. In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately. Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation. Therefore you have to read and completely understand these instructions. Check the content of the supplied parts as detailed next page prior to assembly.

Included in delivery:

Quantity:	Description:	Article-no.:
1	Set of sports rear silencers left & right incl. assembly material & adapters	222-670-00
1	Adapter set for S400 (not Hybrid!)	



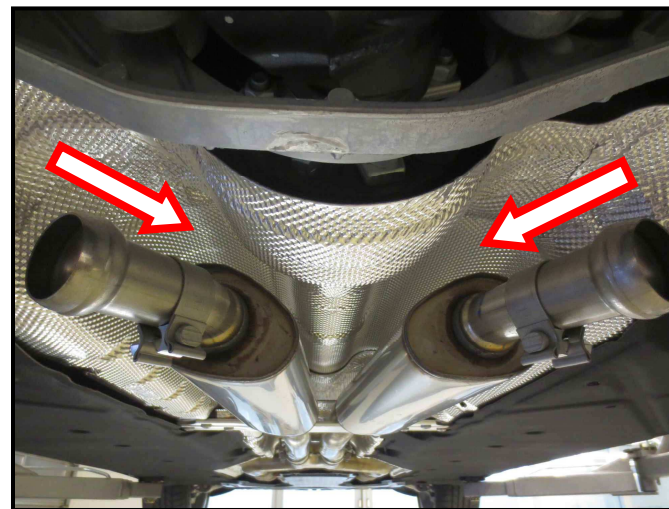
- Lift the car on a suitable platform at the Mercedes-Benz prescribed lifting positions with due regard to valid MB safety guidelines. Remove the standard exhaust tailpipes.
- Cut the standard rear silencers at the red marked positions shown within figures below using a suitable tool. Remove the standard rear silencers. Close the hoses for the standard exhaust valves (kink and tie using a cable tie) and place these behind the exhaust heat shields.



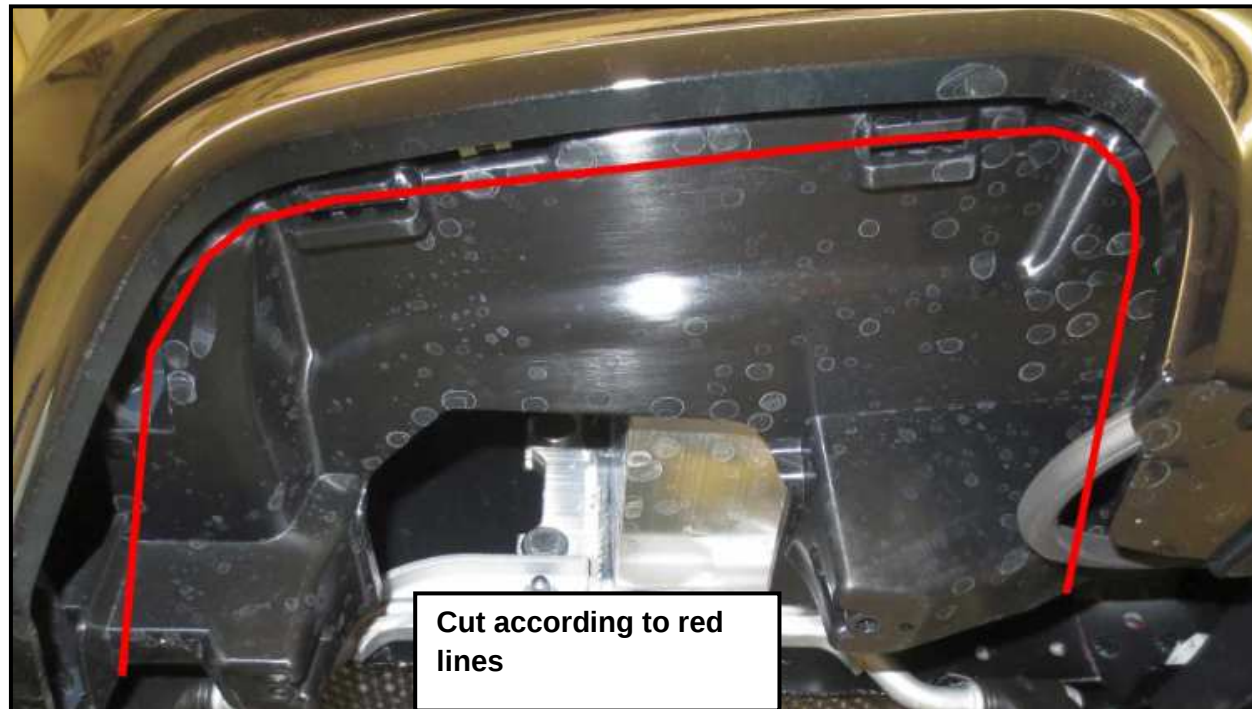
- Loosen the struts shown.



- Attach the adapters shown to the cut standard exhaust pipes.



- Remove the assembly brackets for the standard rearbumper fixated tailpipes out of the rearbumper. Remove rearbumper if necessary. Regard to Mercedes-Benz workshop instructions.

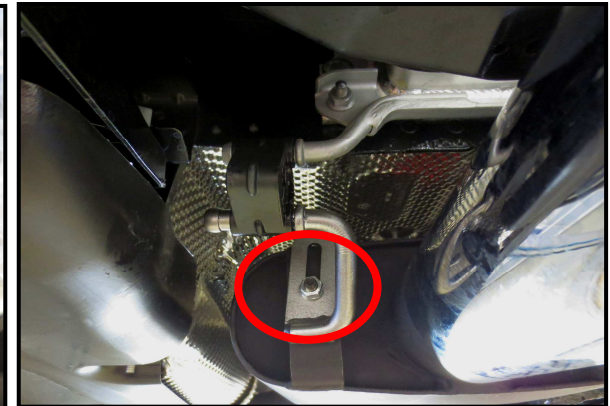
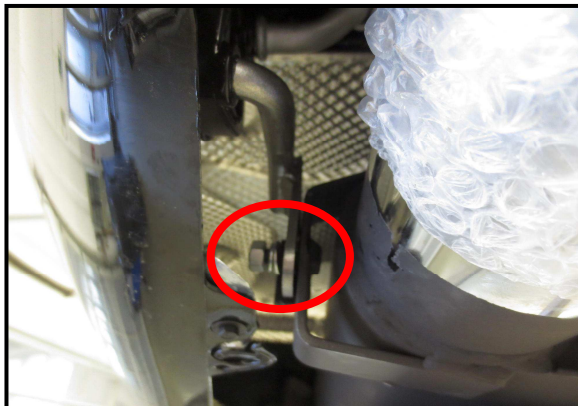
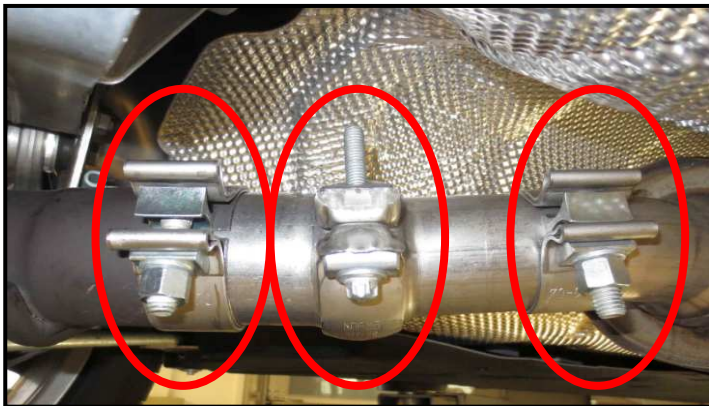


- Attach the Brabus rear silencers to the standard exhaust rubber supports.



- Connect the Brabus rear silencers to the adapters using clamps supplied. Attach the brackets for the rubber supports to the rear silencers using assembly material supplied (according to figs.). Align the rear silencers, make sure these were attached free of tension and that the exhaust tailpipes are evenly aligned within the rearbumper exhaust cutouts.

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- Fixate all screw connections with sufficient strength. Re-assemble the struts.
- Perform a test-drive and finally check if the exhaust still is properly aligned and that all screw connections were sufficiently made.