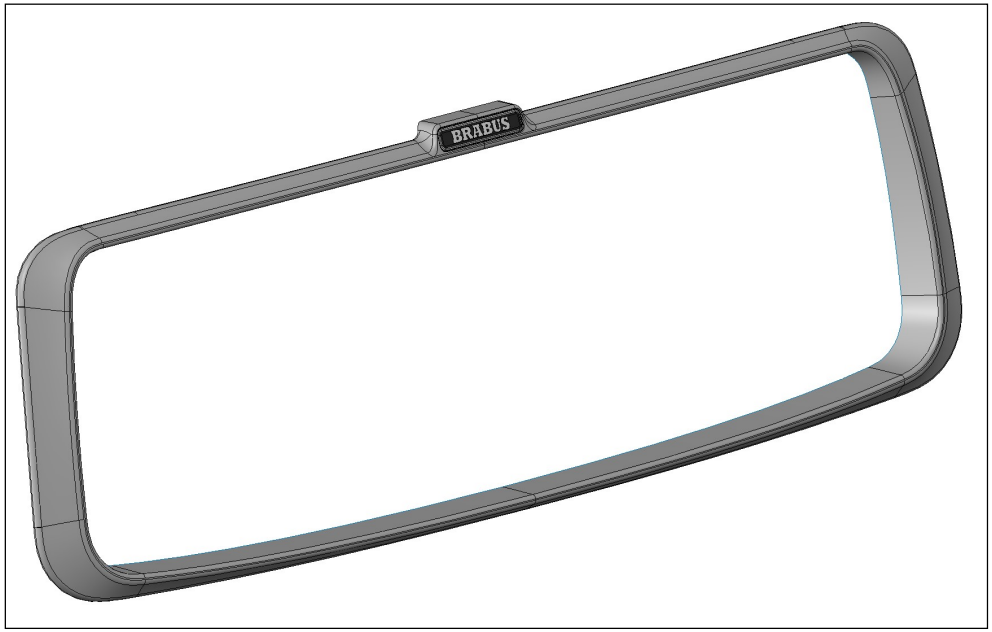
BRABUS



Assembly Instructions

The product described in the instructions was developed, produced and checked considering the necessary safety requirements.
In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately.
Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation.
Therefore you have to read and completely understand these instructions.
Dismantle standard components according to Mercedes-Benz workshop instructions (WIS).
Prior to installation please check the content of the supplied components as detailed below.

Notes for bonding

The components can be bonded with the supplied adhesive or with PU windshield adhesive in combination with an appropriate primer.

All adhesive surfaces, both those on the vehicle and those on the attachment, must be carefully cleaned and degreased.

We recommend using window adhesive (e.g., Würth, window adhesive "Classic" or "Pro", item no.: WU89002310, WU89002330) in conjunction with acetone (e.g. Würth, item no.: WU893460) and primer (e.g. Würth, item no.: WU890024101).

After cleaning with acetone, the primer is applied to the adhesive surfaces on the vehicle and on the component using appropriate primer brushes (e.g., Würth, Art. No.: WU891650) (apply in one direction only, then allow to flash off!).

Apply an even bead of adhesive to the adhesive edge and bond the part to the vehicle.
To remove excess adhesive, we recommend, for example, K+D Cleaner (e.g., Würth, Art. No.: WU89010063).

To hold the components in place until the adhesive has cured, we recommend using clamping suction cups (e.g. Würth, Art. No.: WU069155210).



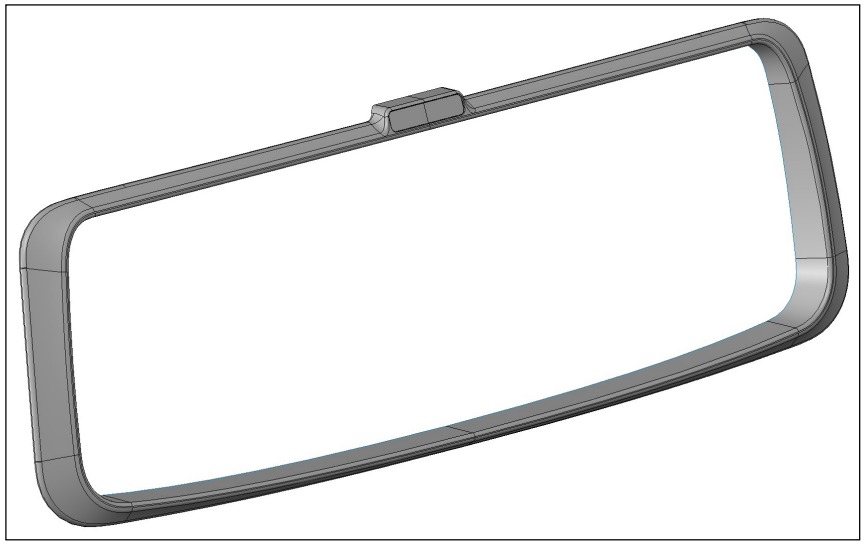
It should be noted that you do not treat the bonding surfaces with primer in the area that can still be seen after bonding the corresponding part! Apply primer only up to a distance of approx. 5mm from the marking!

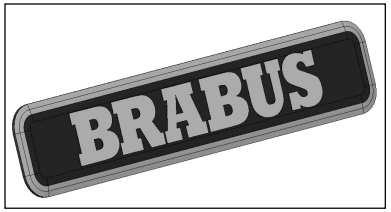
Observe the bonding instructions, always ensure that all bonding surfaces are clean and free of grease before bonding! Free the bonding surfaces from paint mist before bonding!

Official technology-partners Continental MOTUL YOKOHAMA HANKOOK Member of VDAT

Included in delivery BRABUS:

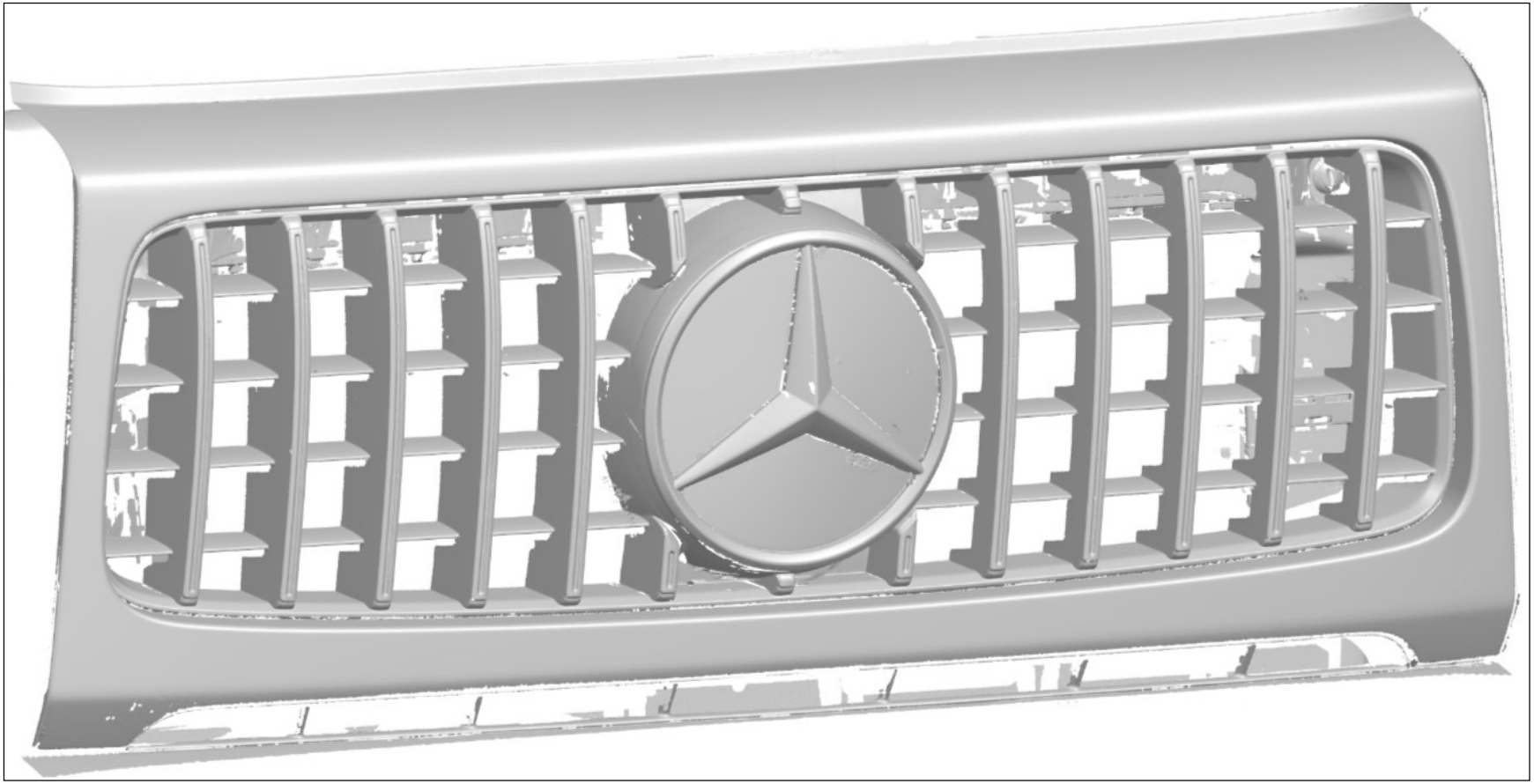
1x	Front grille frame CFK glossy / matt	465-285-001-CG_CM
1x	BRABUS Logo	453-000-021
1x	Adhesive Set	B28/000-8





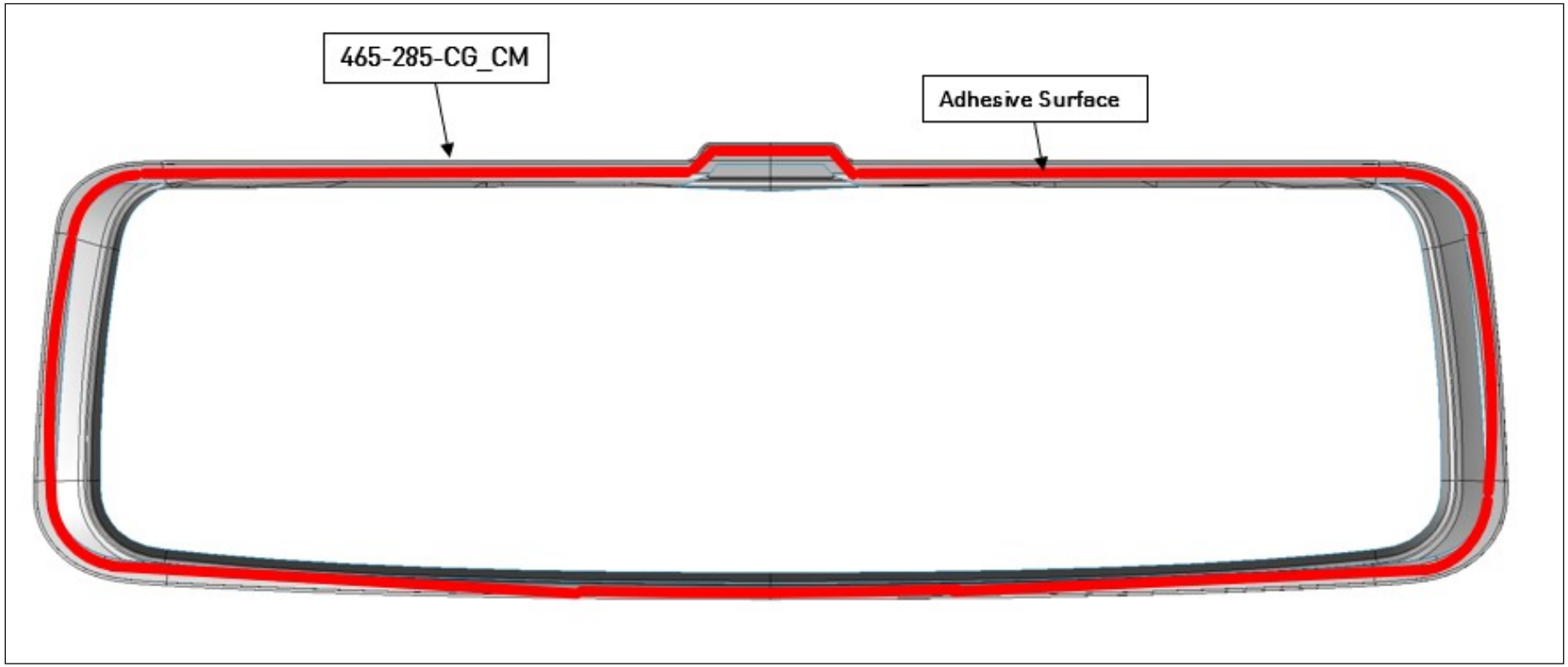
Official technology-partners Continental MOTUL YOKOHAMA ADVAN HANKOOK Member of VDAT

- Remove the front grille frame in accordance with the Mercedes workshop information system.



Official technology-partners Continental MOTUL YOKOHAMA ADVAN HANKOOK Member of VDAT

- Hold the BRABUS front grille frame against the front grille trim and, after aligning it, mark the position of the frame on the front grille with a washable marker.
- Prepare the bonding surfaces on the BRABUS front grille frame (see red marking) and on the front grille for bonding in accordance with the bonding instructions.



Official technology-partners Continental MOTUL YOKOHAMA ADVAN HANKOOK Member of VDM

- Before the frame is finally glued, the accuracy of fit should be checked.

- Apply even beads of adhesive to the bonding surfaces and bond the frame to the original front grille.

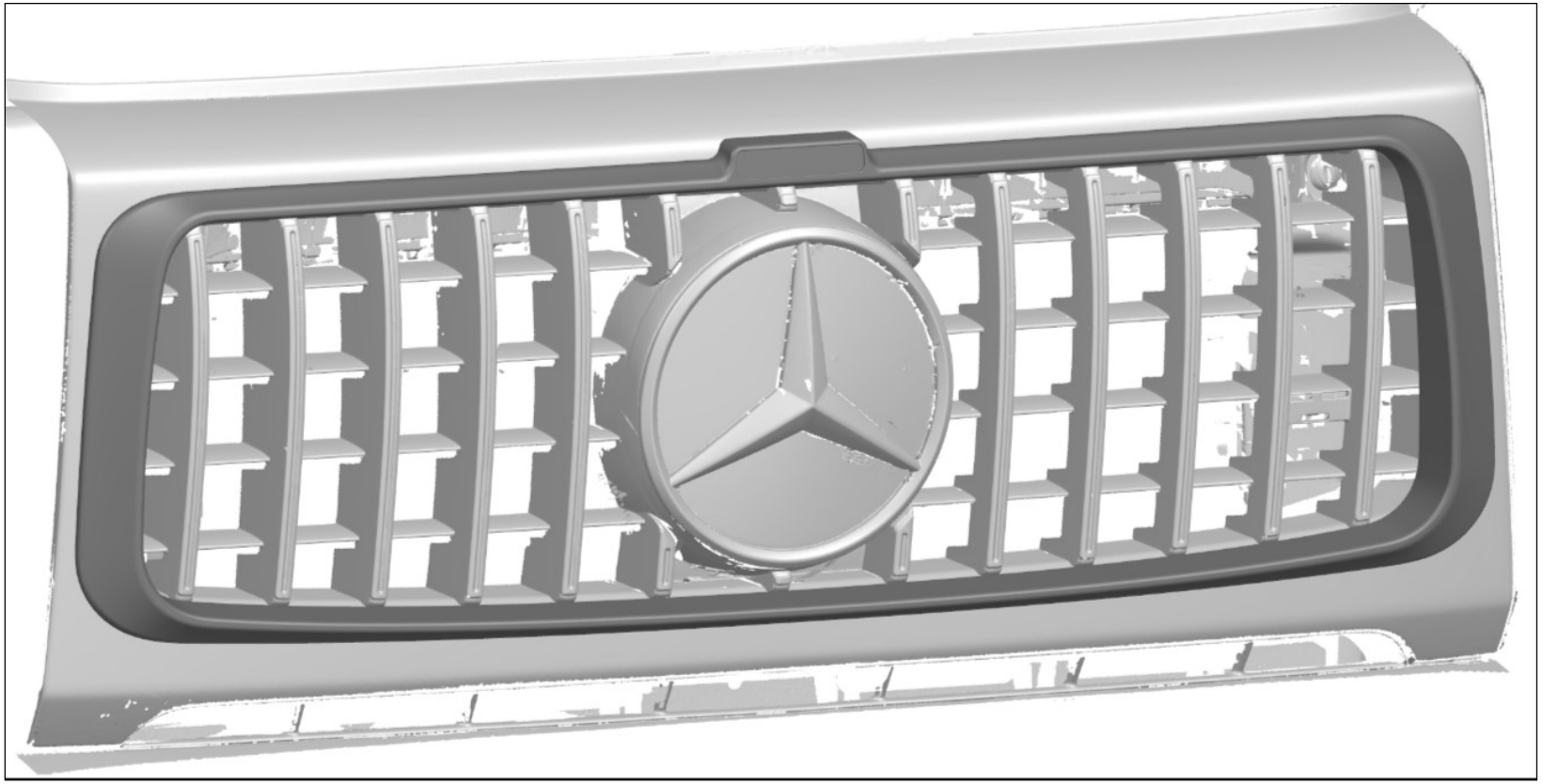


Official technology-partners Continental MOTUL YOKOHAMA ADVAN HANKOOK Member of VDN

- Align the components and fix them in place using suitable means until the adhesive has fully cured.

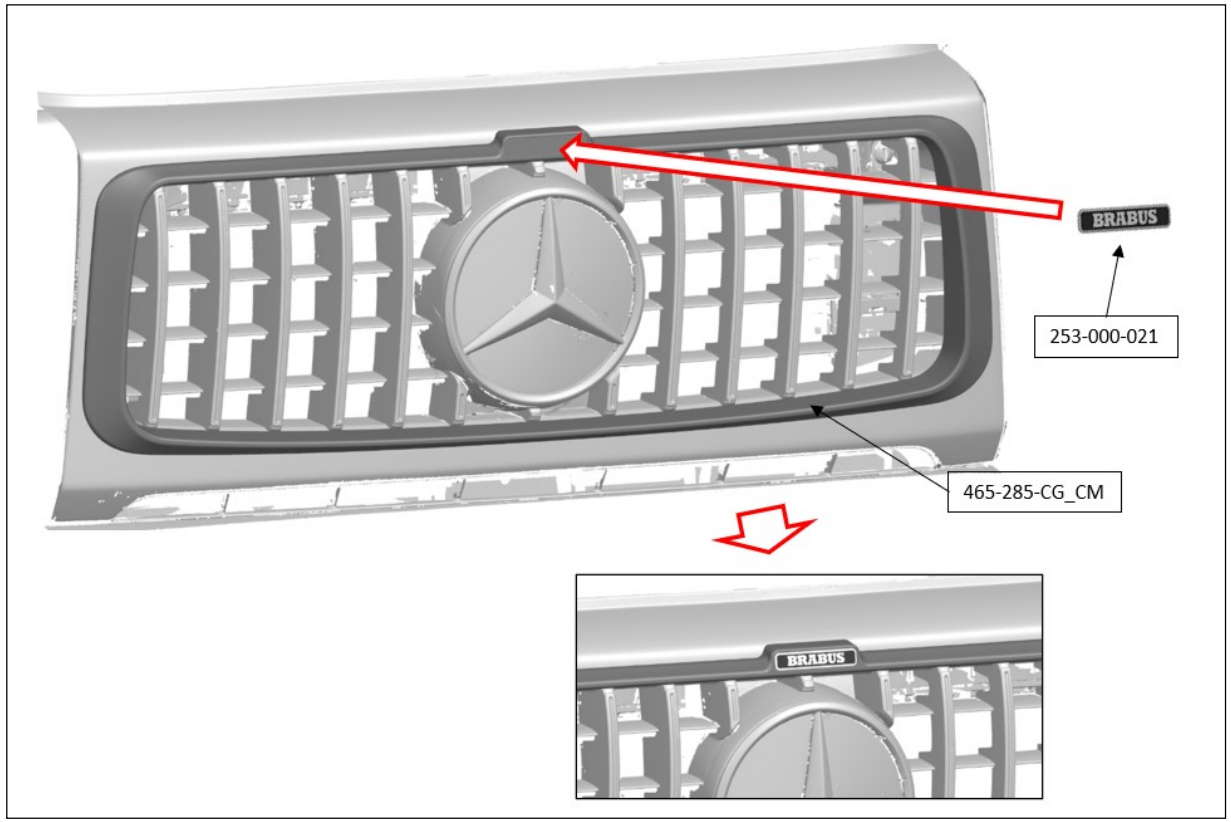
- Remove excess adhesive immediately.

- Do not remove the adhesive tape until the adhesive has fully cured to prevent the components from moving.



Official technology-partners Continental MOTUL YOKOHAMA ADVAN HANKOOK Member of VDAT

- Glue the Brabus lettering supplied into the recess provided. Clean the adhesive surface thoroughly beforehand.
- Refit the front grille to the vehicle.
- Avoid visiting an automatic car wash within 24 hours of application!



Official technology-partners Continental MOTUL YOKOHAMA ADVAN HANKOOK Member of VDAT



Official technology-partners Continental MOTUL YOKOHAMA ADVAN HANKOOK Member of VDAT