



**Stainless steel sports exhaust for A180 & 180CDI, A200 & 200CDI, A220CDI, A250, not for A 45 AMG
176-670-00**



BRABUS®

The product described in the instructions was developed, produced and checked considering the necessary safety requirements. In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately. Only trained, qualified staff, having the necessary technical experience and tools, should make the installation. Therefore you have to read and completely understand these instructions. Please check the content of the supplied parts prior to assembly

Attention: Only compatible with Brabus rear diffusor, article-no.: 167-420-00.

Included in delivery:

- 1x Stainless steel sports exhaust 176-670-00
- 1x Assembly kit, consisting of:
 - 2x Exhaust rubber supports
 - 2x Reducer
 - 2x Bracket (on body)
 - 2x Bracket (on silencer)
 - 1x Clamp
 - Spring rings, washers nuts
 - 1x EC type approval

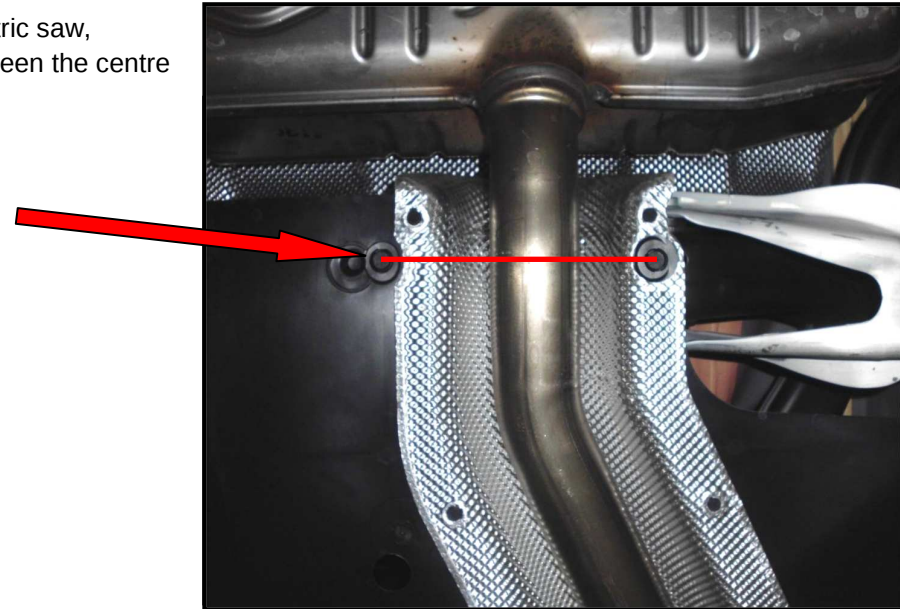
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Preparation:

- Lift the car on suitable platform at the Mercedes-Benz prescribed lifting positions with due regard to valid safety guidelines (MB workshop instructions).
- Remove the standard rearbumper insert according to Mercedes-Benz workshop instructions.



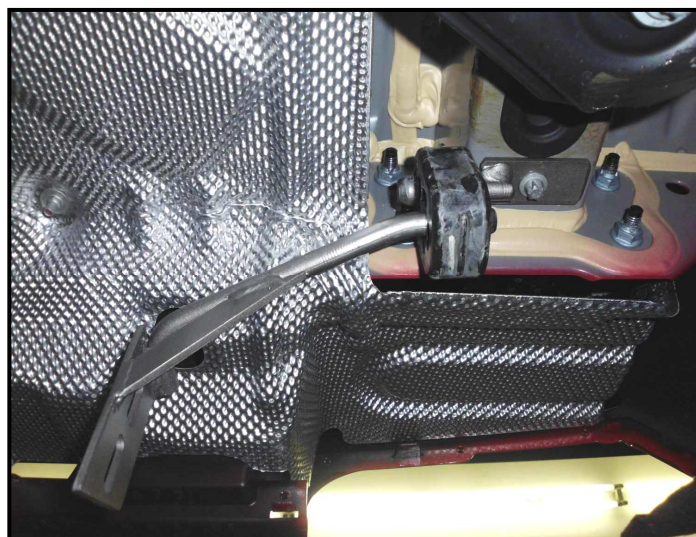
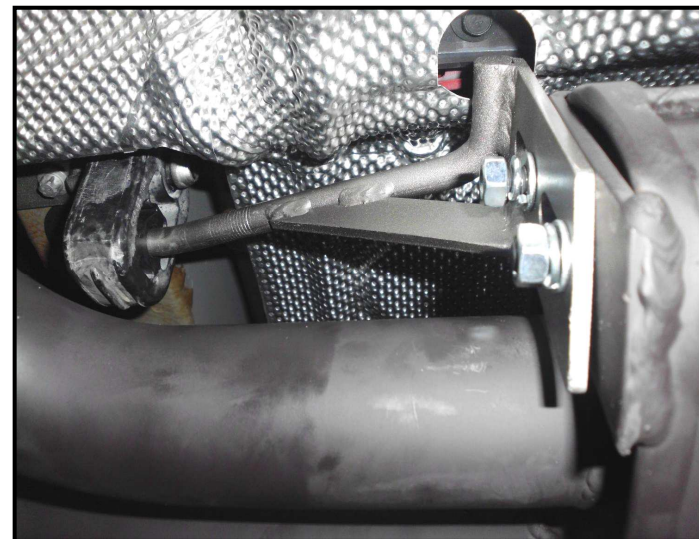
- Remove the standard rear silencer using a suitable tool (pipe cutter, electric saw, wear protective clothes!) at the red marked position (connection line between the centre of the plastic brackets). Deburr the cutting edges.



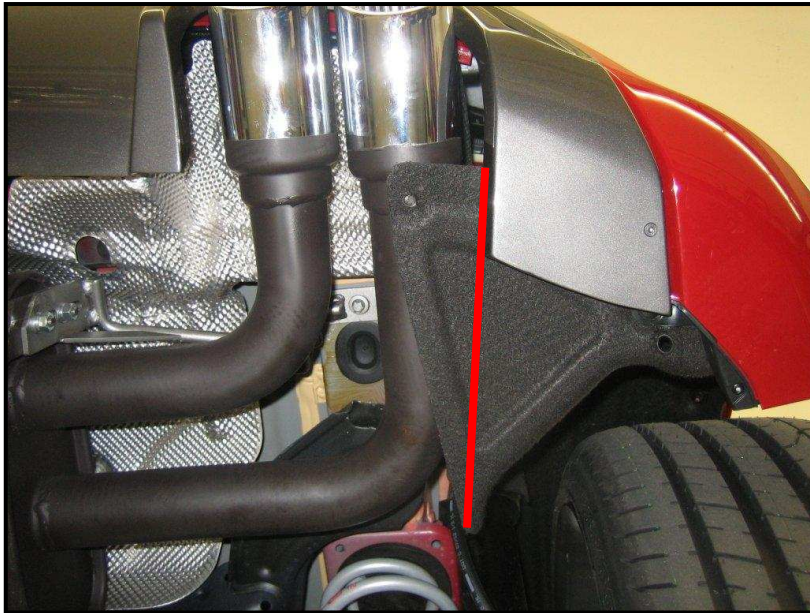
- Replace the underbody exhaust brackets using the supplied brackets.



- Attach the adapter pipe supplied and the flat clamp to the exhaust pipe.
Attach the sports exhaust to the adapter using the ball clamp according to figures.
Bolt the brackets to the silencer and pre-tighten the nuts.



- Attach the rear diffuser to the rearbumper in the same way as the standard part.
- Align the sports exhaust within the rear diffuser tailpipe notches. Take care for sufficient clearance!
- Cut off the overhanging parts of the rear wheelarch-liners according to red mark within figure below (if necessary).



- Perform a test-drive and re-check the adjustment of the sports exhaust.